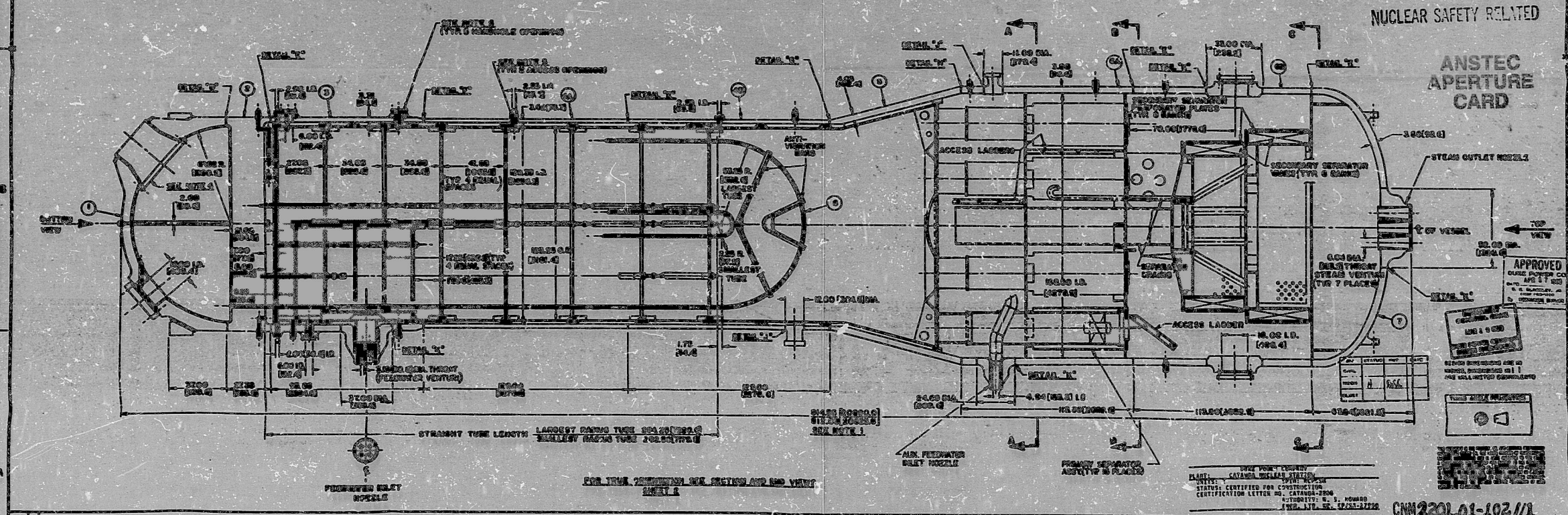


- NOTES**
1. THIS DRAWING IS TO BE USED IN CONJUNCTION WITH "OUTLINE" DRAWING 110345R.
 2. ALL WELD JOINT DIMENSIONS AND ANGLES SHOWN ARE INTENT, WELD JOINT FLOW DETAILS AND ARE SUCCESSFULLY GASKET-TIGHT AND EACH WELDED FOR FULL PENETRATION WELDS.
 3. VESSEL EXTERIOR SURFACE PREPARATION FOR IFR IS TO BE PER PROCESS SPECIFICATION APT-67.
 4. REFER TO TECHNICAL MANUAL FOR CLOSURE END DETAILS.
 5. REFER TO TECHNICAL MANUAL FOR ASSEMBLY AND DISASSEMBLY PROCEDURES OF INTERNAL WRAPPER OPENING CLOSURE ASSEMBLIES, IMMEDIATELY INSIDE THE SHELL, SECONDARY HANDHOLE AND ACCESS OPENINGS. REFER TO OUTLINE DRAWING FOR SHELL OPENING LOCATIONS.

FOR INFORMATION ONLY

NO.	DESCRIPTION	DATE	BY	CHKD
1	DESIGN			
2	CONSTRUCTION			
3	OPERATION			
4	MAINTENANCE			
5	REPAIR			
6	MODIFICATION			
7	REVISION			
8	REVISION			
9	REVISION			
10	REVISION			



TOLERANCE UNLESS OTHERWISE SPECIFIED					
UP TO 0.00	OVER 0.00	OVER 0.00	OVER 0.00	OVER 0.00	OVER 0.00
0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00

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PDR RIDS

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