

1. MATERIAL TRACEABILITY TO BE MAINTAINED AT ALL TIMES IN ACCORDANCE WITH ASME SECTION II, PARA ST32.6 USING THE PROCEDURES AS DEFINED IN MSC NUCLEAR QA MANUAL BY 51K.
2. CLEAN PER ANSI N45.2.1 CLC.
3. PACKAGE AND SHIP PER ANSI N45.2.2 IN NOMINAL WOODEN CRATE, MARK CONTAINER WITH MARK NO., PO NO. AND QUOTE SPEC NO.
4. DESIGN CONDITIONS:
- NORMAL OPER PRESS. 15 PSIG
 - NORMAL OPER TEMP. 115°F
 - DESIGN PRESS. 230 PSIG
 - DESIGN TEMP. 175°F
 - HYDROTEST PRESS. 330 PSIG
 - HYDROTEST TEMP. 100°F
 - CHARGE PRESS. 12.110 PSIG @ 100°F
 - FLUID SERVICE: RADIOACTIVE BORATED WATER
5. HYDROTEST PRESS: 330 PSIG AT RM TEMP. FOR 15 MINUTES WITH USING DEMINERALIZED WATER IN ACCORDANCE WITH ANSI N45.2.1. NO PERMANENT DEFORMATION ALLOWED.
6. IMMEDIATELY AFTER PRESS. TESTING AND FINAL CLEANING BOLT PLYWOOD COVERS OVER THE FLANGES.
7. IDENTIFY A NAMEPLATE (3.5 x 6.0 x .052 THK (295 304)) BY ELECTRO CHEMICAL ETCHING THE FOLLOWING INFO. .094 MIN LETTER HEIGHT. SECURE ON HOUSING BODY BY TACK WELDING (TO) ALL FOUR CORNERS MIN:
- PULSATION DAMPER ASSY
 - MILL POWER PURCHASE ORDER NO. C-89093
 - METAL BELLOWS COOP P/N 75764 REV
 - SERIAL NO.
 - DESIGN PRESS. AND TEMP 115 PSIG AT 175°F
 - HYDROSTATIC TEST PRESS. 330 PSIG AT 100°F
 - NATIONAL BOARD REGISTRATION NO.
 - YEAR OF MFG
 - VOLUME OF PULSATION DAMPER 1.1 GALLON

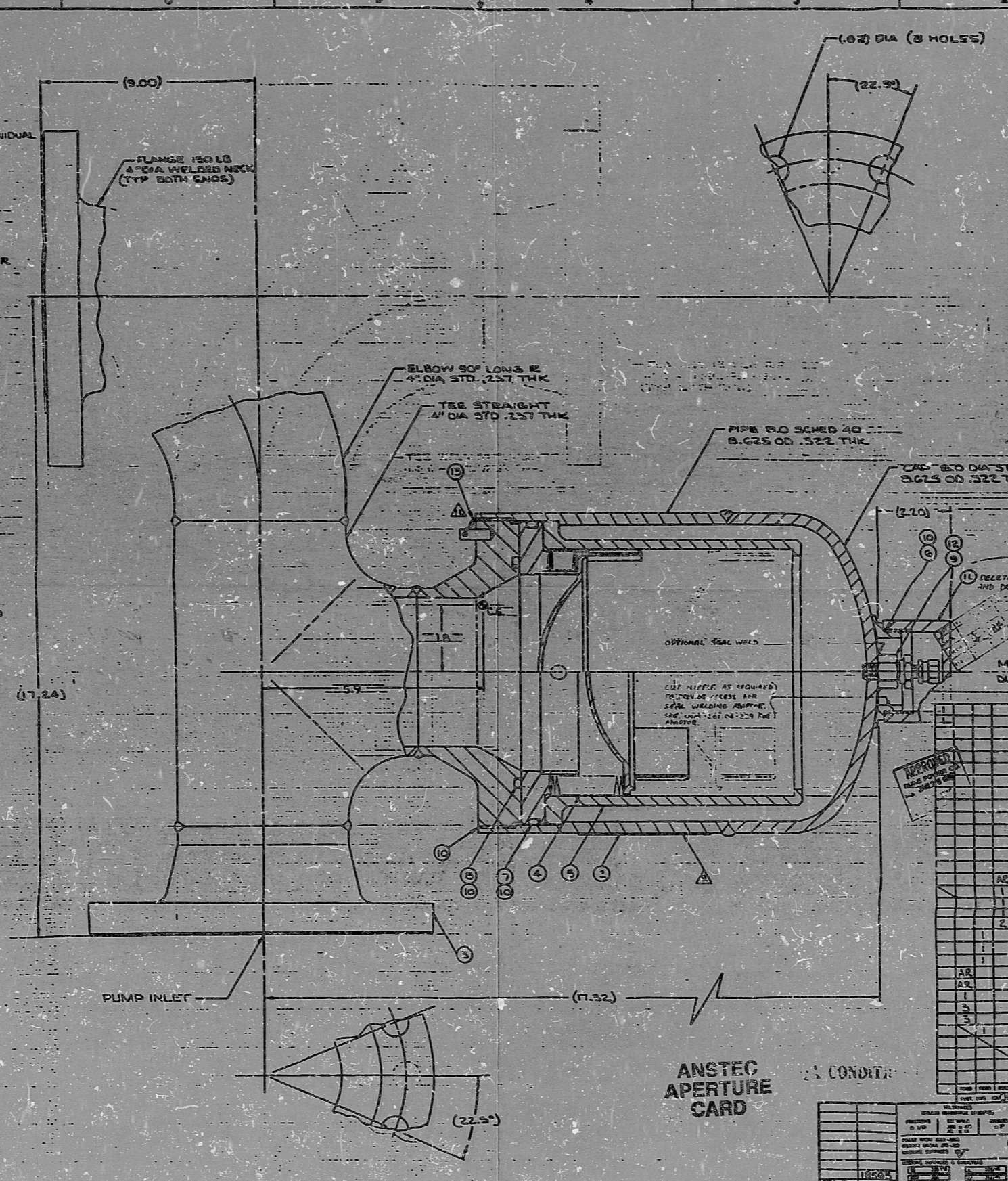
1. CL 2
2. DRY WEIGHT NOT TO EXCEED 143.3 LB.
3. TIGHTEN HOUSING ASSY UNTIL FIRMLY BOTTOMED OUT & LOCKWIRE.
4. APPLY APERTURE CARD AS INDICATED (ITEM 10).

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May 24 85

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REV	DESCRIPTION	DATE	BY
A	REVISED PER 10571	11/17/77	...
B	REVISED PER 80021609	11/17/77	...
C	REVISED PER 80021601	11/17/77	...
D	REVISED PER 80021602	11/17/77	...
E	REVISED PER 80021603	11/17/77	...
F	REVISED PER 80021604	11/17/77	...
06	REVISED NOTE 12 PER 80021605	11/17/77	...
07	REVISED PER 80021606	11/17/77	...
08	REVISED PER 80021607	11/17/77	...
09	REVISED PER 80021608	11/17/77	...
10	REVISED PER 80021609	11/17/77	...
11	REVISED PER 80021610	11/17/77	...

STATION CATAWBA
D.E. FILE # CN-1201-04
MPS ORD # K30066-13

FOR INFORMATION ONLY

NUCLEAR

CLASS 2
DELETED PER NSM-CN-1021 AND DCA-CN-2-11958

CNN 1201-04-0171 081

CONDITION 1:

MILL POWER SUPPLY ORDER NO. C-89093
DUKE ITEM NO. 8337-1201-04-00-0002

QTY	DESCRIPTION	UNIT	PRICE	TOTAL
1	C15884 FITTING	304/15410F		
1	C15810-2 PIN	304/15410F		
1	M32493 LOCKWIRE	304/15410F		
1	M32493 O-RING	NITRILE		
1	C14814 CAP	304/15410F		
1	SEE NOTE 12 LUBRICANT			
1	C16726-2 CHARGE VALVE	304/15410F		
1	B16804-4 O-RING	304/15410F		
1	B16804-5 O-RING	304/15410F		
1	B16804-2 O-RING	304/15410F		
1	C15883 INSERT	304/15410F		
1	C14882 ADAPTOR	304/15410F		
1	D15880-2 PIPE	304/15410F		
1	D15880-1 CAP	304/15410F		
1	D15880 HELD END	304/15410F		
1	C15883 FITTING ASSY			
1	D15883 YEE	304/15410F		
1	D15881-2 ELBOW	304/15410F		
1	D15881-1 FLANGE	304/15410F		
1	B15881 STOP	304/15410F		
1	C15886 TERMINAL	304/15410F		
1	B16872 BELLWAS	304/15410F		
1	TERMINAL	304/15410F		
1	EA 934 EPOXY			
1	C15884 TERMINAL	304/15410F		
1	B15885 PAD	RULON 1/4		
1	C15884 FOOT	304/15410F		
1	C15883 SWEEPER ASSY			
1	C15887 BELLWAS ASSY			
1	D15881 TEE ASSY			
1	D15880 HOUSING ASSY			
1	T5164 ASSY			

ANSTEC APERTURE CARD

CONDITION 1

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DATE: 11/17/77

BY: [Signature]

PROJECT: PULSATION DAMPER ASSY - RECIPROCATING SUCTION PUMP (1 GALLON)

ITEM NO: E16519

REV: 15164

PDR RIDS

9603180281

