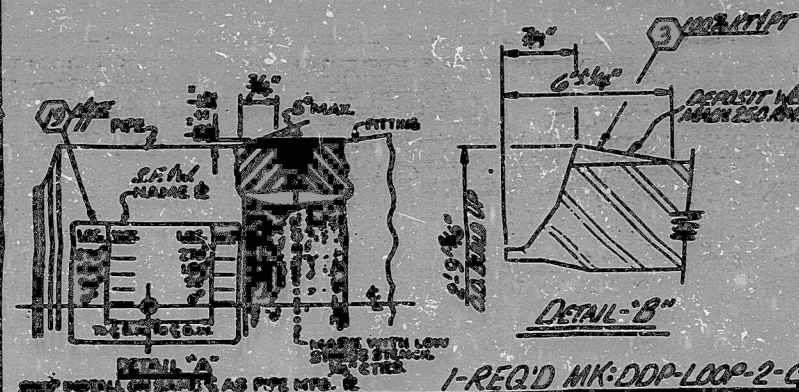
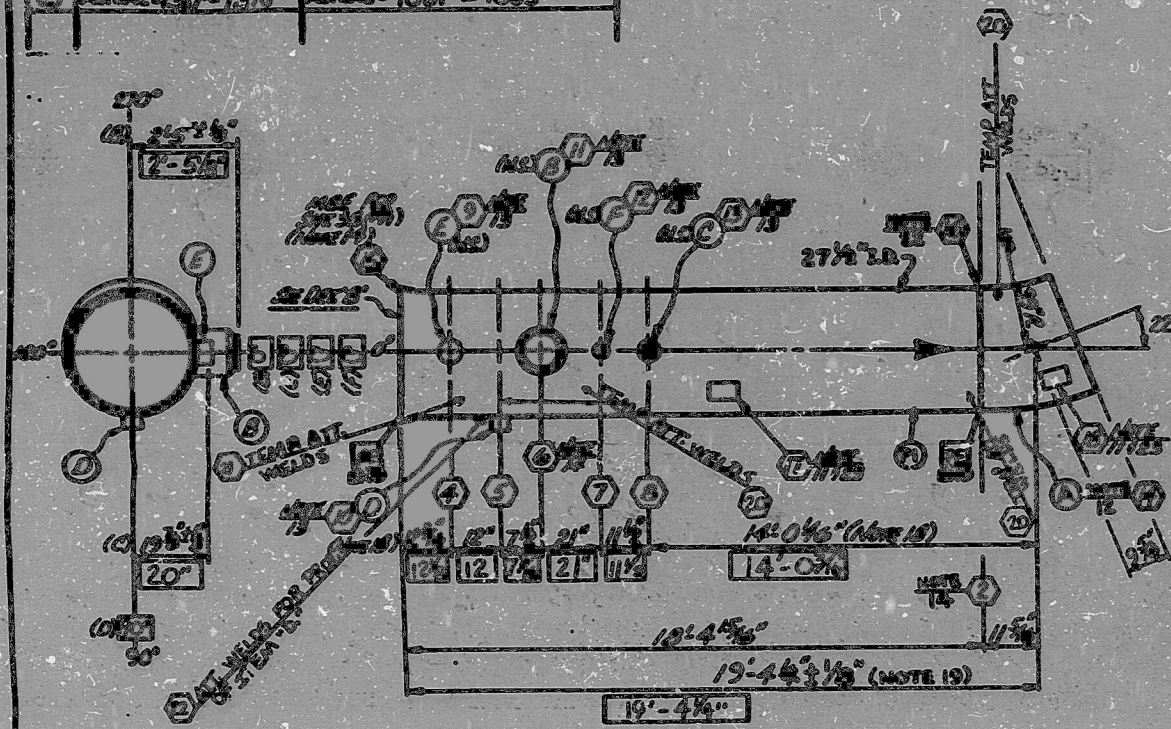


ANSTEC
APERTURE
CARD

WELD SIZE DIMENSIONS		WELD TENSILE AND WELD JOINT LOCATIONS	
WELD SIZE	WELD JOINT LOCATIONS	WELD TENSILE	WELD JOINT LOCATIONS
1/4"	10'-1 1/2"	10'-1 1/2"	10'-1 1/2"
1/8"	8'-3 1/2"	8'-3 1/2"	8'-3 1/2"
ACTUAL 1/8" - .157"	ACTUAL .061" - .065"		



NOTE: 1-1/2"
SOUTHWEST FABRICATORS
AND WELDING CO.
(Name of Manufacturer)
18995
(Manufacturer's Serial No.)
1919
(Year Built)

1-REQ'D MK:DDP-LOOP-2-C-5

- NOTE: SEE 18995 SERIAL NO. 18995 & CODE CASE 1428-2
1. THIS DRAWING IS THE BASIS FOR THE FABRICATION AND WELDING OF THE ANSTEC APERTURE CARD. IT IS THE RESPONSIBILITY OF THE FABRICATOR TO VERIFY THE DIMENSIONS AND LOCATIONS OF ALL WELDS AND JOINTS AS SHOWN ON THIS DRAWING.
 2. THE FABRICATOR SHALL USE THE BEST MATERIALS AVAILABLE AND SHALL BE RESPONSIBLE FOR THE PROTECTION OF THE CARD FROM DAMAGE DURING FABRICATION AND WELDING.
 3. THE FABRICATOR SHALL MAINTAIN THE CARD IN A CLEAN AND PROTECTED CONDITION AT ALL TIMES.
 4. THE FABRICATOR SHALL MAINTAIN THE CARD IN A CLEAN AND PROTECTED CONDITION AT ALL TIMES.
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NO.	DESCRIPTION	DATE	BY	CHKD.	APP'D.
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FOR INFORMATION ONLY

NUCLEAR SAFETY RELATED
54G-CVH 174-18-EM
DDP-RPCFB-09

52

NO.	DESCRIPTION	DATE	BY	CHKD.	APP'D.
1	ADDED AS BUILT DATA	1-2-79
2	REPLINER C.D. REAF	1-2-79
3	ORIGINAL ISSUE	1-2-79
4	REVISION

PDR RIDS

9603180120

