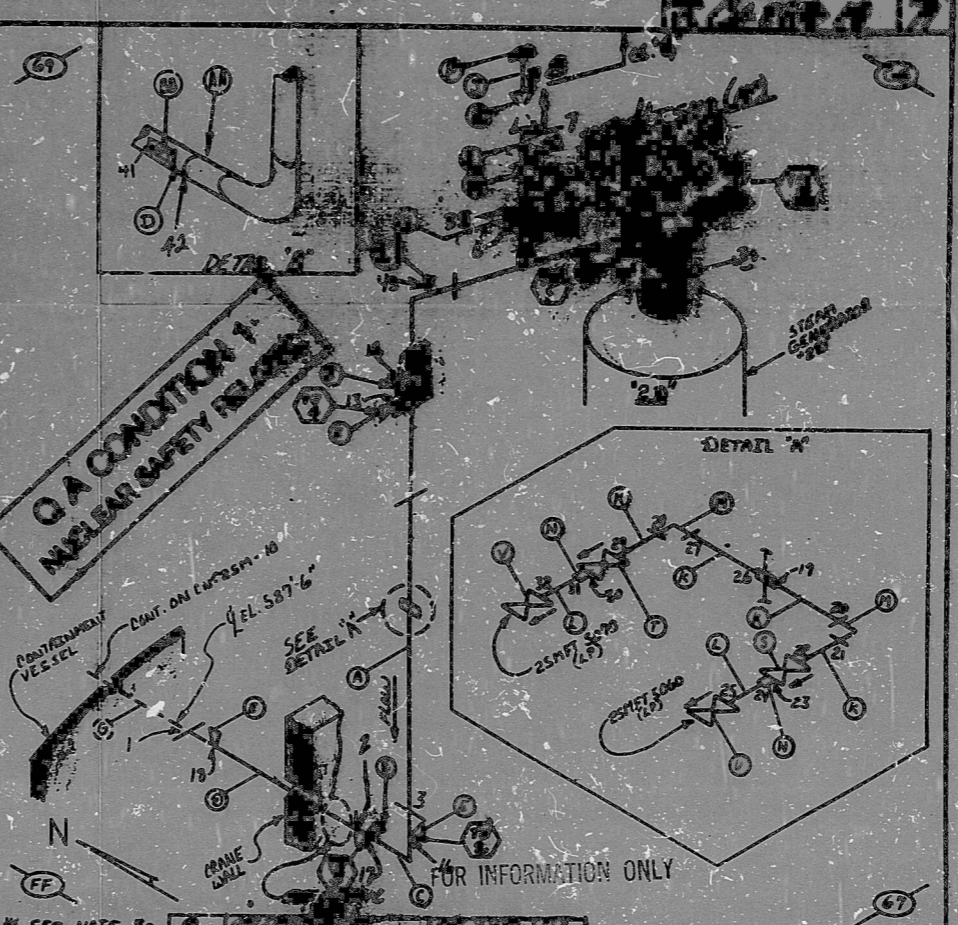


NO
 23M
 23M

HIGH ENERGY

23,290

ITEM NO.	DESCRIPTION	QTY	UNIT	WELD NO.	WELD SPEC.	WELD DATE	WELD BY	WELD CHECKED
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NOTES:
 1 ALL WELD NUMBERS SHALL BE PRECEDED BY 23M 14
 2 LAST WELD NO. 48
 3 WELD LABOURY DENO. CN-2491-SMOIR / 141# 052007
 4 23M 506 + 23M 507 23M 511 (4# 38123) 23M 512 (2# 38123)
 5 REF. FLOW DENO. CN-2513-10 (R-3) (4# 38123)
 6 WELDS # 4, 5, 10, 11, 13, 15 NOT USED.
 7 WELDS 12, 13, 14, 15 AND VALVES 12, 13, 14, 15 AND 20, 21 (V305) ARE LOCATED IN THE BW STAMPING BOUNDARY
 8 ALL THROUGH BOLT 16'S SHALL BE PRECEDED BY 23M 14

NO.	REVISION
1	...
2	...
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Q A CONDITION 1
 DUES POWER COMPANY
 COLUMBIA NUCLEAR STATION
 TITLE
 MAIN STEAM SYSTEM
 STEAM GENERATOR 20 DISCHARGE
 CYS 3M - LINE NO. 01 - DUNE CLASS B
 WELD SPEC PS 1500.5
 LOCATION REACTOR BUILDING
 DENO. CN-23M-14

ANSTEC
 APERTURE
 CARD

PDR RID

9603150212

