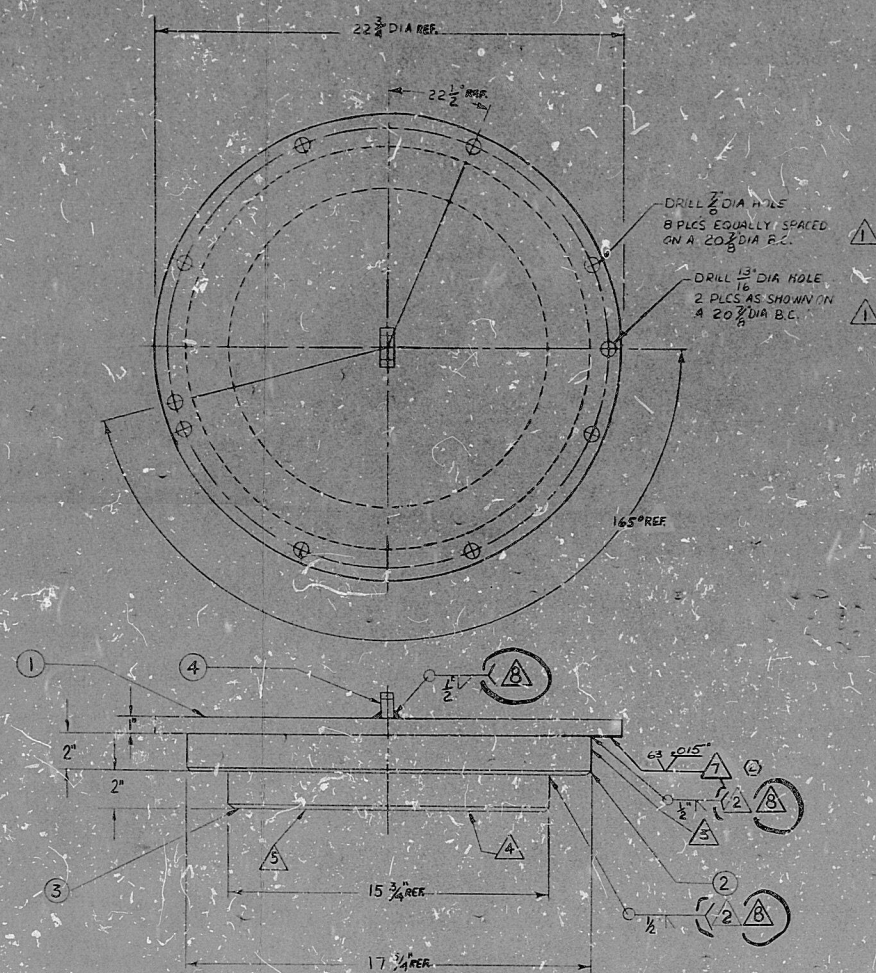


COOL-5-9141



NOTES

1. HOLES SHALL BE MATCH DRILLED WITH CORRESPONDING HOLES ON "PRIMARY LID DETAIL" (DWS NO. COOL-5-9140).
2. FABRICATOR IS TO SPECIFY EITHER WELDED OR ONE PIECE CONSTRUCTION.
3. ITEM ② IS TO BE CONCENTRIC TO ITEM ①.
4. ITEM ③ IS TO BE CONCENTRIC TO ITEM ①.
5. ITEM ④ IS TO BE CONCENTRIC TO ITEM ②.
6. WELDING PER ASME SECTION II AND SYMBOLS PER AWS.
7. WAVINESS - HEIGHT VALUES MEASURED FROM 18" DIA QUIT TO 22 1/2" O.D. SURFACE FINISH INDICATED IS BEFORE PAINTING.
8. SEE NOTE 6 ON DWS NO. COOL-5-9135.

WELDMENTS & DETAILS

This Material is Proprietary to the interests of Hitman and Shit be Preserved in Confidence.

ITEM	PART NO.	DESCRIPTION	MATERIAL	VENDOR
1	4	PLATE	ASTM A-516 GRADE 70	
1	3	PLATE	ASTM A-516 GRADE 70	
1	2	PLATE	ASTM A-516 GRADE 70	
1	1	PLATE	ASTM A-516 GRADE 70	

DO NOT SCALE PRINT

TOLERANCES - UNLESS NOTED

FRACTIONAL - 1/16"

DECIMAL - 0.005"

DATE 4/23/61

CHECKED BY C. T. KENT

DATE 6/3/61

DESIGNED BY J. E. KENT

DATE 4/23/61

WELDMENTS & DETAILS

SECONDARY LID

TRANSPORTATION SHIELD

CERTIFICATION

DATE 4-2-61

CONTRACT NO.

SCALE 1" = 1"

WEIGHT

SHEET 1 OF 1

8602050415

PDR

8602050415

