

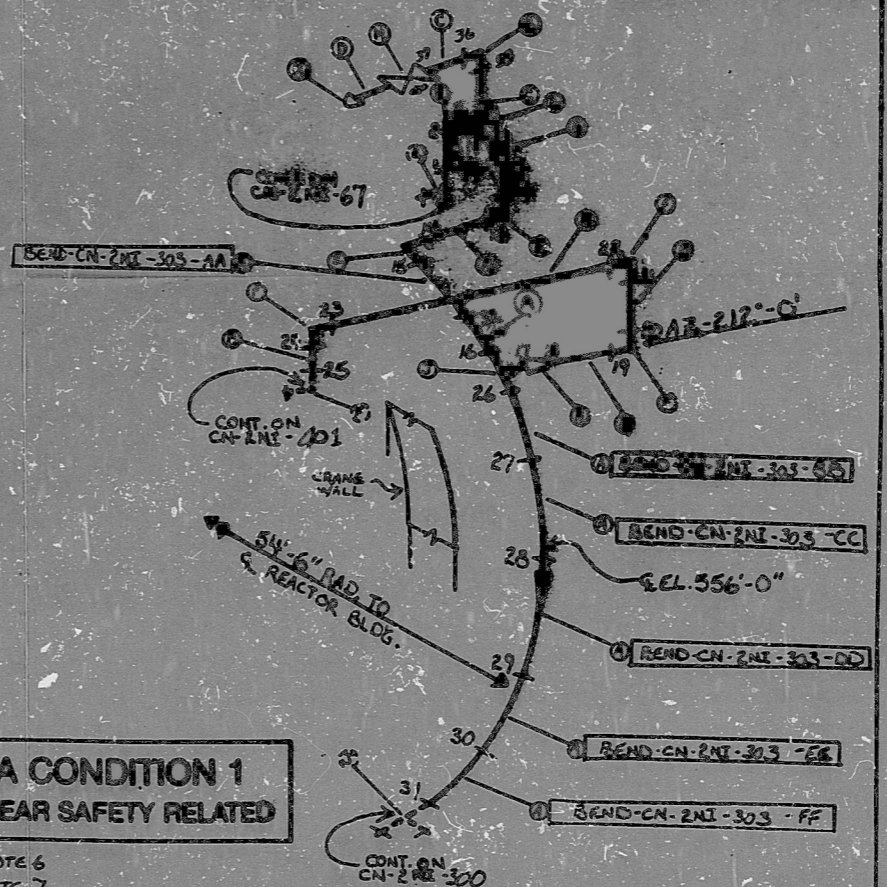
AO  
VERIFIED  
SYS. 2/11/77  
2/11/77  
7/15/77

24879

820118

CN-2NI-303

BILL OF MATERIAL									
COMP. L.T.	CLASS	PRD	QUANTITY	DESCRIPTION	QTY.	WGT.	VOL.	FOR USE	
A	90°	B	55	SAWY	TP304	PIPE	SHALS.	4"	80
B	11"	B	55	MS7L	TP304	PIPE	SHALS.	2"	160
C	1"	B	55	MS7L	TP304	PIPE	SHALS.	1"	160
D		B	55	MS7L	TP304	NIPPLE (S/LG)	SHALS.	1"	160
E	4	B	55	SAWY	TP304	90° ELL (RW)	SHALS.	4"	160
F	3	B	55	SAWY	TP304	90° ELL (SW)	FOR	2"	160
G	1	B	55	SAWY	TP304	90° ELL (SW)	FOR	1"	160
H		B	55	SAWY	TP304	CONC. RED. (RW)	SHALS.	4"	160
J		B	55	SAWY	TP304	TEE (RW)	SHALS.	4"	160
K		B	55	SAWY	TP304	PIPE CAP (SECD)	FOR	1"	160
L		B	55	SAWY	TP304	H/CPLG. (SW)	FOR	1"	160
M		A	55			2NI 45T(GI) (SW)		1"	160



Q A CONDITION 1  
NUCLEAR SAFETY RELATED

ANSTEC  
APERTURE  
CARD

NOTES:  
 ① ALL WELD NUMBERS SHALL BE PRECEDED BY 2NI 303.  
 ② LAST WELD NO. 31  
 ③ REF. LAYOUT DWG. CN-2491-NI043 VN# 32246  
 W# CE0986  
 ④ REF. FLOW DWG. CN-2562-1.3 (1-9-72)  
 ⑤ CHECK FOR INSERVICE INSPECTION (650°F, 2500 P.S.I.)  
 ⑥ WELDING CLASS G  
 ⑦ 25' OF PIPE ALLOCATED FOR BENDS

FOR INFORMATION ONLY

NO.	REVISION	DATE	BY	CHKD.	APP.
1	ADD WELDS 34, 39				
2	REPLACE WELDS 34, 39				
3	ADD WELDS 34, 39				
4	REVISE CONT. POINTS				
5	ADD CONT.				
6	ADD WELD # 31. Not Const. See Note 7				
7	REN. WELD FROM "B"				
8	REL. FOR CONST.				

Q A CONDITION 1  
 DATE POWER COMPANY  
 CALIFORNIA NUCLEAR STATION  
 TITLE SAFETY INJECTION SYSTEM  
 TO COLD LEG C.  
 SVE. ALL LINE NO. 12 PIPE CLASS B  
 PIPING SPEC. P.S. 2501.2  
 LOCATION REACTOR BLDG. (RTW)  
 DWG. NO. CN-2NI-303  
 REV. NO. 7

PDR RIDS

9603140143

