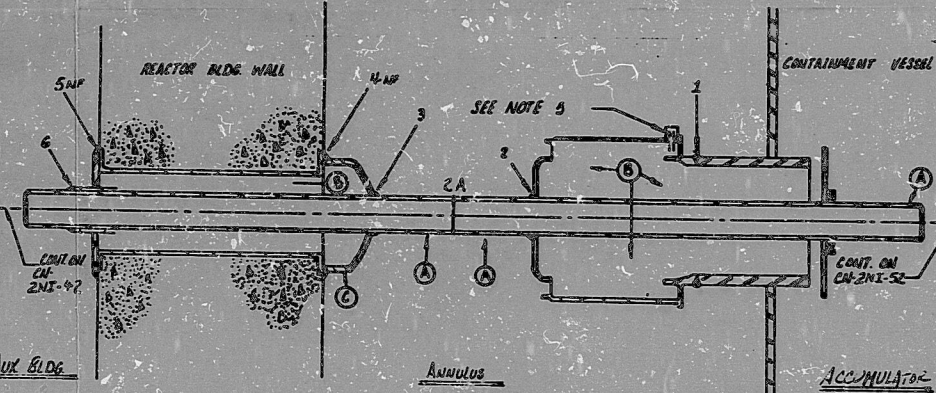


40
 VERIFIED
 2M142
 2M17
 2M102

BILL OF MATERIAL									
QTY	UNIT	CLASS	TYPE	ALLOY	GRADE	DESCRIPTION	CONST.	WELD	SCN
1	15'-6"	B	SS	SA376	TP329	PIPE	SMLS	A	100
1	1	-	-	-	-	PENETRATION	20"	1M	2M-352
1	1	B	CS	SA234	WPB	PIPE CAP	8M	2.2"	STD



ANSTEC
 APERTURE
 CARD

Q A CONDITION 1
 NUCLEAR SAFETY RELATED

- NOTES:
- ALL WELD NUMBERS SHALL BE PRECEDED BY 2M17.
 - LAST WELD NO. 6
 - REF. LAYOUT DWG. CN-1678-14, CN-2491-N1089/IN-1385
 - REF. FLOW DWG. CN-2502-1.3 (J-R)
 - BELLOWS TO BE LOCATED SO THAT THE TEST CONNECTION IS ON EITHER SIDE
 - OUTER PLATING OF SHROUD CAN BE CONSIDERED AS MISCELLANEOUS STEEL IN REGARD TO ATTACHMENTS
 - CHECK FOR SERVICE INSPECTION TEMP 650°F / PRESS 2500 PSIA

FOR INFORMATION ONLY

NO.	REVISION	DATE	BY
6	REV. CONT. Vessel Weld	10/1/77	2M17
5	Add WELD # 2A	10/1/77	2M17
4	REV. LOCATION	10/1/77	2M17
3	Rev. Item B	10/1/77	2M17
2	Rev. Item B's T.H. Block	10/1/77	2M17
1	Add Cont.	10/1/77	2M17
C	REL FOR CONST.	10/1/77	2M17

NUCLEAR SAFETY RELATED ☒ YES ☐ NO
 DUKES POWER COMPANY
 CATAWBA NUCLEAR STATION
 TITLE GENERAL SVC C-2D PENETRATION TYPE C-1-B
 PEN # 2M352
 ELEV. 54'-9"
 AZM. 240°-0"
 SYS. N1 LINE NO. 12 DUKES CLASS B
 PIPING SPEC. P.S. 55-2
 LOCATION REACTOR BLDG (KSN)
 DWG NO. CN-2M1-17 REV NO. 6

PDR RIDS

9603130312

