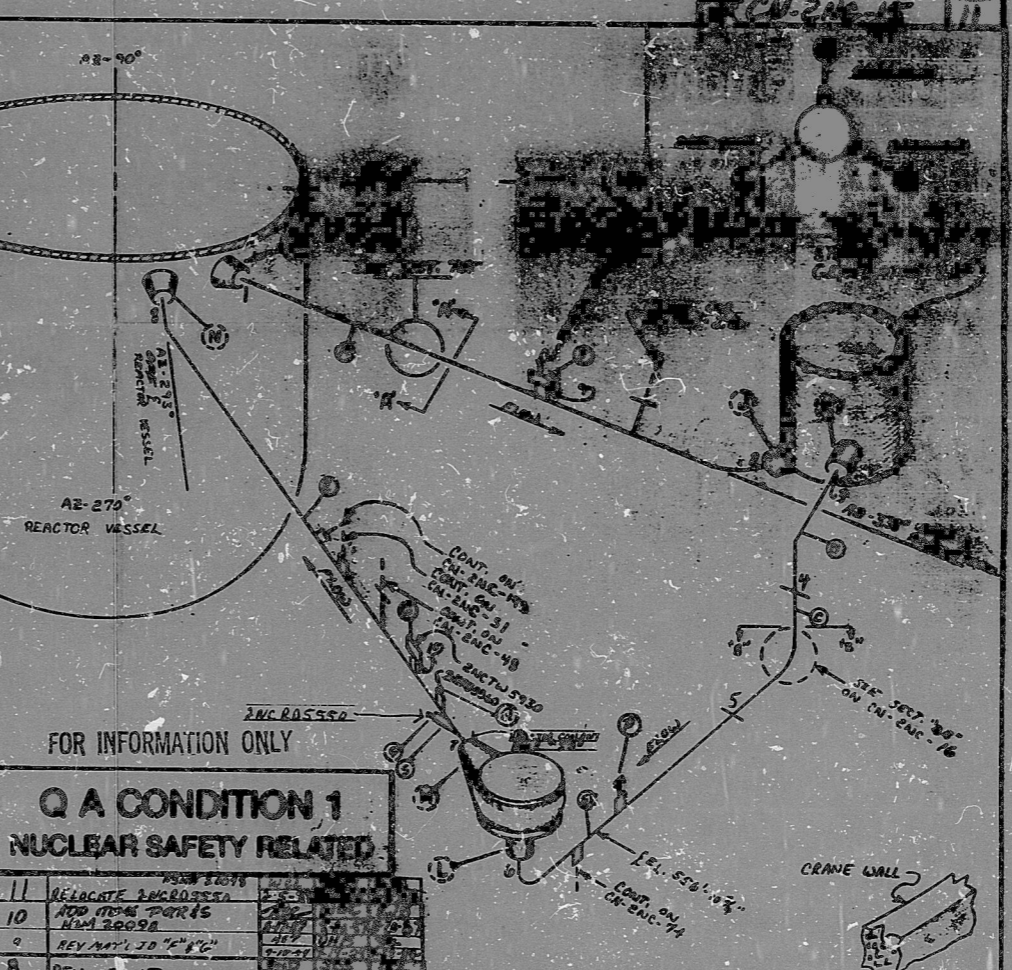


AO
VERIFIED
SYG. 8/21/11
DATE 8/21/11

QTY	UNIT	GRADE	WELD	CODE	DESCRIPTION	CONTR.	REQ.	QTY	LOT NO.
A	1	A			NOT LEG. PT. TO				
B	1	A			NO. 10. 1/2" DIA. 20"				
C	1	A			WASHER				
D	1	A			WASHER				
E	1	A			WASHER				
F	1	SS			THEORITICAL (CROSS)				
G	1	SS			THEORITICAL (CROSS)				
H	0	SS			REACTOR VESSEL (CROSS)				
J	0	SS	SA-24	WCC	STEEL (CROSS)				
K	0	SS	SA-24	WCC	STEEL (CROSS)				
L	0	SS	SA-24	WCC	STEEL (CROSS)				
M	0	SS	SA-24	WCC	STEEL (CROSS)				
N	0	SS			REACTOR VESSEL (WELD)				
P	1	A	SS	304	CRP (CROSS)	SHS	3"	160	
Q	2	A	SS		THEORITICAL (CROSS)				
R	3	A	SS		THEORITICAL (CROSS)				
S	1	A	SS		THEORITICAL (CROSS)				



NOTES:
 1 ALL WELD NUMBERS SHALL BE PRECEDED BY - CN 15 -
 2 LAST WELD NO. 10
 3 REF. LAYOUT DWG. 41-2620-1
 4 REF. FLOW DWG. CN-2553-1-D (A-E, B-14)

NO.	REVISION	DATE	BY	CHKD.	APPROV.
7	Rev. Conts.				
6	App. Cont.				
5	Rev. Cont.				
4	App. Cont.				
3	App. Cont.				
2	Rev. Cont.				
1	Rev. Weld Chart				
0	REL. FOR CONST.				

ANSTEC
APERTURE
CARD

(I.D.)

PDR RIDS

91003050189

