



REV	BY	DESCRIPTION	DATE	APPROVED

DIMENSIONING & TOLERANCING PER ANSI Y14.5M - 1983 UNLESS OTHERWISE SPECIFIED TOLERANCES:		MAT'L:		JOB NO. USAM-1	
.125 = ±0.030 .001 = ±0.010 .002 = ±0.005 .005 = ±0.003	ANGLES ± 0° - 30° CHAMFERS ± 0° BREAK ALL EDGES 010 - 020 ALL SMALL FILLETS 020 - 040	FRESH	S-PERIODIC	ANSTEC ANS CONSULTING ENGINEERING NUCLEAR OPERATIONS FIELD SERVICES ALABAMA FACILITIES - WINDYBROOK, COOPERSTOWN GEORGIA	
ALL FINISHED SURFACES ± 3 MICRO INCHES ALL DIMENSIONS ARE IN INCHES DIMENSIONS APPLY AT 80% (±2%) RELATIVE HUMIDITY 40°C		HEAT TREAT:	NEXT ASSY USED ON	EXAMIN BY DESCANT 3-8-08	TITLE REACTOR VESSEL ANSTEC APERTURE CARD
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DO NOT SCALE DRAWING		SIZE: 11" x 17"	DRAW. NO.: 000394	REV. A	9902030220

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