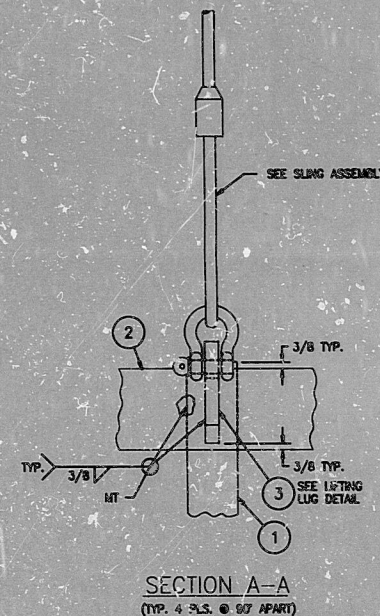
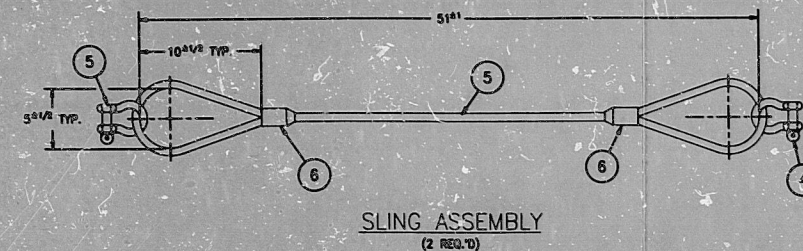
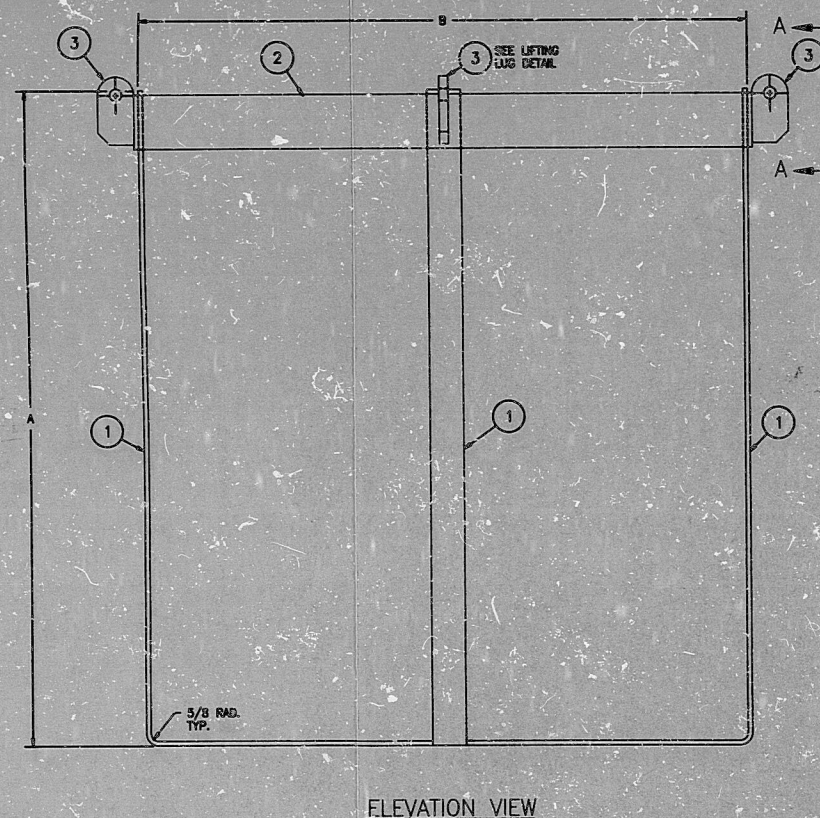
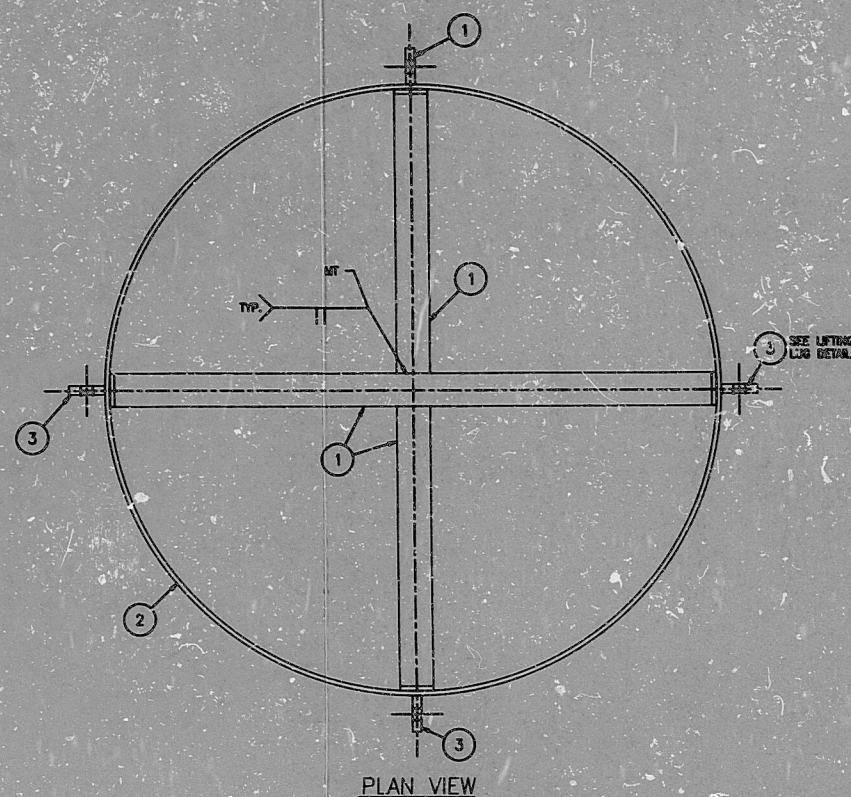


- NOTES:
1. FABRICATION, INSPECTION, TESTING AND ACCEPTANCE SHALL COMPLY WITH CHS GENERAL QUALITY ASSURANCE SPECIFICATION (GQC #QA-10000-100) DATED 4-21-88 OR LATEST REVISION.
 2. WELDING SHALL BE PERFORMED BY WELDERS QUALIFIED PER ASME SECTION IX. ALL WELD PROCEDURES SHALL BE SUBMITTED TO CHS FOR REVIEW AND APPROVAL PRIOR TO FABRICATION. WELD QUALITY TO BE VISUALLY INSPECTED IN ACCORDANCE WITH AWS D1.1-88, 9.22.1, STRUCTURAL WELDING CODE.
 3. LOAD TEST 5/8 SLING ASSEMBLY TO 12,000 LBS., 7/8 SLING ASSEMBLY TO 22,000 LBS. AND TAG AS FOLLOWS:
TEST LOAD:
DATE TESTED:
TESTERS SIGNATURE:
 4. PAINT ALL SURFACES AS FOLLOWS:
PRIMER - 1 COAT
TOPCOAT - 1 COAT; WHITE INDUSTRIAL GRADE EPOXY
3-10 ML/DFT

ANSTEC
APERTURE
CARD

9511300184

CONTAINER	A	B	WIRE ROPE	SHACKLE	SLING
VAULT	-1	52	55 1/4	5/8 DIA.	3 1/4 TON
DISPOSAL	-2	77	80 1/4	7/8 DIA.	6 1/2 TON
CONTAINER	-3	N/A	N/A	N/A	N/A
LANDFILL	-4	51 3/4	54 3/4	5/8 DIA.	3 1/4 TON
DISPOSAL	-5	77 1/2	70 1/4	7/8 DIA.	6 1/2 TON
CONTAINER	-6	N/A	N/A	N/A	N/A
25 FT. (MAX)	-7	48	40 3/4	5/8 DIA.	3 1/4 TON
LANDFILL	-8	70 1/2	72 1/4	7/8 DIA.	6 1/2 TON
DISPOSAL	-9	N/A	N/A	N/A	N/A
CONTAINER	-10	N/A	N/A	N/A	N/A
25 FT. (MAX)					

6	4	SHACKLE FOR WIRE ROPE, CHOSEY OR EQUAL (SEE TABLE ABOVE)	S-500
5	2	WIRE ROPE, LG. AS REQ'D. 6 X 19, NITRO, E.I.P.S. (SEE TABLE ABOVE)	830.9
4	4	SHACKLE, CHOSEY OR EQUAL (SEE TABLE ABOVE)	9-209
3	4	PLATE, 3/4 THK X 3 X 5 5/8 LG., C/S	ASTM A-36
2	1	FLAT BAR, 3/8 THK X 4 1/2 X LG. AS REQ'D, C/S	ASTM A-36
1	2	FLAT BAR, 3/8 THK X 2 3/4 X LG. AS REQ'D, C/S	ASTM A-36
BILL OF MATERIALS			
CHEM-NUCLEAR SYSTEMS, INC.			
MULTI-USE CONTAINER			
LIFTING BASKET			
D C-116-D-12416-008 0			

PDR RIDS

9511300184

