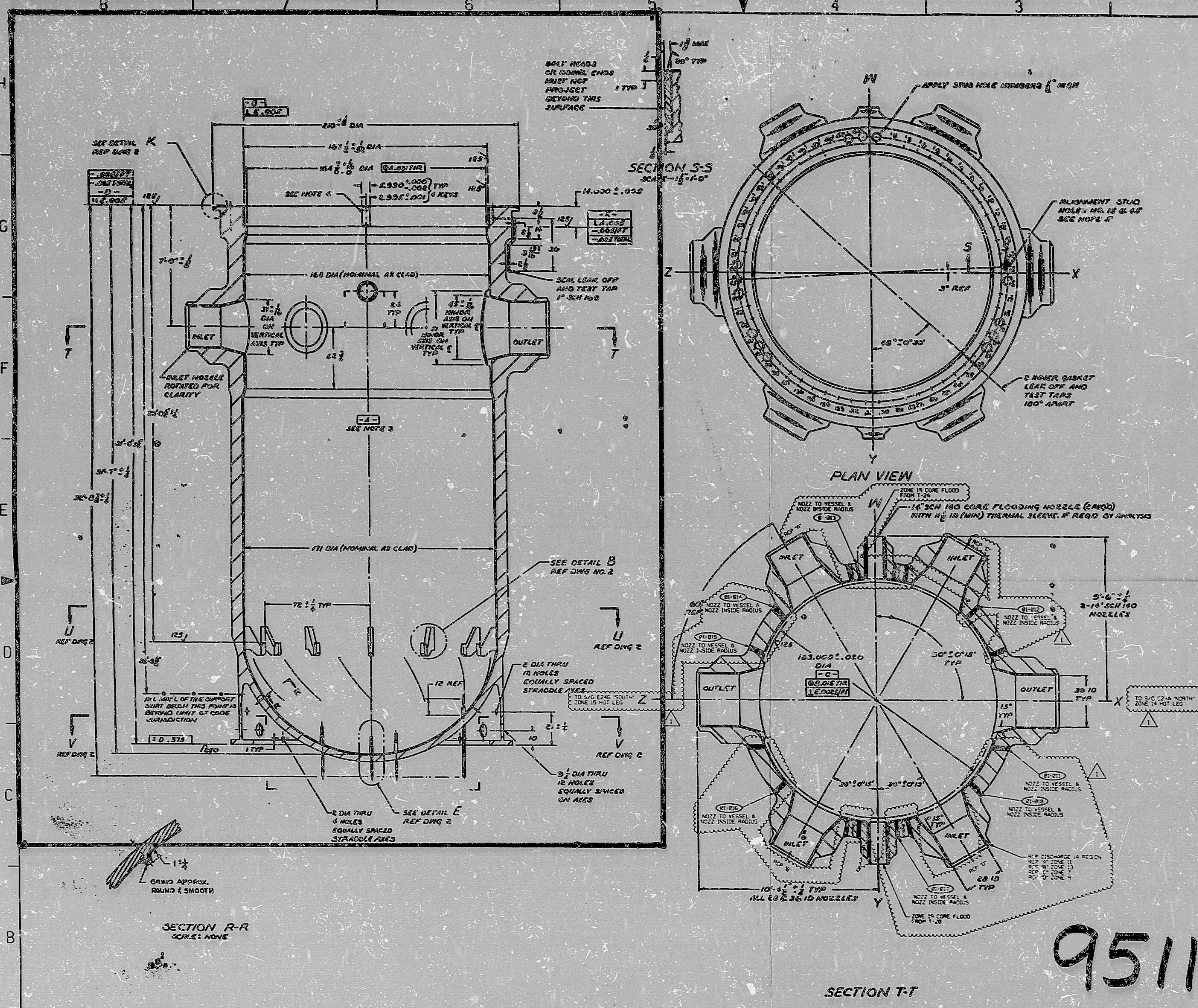

NOTES:

1. THE INFORMATION PRESENTED ON THIS DRAWING FORMS A PART OF SPECIFICATION NO. CS(F)-3-22 (620-0008)
2. THIS VESSEL SHALL BE DESIGNED, FABRICATED, INSPECTED AND TESTED IN ACCORDANCE WITH THE ASME BOILER AND PRESSURE VESSEL CODE SECTION III, EDITION AND APPLICABLE CODE CASE RULINGS IN EFFECT ON DATE OF PROPOSAL.
3. CENTERLINE -A- IS DEFINED AS VERTICAL LINE PASSING THRU THE CENTERLINE OF DIAMETERS -B- AND -C-.
4. THE CENTERLINE OF THE KEYS MUST PASS THROUGH OR WITHIN .002 OF CENTERLINE OF DIAMETER -C-. THE SIDES OF THE KEYS MUST BE ⊥ 0.001/FT.
5. THE CENTERLINE OF THE ALIGNMENT STUD HOLES MUST BE .009 RAD VERTICALITY OF THESE HOLES BEFORE THREADING ⊥ 0.004/FT. REMAINING HOLES .015 RAD AND ⊥ 0.004/FT.
6. ALL DIMENSIONS SHOWN ARE AT 68°F
7. CALCULATED WEIGHT - BY CNC - 670,800 LBS.
8. FOR REFERENCE DRAWING LIST SEE REF. DWG. 1.

REFERENCE DRAWINGS:

1. VP 136162E - REACTOR VESSEL ARRANGEMENT.
2. VP 136164E - REACTOR VESSEL DETAILS SHEET 2.

9511030105

ANSTEC APERTURE CARD

VENDOR INFORMATION	
VENDOR DRAWING NO.	SHEET
136163E	1
REV	REVISION DESCRIPTION
4	SEE MIB-1 SH 1 REV 0 APERTURE CARD

REV	DATE	REVISION DESCRIPTION
1	[illegible]	AS-BUILT: [illegible]
0	[illegible]	ISSUED AS-BUILT: [illegible]

ARKANSAS NUCLEAR ONE
UNIT 1
RUSSELLVILLE, ARKANSAS

REACTOR VESSEL DETAILS

ENTERGY

DRAWING NO.	SHEET	REVISION
M1B-241	1	1

PDR RIDS

9511030105