

NO.	REVISION	DATE	BY	CHKD.	APPD.
1	CHANGED DESIGN OF AP-74 FROM DET. E FROM (1/4) TO (1/2) AND DET. F FROM (1/4) TO (1/2) AND DET. G FROM (1/4) TO (1/2) AND DET. H FROM (1/4) TO (1/2) AND DET. J FROM (1/4) TO (1/2) AND DET. K FROM (1/4) TO (1/2) AND DET. L FROM (1/4) TO (1/2) AND DET. M FROM (1/4) TO (1/2) AND DET. N FROM (1/4) TO (1/2) AND DET. O FROM (1/4) TO (1/2) AND DET. P FROM (1/4) TO (1/2) AND DET. Q FROM (1/4) TO (1/2) AND DET. R FROM (1/4) TO (1/2) AND DET. S FROM (1/4) TO (1/2) AND DET. T FROM (1/4) TO (1/2) AND DET. U FROM (1/4) TO (1/2) AND DET. V FROM (1/4) TO (1/2) AND DET. W FROM (1/4) TO (1/2) AND DET. X FROM (1/4) TO (1/2) AND DET. Y FROM (1/4) TO (1/2) AND DET. Z FROM (1/4) TO (1/2)	10/28/58	AW		
2	REVISED NOTE 2	10/28/58	AW		
3	ADDED DET. F - ADDITIONAL PG. THICKNESS	10/28/58	AW		
4	ADDED DET. G - ADDITIONAL PG. THICKNESS	10/28/58	AW		
5	ADDED DET. H - ADDITIONAL PG. THICKNESS	10/28/58	AW		
6	ADDED DET. J - ADDITIONAL PG. THICKNESS	10/28/58	AW		
7	ADDED DET. K - ADDITIONAL PG. THICKNESS	10/28/58	AW		
8	ADDED DET. L - ADDITIONAL PG. THICKNESS	10/28/58	AW		
9	ADDED DET. M - ADDITIONAL PG. THICKNESS	10/28/58	AW		
10	ADDED DET. N - ADDITIONAL PG. THICKNESS	10/28/58	AW		
11	ADDED DET. O - ADDITIONAL PG. THICKNESS	10/28/58	AW		
12	ADDED DET. P - ADDITIONAL PG. THICKNESS	10/28/58	AW		
13	ADDED DET. Q - ADDITIONAL PG. THICKNESS	10/28/58	AW		
14	ADDED DET. R - ADDITIONAL PG. THICKNESS	10/28/58	AW		
15	ADDED DET. S - ADDITIONAL PG. THICKNESS	10/28/58	AW		
16	ADDED DET. T - ADDITIONAL PG. THICKNESS	10/28/58	AW		
17	ADDED DET. U - ADDITIONAL PG. THICKNESS	10/28/58	AW		
18	ADDED DET. V - ADDITIONAL PG. THICKNESS	10/28/58	AW		
19	ADDED DET. W - ADDITIONAL PG. THICKNESS	10/28/58	AW		
20	ADDED DET. X - ADDITIONAL PG. THICKNESS	10/28/58	AW		
21	ADDED DET. Y - ADDITIONAL PG. THICKNESS	10/28/58	AW		
22	ADDED DET. Z - ADDITIONAL PG. THICKNESS	10/28/58	AW		

- NOTES
1. LIST OF DWGS. 10221C
  2. VESSEL IS DESIGNED, FABRICATED, INSPECTED AND TESTED IN ACCORDANCE WITH A) ASME BOILER & PRESSURE VESSEL CODE SECTION III, 1958 EDITION B) ADDENDA I CODE CASE RATINGS IN EFFECT AT DATE OF ORDER C) EQUIPMENT SPEC. CS-3-32 LATEST REVISION
  3. SYMBOL DESIGNATION: WR-WELD SPECIFICATION NO. MT-MAGNETIC PARTICLE INSPECTION PT-LIQUID PENETRANT INSPECTION RT-RADIOGRAPHIC INSPECTION UT-ULTRASONIC INSPECTION A-INDICATES AS ORDERED DIM. ALL WELDING TO BE IN ACCORDANCE WITH INSTRUCTIONS FROM QUALITY CONTROL.
  4. ALL MACHINED & CLAD SURFACES TO HAVE 250' FINISH UNLESS OTHERWISE NOTED.
  5. CLADDING EDGE TO BE SURFACE FOR SUBSEQUENT WELDING.
  6. WELD PADS FOR INSULATION ATTACHMENTS TO BE ADDED PER DWG. 13558E.
  7. ALL PERMANENT IDENTIFICATION ASSIGNMENTS ARE TO BE APPLIED USING UNTERLINED DOT DIE STAMPS PER SECTION III ASME CODE PARAGRAPH 4.4. THE MARKINGS ARE TO BE INSPECTED AND, IF NECESSARY, REAPPLIED AFTER EACH OPERATIONAL AND AFTER FINAL STRESS RELIEF.
  8. CROWN CEILING TO BE A FLANGE 30" OFF VERTICAL CENTER THROUGH THE WORK POINT & THE SPHERICAL TANK.

9511030100

REV.	DATE	BY	CHKD.	APPD.
1	10-28-58	AW		

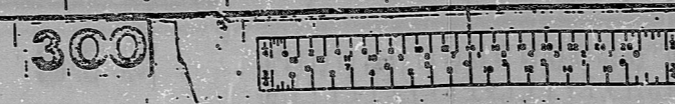
MIB-230

VESEL HD. & SUPPT ASSY & DET.

320-0008-21

135574 E

MK. NO.	R.	S.	REQ'D.
39	10-11 1/2	12-5	3
7E	10-11 3/8	12-5 1/2	3



PDR RIDS

9511630100

