



REV.	DESCRIPTION	DATE	BY	CHK.
1	ISSUED			
2	REVISION			
3	REVISION			
4	REVISION			
5	REVISION			
6	REVISION			
7	REVISION			
8	REVISION			
9	REVISION			
10	REVISION			

- NOTES
1. LIST OF DIMS FOR DIMS TO BE FABRICATED, INSPECTED AND TESTED IN ACCORDANCE WITH MIL-STD-123 AND MIL-STD-131. DIMENSIONS AND TOLERANCES TO BE SHOWN IN DRAWING UNLESS OTHERWISE SPECIFIED.
  2. SYMBOL DESIGNATION: UN-WELD SPECIFICATION NO. 1017. RADIOGRAPHIC INSPECTION BY LIQUID PENETRANT INSPECTION BY NON-Destructive PARTICLE INSPECTION BY ULTRASONIC INSPECTION.
  3. ALL WELDS TO BE IN ACCORDANCE WITH INSTRUCTIONS FROM QUALITY CONTROL.
  4. ALL MACHINED & CLADDED SURFACES TO HAVE 250 GRIT SURFACE FINISH UNLESS OTHERWISE NOTED.
  5. LONGITUDINAL WELD SEAMS TO BE STAGGERED AT A MINIMUM OF 100 INCHES.
  6. TOLERANCES ON ROLLED SHELL BEFORE FINISHING INCLUDES OVER-SHADES.
  7. CLADDING THICKNESS TO BE SUITABLE FOR CORROSION RESISTANCE.
  8. ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE TO FACE UNLESS OTHERWISE NOTED.
  9. DIMENSIONS ARE TO BE SHOWN AND ACCURATELY SHOWN ON THE DRAWING AND AFTER THE WORK IS COMPLETED.

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MB-224

SHELL ASSY AND HEAD DETAILS

620-000051

135563 E

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ANSTEC APERTURE CARD

9510300205

PDR RIDS

9511030095

