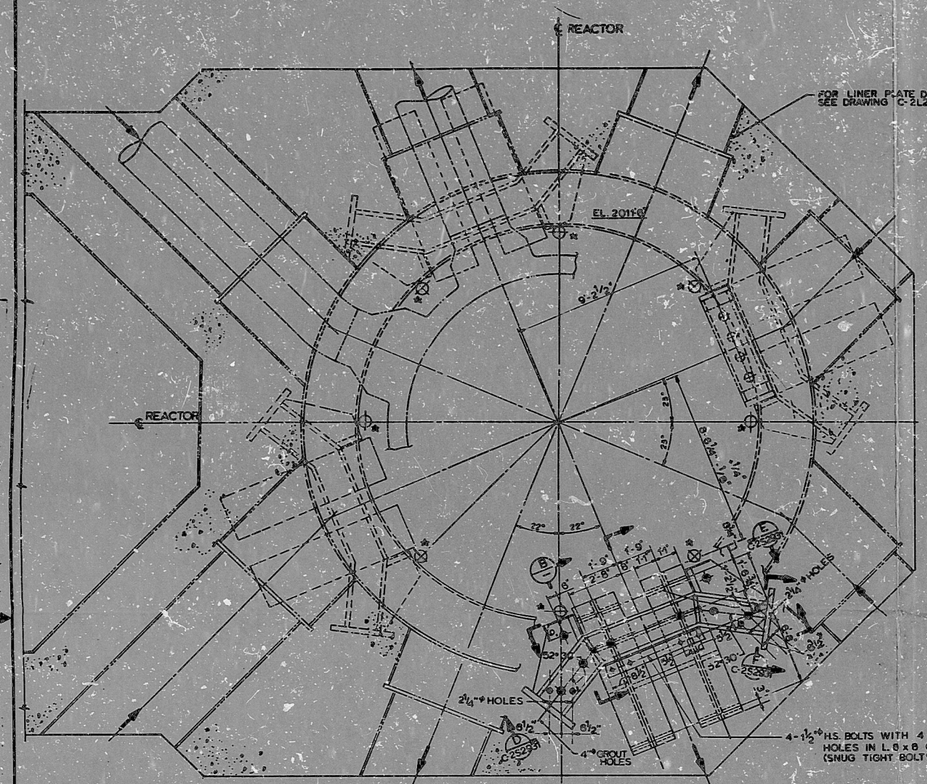
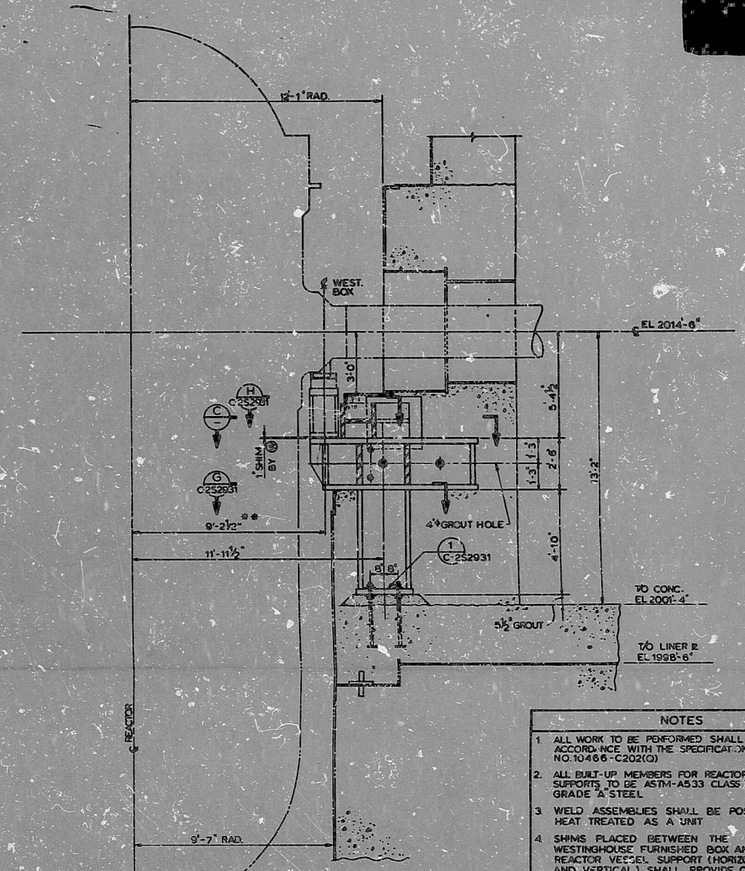
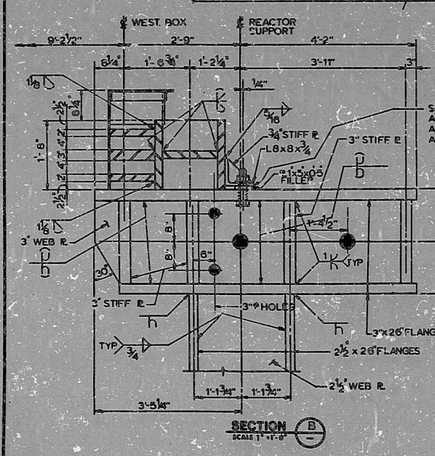
C-252930 (Q)

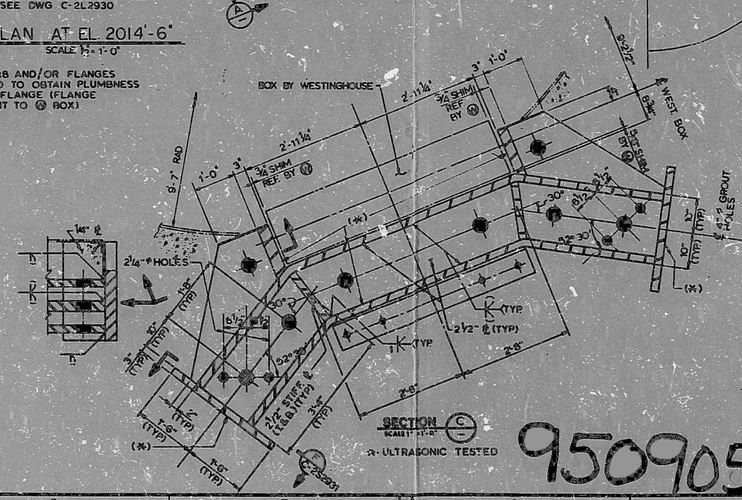


PLAN AT EL 2014'-6"
SCALE ¼" = 1'-0"





SECTION (B)
SCALE 1" = 1'-0"



SECTION (C)
SCALE 1" = 1'-0"
a-ULTRASONIC TESTED

** CONTROL DIMENSION FOR INSTALLING REACTOR VESSEL SUPPORT

SECTION (A)
SCALE ½" = 1'-0"

REFERENCE DRAWINGS	
C-2S2931	REACTOR BUILDING STRUCTURAL STEEL REACTOR VESSEL SUPPORTS SHT 2
C-2L2930	REACTOR BUILDING LINER PLATE REACTOR CAVITY WALL.
1459F01	Ⓦ REACTOR VESSEL SUPPORTS.

MATERIAL RESPONSIBILITY

1. SUPPORT EMBEDS FURNISHED UNDER SPEC 10466-C202.
2. NON SHRINKAGE GROUT FURNISHED UNDER SPEC 10466-C101.

NOTES

1. ALL WORK TO BE PERFORMED SHALL BE IN ACCORDANCE WITH THE SPECIFICATION NO. 10466-C202(Q)
2. ALL BUILT-UP MEMBERS FOR REACTOR VESSEL SUPPORTS TO BE ASTM-A533 CLASS II GRADE A STEEL
3. WELD ASSEMBLIES SHALL BE POST-WELD HEAT TREATED AS A UNIT
4. SHIMS PLACED BETWEEN THE WESTINGHOUSE FURNISHED BOX AND THE REACTOR VESSEL SUPPORT (HORIZONTAL AND VERTICAL) SHALL PROVIDE CONTACT BEARING ON NOT LESS THAN 75 PER CENT OF BEARING AREA. SHIM PLATES SHALL BE MACHINED TO FIT IN FIELD.
5. SURFACES WHICH INTERFACE WITH THE WESTINGHOUSE BOX AT THE REACTOR VESSEL SUPPORT SHALL BE MACHINED BY THE SUPPORT EMBED FABRICATOR.
6. NO FIELD WELDS ON TO THE REACTOR VESSEL SUPPORTS A-533 STEEL SHALL BE PERMITED.

30X

I certify that the image contained on this frame was made in the normal and regular course of business, on the date stated below and that it is an accurate reproduction of the document(s) submitted for filming.
DATE 5-8-74 OPERATOR [illegible] SUPERVISOR [illegible]

NO	DATE	REVISIONS	BY	CHK	APPR	PROJ ENGR	DSGN ENGR
1		INITIAL ISSUE SUPERSEDES C-0S296C & K-FL6676 TO BE REMOVED TO USE.					

SCALE NOTED DATE DESIGNED-DRAWN BECHTEL GAITHERSBURG, MARYLAND

SNUPPS

REACTOR BUILDING REACTOR VESSEL SUPPORT EMBEDS SH. 1

AS-BUILT

SNUPPS DRAWING NO.	REV
ENGINEER DRAWING NO.	REV
C-2S2930 (Q)	0

SNUPPS APPLICABLE TO UNITS 1 2

JOB NO.
10466

9-27-74

INFORMATION ONLY

ANSTEC APERTURE CARD

9509050232

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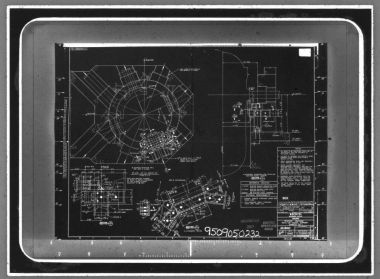
PDR RIDS

9509050232



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