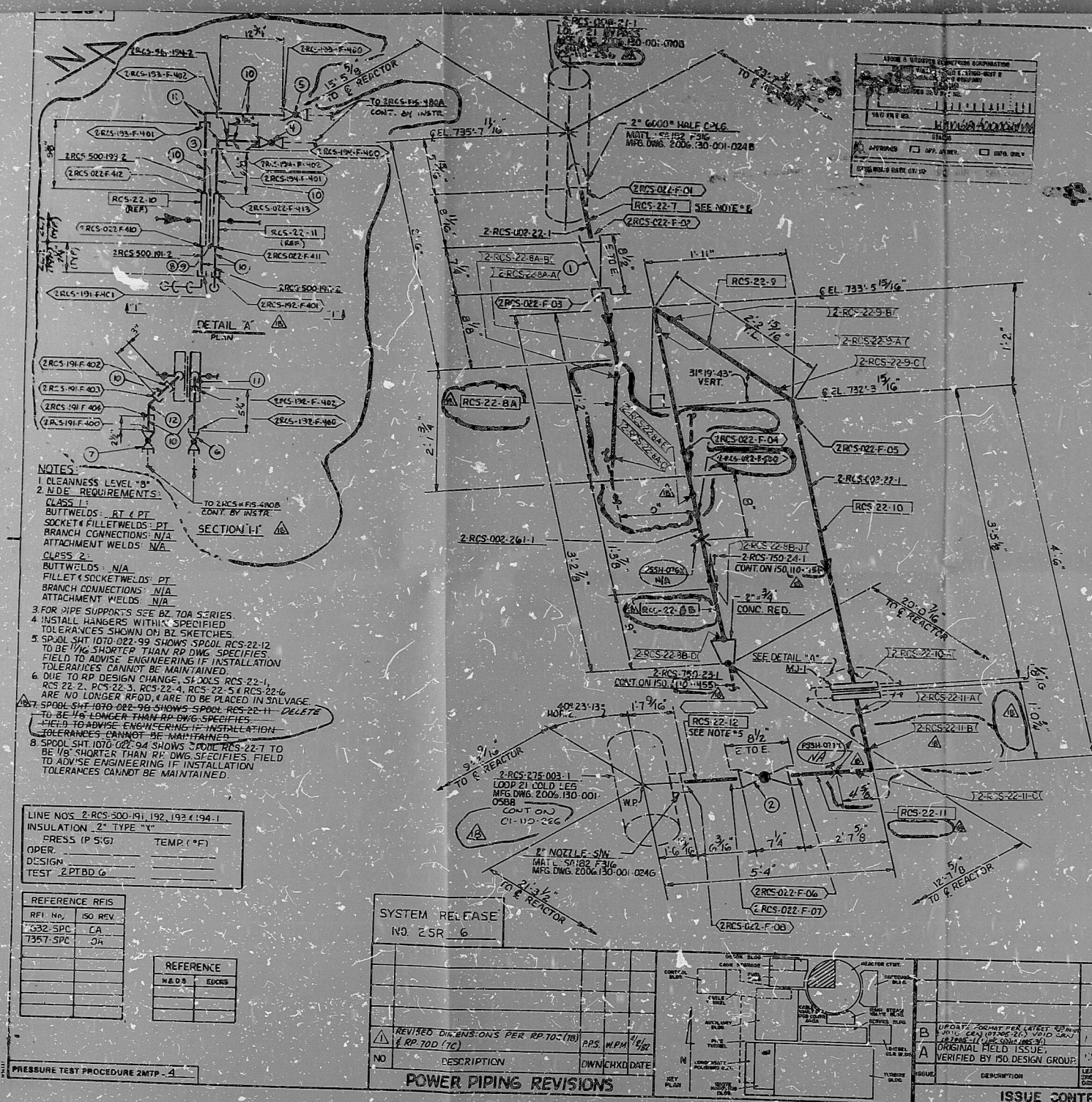




NOTES:
1. CLEANNESS LEVEL "B"
2. A.D.E. REQUIREMENTS:
CLASS 1:
BUTTWELDS: RT & PT
SOCKET & FILLETWELDS: PT
BRANCH CONNECTIONS: N/A
ATTACHMENT WELDS: N/A
CLASS 2:
BUTTWELDS: N/A
SOCKET & FILLETWELDS: PT
BRANCH CONNECTIONS: N/A
ATTACHMENT WELDS: N/A
3. FOR PIPE SUPPORTS SEE BZ 70A SERIES.
4. INSTALL HANGERS WITHIN SPECIFIED TOLERANCES SHOWN ON BZ SKETCHES.
5. SPALL SHT 1070-022-99 SHOWS SPALL RCS-22-12 TO BE 1/8" SHORTER THAN RP DWG SPECIFIES. FIELD TO ADVISE ENGINEERING IF INSTALLATION TOLERANCES CANNOT BE MAINTAINED.
6. ONE TO RP DESIGN CHANGE, S1 DLS RCS-22-1, RCS-22-2, RCS-22-3, RCS-22-4, RCS-22-5 & RCS-22-6 ARE NO LONGER RFD. ARE TO BE PLACED IN SALVAGE.
7. SPALL SHT 1070-022-98 SHOWS SPALL RCS-22-11. DELETE TO BE 1/8" LONGER THAN RP DWG SPECIFIES. FIELD TO ADVISE ENGINEERING IF INSTALLATION TOLERANCES CANNOT BE MAINTAINED.
8. SPALL SHT 1070-022-94 SHOWS SPALL RCS-22-7 TO BE 1/8" SHORTER THAN RP DWG SPECIFIES. FIELD TO ADVISE ENGINEERING IF INSTALLATION TOLERANCES CANNOT BE MAINTAINED.

LINE NOS. 2-RCS-300-191, 192, 193 & 194-1
INSULATION: 2" TYPE "Y"
PRESS (PSIG): _____ TEMP (°F): _____
OPER: _____
DESIGN: _____
TEST: 2PTBD-6

REFERENCE RFI
RFI No. 150 REV.
632-SPC CA
7357-SPC CH

REFERENCE
W.B.D. EDCS

SYSTEM RELEASE
NO. 25R-6

NO.	DESCRIPTION	OWNERS/DATE
1	REVISED DIMENSIONS PER RP 700-100	PDS MPM 1/80
2	RP 700-100	

POWER PIPING REVISIONS

NO.	DESCRIPTION	OWNERS/DATE
1	REVISED DIMENSIONS PER RP 700-100	PDS MPM 1/80
2	RP 700-100	

ISSUE CONTROL

SEE NOTE 6

SEE NOTE 8

SEE NOTE 9

INSERVICE INSPECTION INFORMATION ONLY

INSERVICE INSPECTION INFORMATION ONLY

DATE CLASS: 15-2
ASME III CL. 15-2
B.1.1.0 N/A
Q.A. CAT. I
LAST WELD NUMBER USED: N/A
INSPECTION REQD. YES
INSPECTION REQD. 31-12-77 LINE NO. 2-RCS-022-22-1
PRESS (PSIG): _____
TEMP (°F): _____
TEST: 2PTBD-6

MATERIAL SPECIFICATION FOR LINE NO. 2-RCS-022-22-1
PIPE CLASS: 1502 (1/2 TO 2")
PIPE: SCH 160 SMLS. SA 312/316 TP 316
FITTINGS: SCH 160 SMLS. 5/8" SA 312/316
FLANGES: _____

UNLESS OTHERWISE SPECIFIED

SYSTEM CONTROL
INSTALLATION COMPLETE
FINAL ACCEPTANCE
INSPECTION

REACTOR COOLANT SYSTEM (RCS)
REACTOR CONTAINMENT
EL 718-6

JOB NO. 102-1
DWG. NO. 102-2-82
CND. AD. DATE 9-2-82

W.P. NO. 111-2541
DATE 9-2-82
1507005-1B

MATERIAL LIST										MTL IDENT. NO.		WELD JOINT CONTROL		PIPE SUPPORT CONTROL	
Item No.	Size	Qty	Description	Class	Sht No.	Heat No.	Heat No. Verified by	Stores	Item No.	Joint No.	Construction	Quality Control	Support	Installation	
1	2"	1	FABRICATION	1502	1070-022-94				1	1	CONSTRUCTION	QUALITY CONTROL	PIPE SUPPORT	INSTALLATION	
2	2"	1	FABRICATION	1502	1070-022-96				2	2	CONSTRUCTION	QUALITY CONTROL	PIPE SUPPORT	INSTALLATION	
3	2"	1	FABRICATION	1502	1070-022-97				3	3	CONSTRUCTION	QUALITY CONTROL	PIPE SUPPORT	INSTALLATION	
4	2"	1	FABRICATION	1502	1070-022-98				4	4	CONSTRUCTION	QUALITY CONTROL	PIPE SUPPORT	INSTALLATION	
5	2"	1	FABRICATION	1502	1070-022-99				5	5	CONSTRUCTION	QUALITY CONTROL	PIPE SUPPORT	INSTALLATION	
6	2"	1	MODIFICATION	1502	107005-3				6	6	CONSTRUCTION	QUALITY CONTROL	PIPE SUPPORT	INSTALLATION	
7	2"	1	MODIFICATION	1502	107005-3				7	7	CONSTRUCTION	QUALITY CONTROL	PIPE SUPPORT	INSTALLATION	

INSERVICE INSPECTION WELD IDENTIFICATION			
TO CFR 50.55a (12-31-81)			
CLASS II: NO. 61 THROUGH 970 APPROX			
CLASS II: 77 01 THROUGH 978 APPROX			
WELD NUMBER	CLASS II	CLASS II	CLASS II
1	1502	1070-022-94	
2	1502	1070-022-96	
3	1502	1070-022-97	
4	1502	1070-022-98	
5	1502	1070-022-99	
6	1502	107005-3	
7	1502	107005-3	

MECHANICAL JOINT CONTROL			
ITEM NO.	JOINT NO.	CONSTRUCTION	QUALITY CONTROL
1	1	CONSTRUCTION	QUALITY CONTROL
2	2	CONSTRUCTION	QUALITY CONTROL
3	3	CONSTRUCTION	QUALITY CONTROL
4	4	CONSTRUCTION	QUALITY CONTROL
5	5	CONSTRUCTION	QUALITY CONTROL
6	6	CONSTRUCTION	QUALITY CONTROL
7	7	CONSTRUCTION	QUALITY CONTROL

EECSCH.NE

PDR RIDS

8407270302

PDR RIDS

