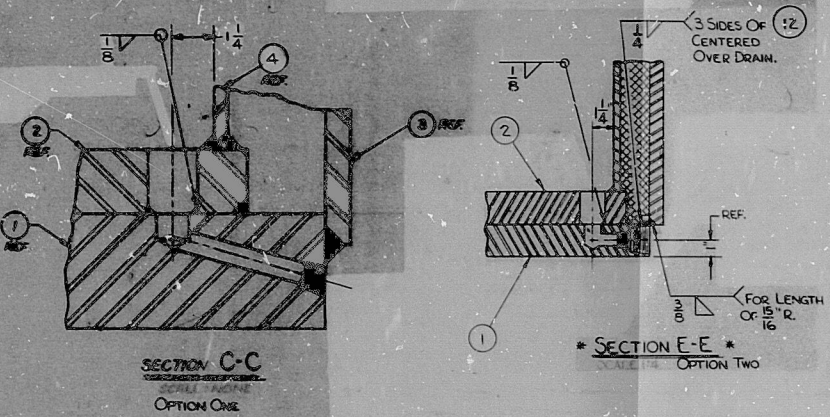
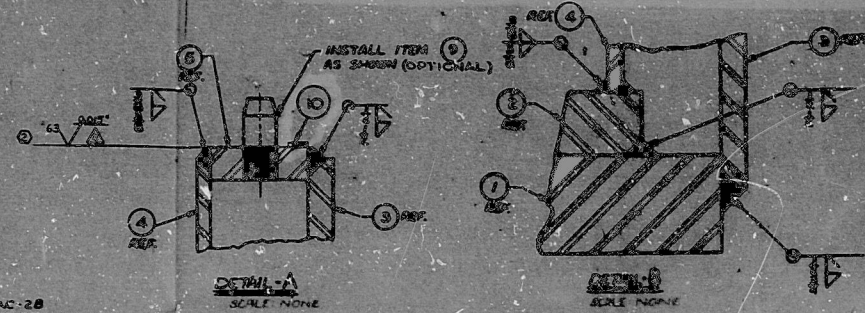
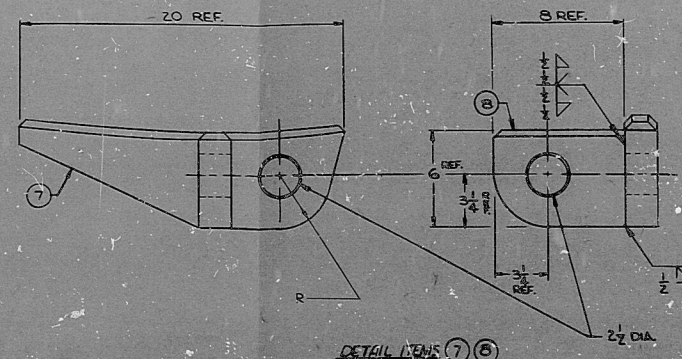
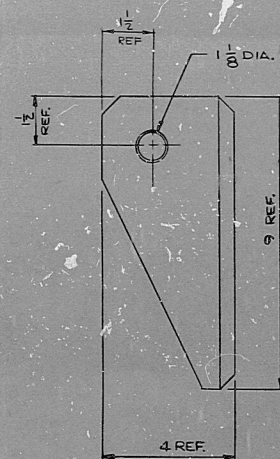
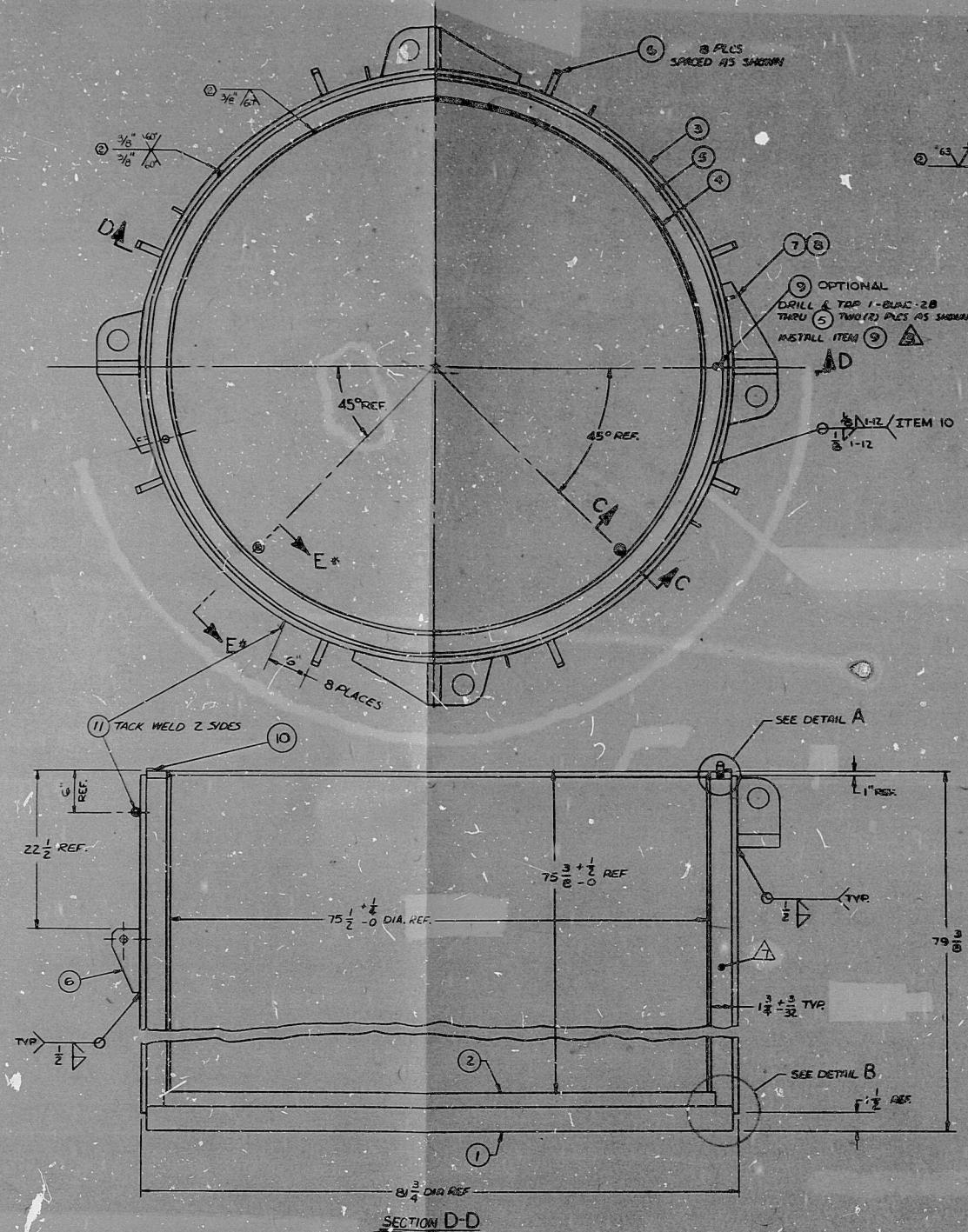


COOL-5-9123



- NOTES:
1. MATERIAL: ASTM-A36. PARTS FABRICATED AFTER DECEMBER 15, 1980 WILL BE MADE OF ASTM A516 GR 70.
 2. MATERIAL: OPTIONAL.
 3. INDEX PIN (ITEM 9) HOLES SHALL BE MATCH DRILLED WITH CORRESPONDING HOLES ON LID. (OPTIONAL)
 4. MATERIAL: AISI-1008 OR EQUIVALENT.
 5. WELDING SHALL BE IN ACCORDANCE WITH ASME CODE SECTION IX, OR AWS D1.1 AS APPLICABLE.
 6. PAINT PER HNDC SPEC.
 7. LEAD FILL SHALL BE IN ACCORDANCE WITH HNDC APPROVED LEAD POURING PROCEDURES.
 8. SURFACE FINISH INDICATED IS BEFORE PAINTING ON PARTS FABRICATED AFTER DECEMBER 15, 1980.
 9. WELDS MADE AFTER DECEMBER 15, 1980 SHALL BE NONDESTRUCTIVELY TESTED USING LIQUID PENETRANT INSPECTION PER ASTM E165, PROCEDURE A-2 OR B-3, OR MAGNETIC PARTICLE PER ASTM E109. INSPECTIONS SHALL BE PERFORMED ON ROOT AND FINAL PASSES.

QTY	ITEM	PART NO.	DESCRIPTION	MATERIAL / VENDOR
1	12		BAR - 1/2" SQ. X 3"	
3	11		FLAT WASHER	OPTIONAL
8	10		STRIP - 1/8" THK. X 1/2" MIN.	4 (WIDTH REDUCED AT ITEM 9)
2	9		ROUND BAR - 1" DIA. OPTIONAL	2
4	8		PLATE - 2" THK.	
4	7		- 2" THK.	
8	6		- 1" THK.	
AR	5		- 1" THK.	
1	4		- 3/8" THK.	
1	3		- 1/2" THK.	
1	2		- 2" THK. APERTURE CARD	
1	1		PLATE - 2" THK.	

FOR INFORMATION ONLY
PROPRIETARY DATA

This Material is Proprietary to the interests of Hitman and shall be preserved in Confidence.

WELDMENT - CASK BODY TRANSPORTATION SHIELD HN-100 SERIES 2

COOL-5-9123 3

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