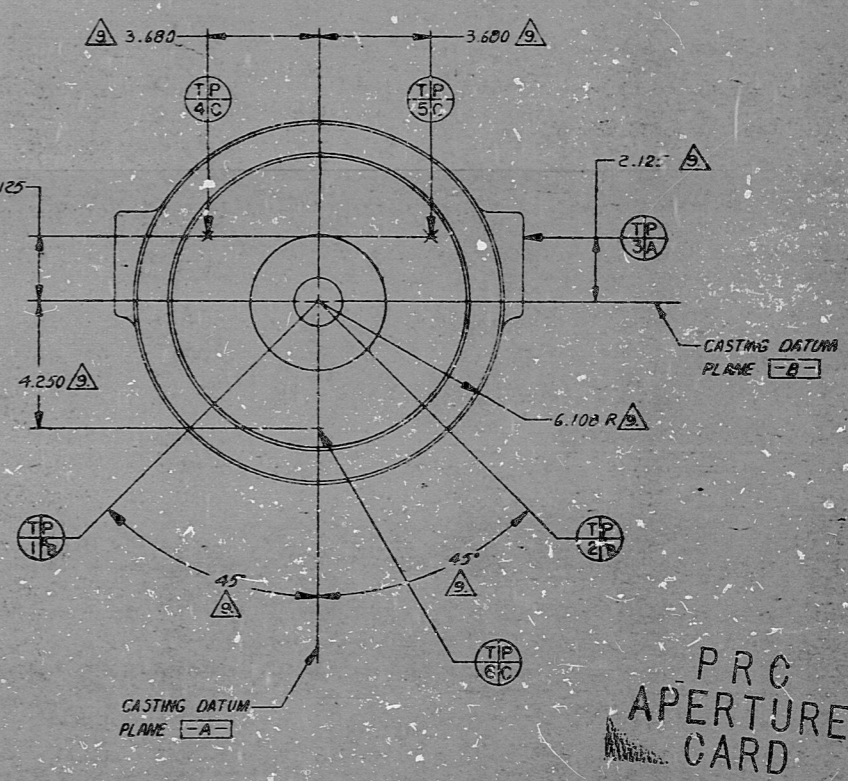
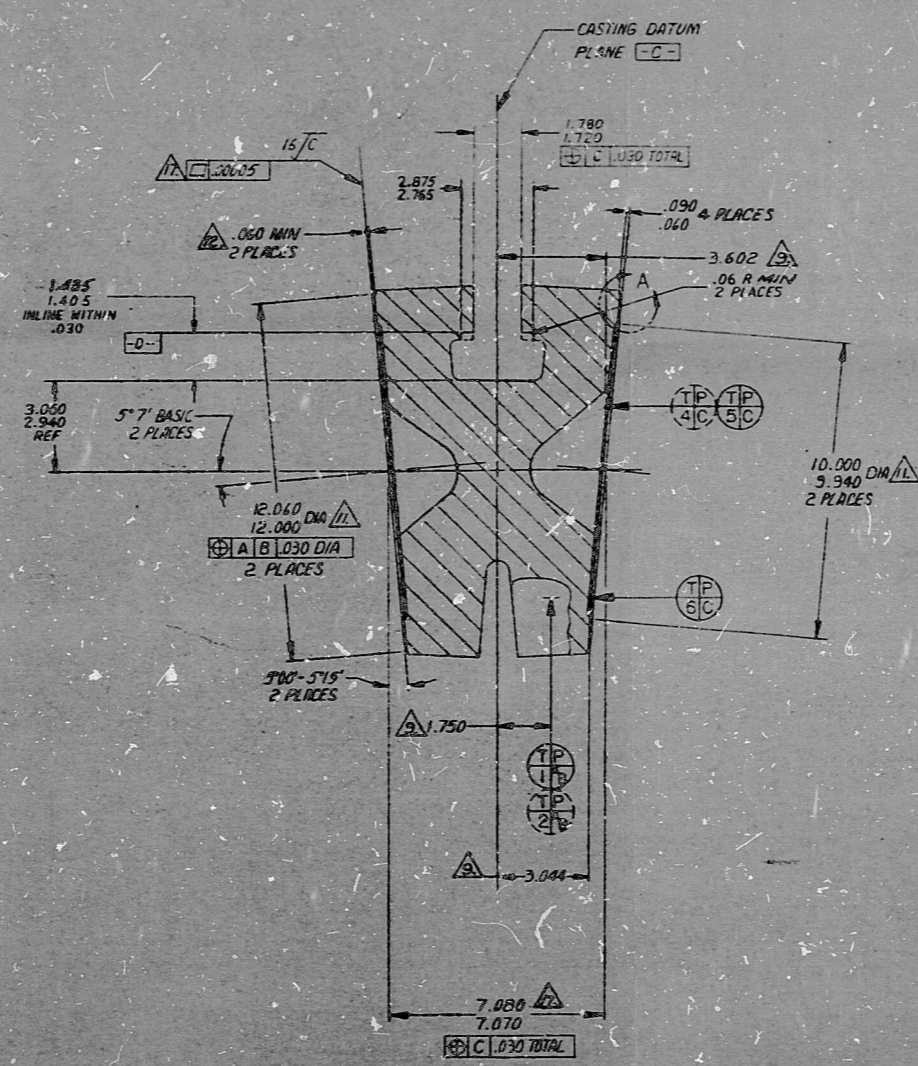
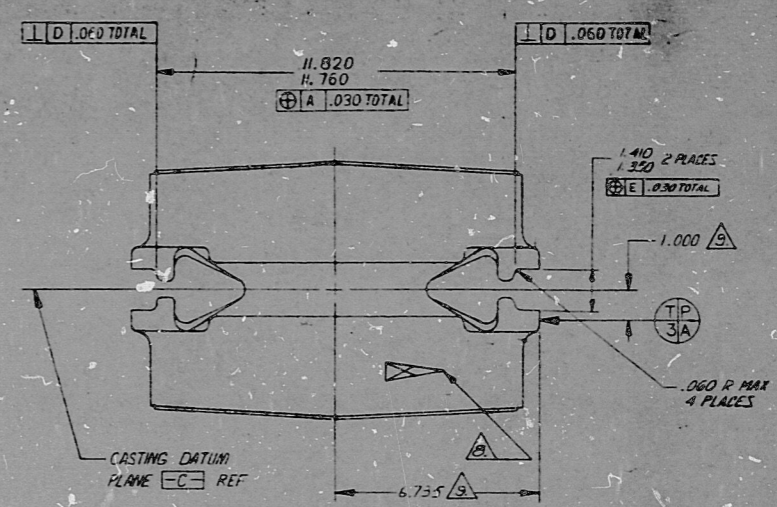
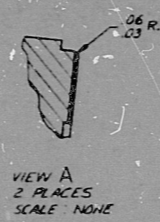


TABULATION		
PART NO.	MATERIAL	CODE CLASS
71937	MAKE FROM 71836	A
71937-II	MAKE FROM 71936-II	A

REVISION	DESCRIPTION	DATE	APPROVED
A	REVISED-SEE ECN		
B	REVISED-SEE ECN		
C	REVISED-SEE ECN		
D	REVISED-SEE ECN		
E	REVISED-SEE ECN		



- ▲ CRITICAL DIMENSION.
- ▲ PRESSURE BOUNDARY ITEM PER ASME BOILER AND PRESSURE VESSEL CODE SECTION III, CLASS 2.
- ▲ PRESSURE BOUNDARY ITEM PER ASME BOILER AND PRESSURE VESSEL CODE SECTION III, CLASS 1.
- ▲ NO RICKS, SCRATCHES, TOOL OR CHIPPER MARKS ALLOWED ON SURFACES WITH 3X OR BETTER WHEN VIEWED UNDER 3 POWER MAGNIFICATION.
- ▲ MACHINED SURFACES TO BE DYE PENETRANT INSPECTED PER NPB 6-1 USING THE COLOR CONTRAST METHOD AND LUBRICANT REMOVABLE PENETRANT.
- ▲ APPLY HARDFACING PER NPB 5-53, DE NPS 70046.
- ▲ 100% CLEAN UP PRIOR TO HARDFACING ONLY NOT REQUIRED.
- ▲ CLEAN AND PACKAGE PER NPS 7010.
- ▲ TOOLING POINT DIMENSIONS PER NPS 7048 GENERAL DRAWING TOLERANCES DO NOT APPLY. TOOLING POINT LOCATIONS SHALL NOT HAVE ANY MAND MORGED SURFACES WITHIN .25 DIA MIN.
- ▲ APPLY PART NUMBER PER NPS 70087 CLASS 2.
- ▲ FINISH ON ALL MACHINED SURFACES TO BE 250 MICROFINISH SURFACE TEXTURE (FINISHES) (PER ANSI STANDARD B46.1).
- ▲ MACHINE ALL CORNERS AND BREAK SHARP EDGES .005-.015.
- ▲ MACHINE ALL FILLET RADII TO BE .015-.030.
- ▲ DIMENSIONS ON CONCAVE CENTER LINE TO BE VISE POSITION WITHIN .002 TOTAL.
- ▲ DIMENSIONS TO BE IN ACCORDANCE WITH AGSI STANDARD O1.1.
- ▲ DIMENSIONS AND SHOWN AFTER PLATING.
- ▲ INTERPRET DIMENSIONING DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH AGSI STANDARD Y10.3.

PRC  
APERTURE  
CARD

8209080471

NO.	DESCRIPTION	DATE	BY	CHECKED	DATE	BY
1	DESIGNED					
2	DRAWN					
3	CHECKED					
4	APPROVED					
5	ISSUED					
6	REVISION					
7	REVISION					
8	REVISION					
9	REVISION					
10	REVISION					

BASIC	73610	73610
BASIC	71690	71690
DASH NO.		
REVISION		
DESCRIPTION		
DATE		
BY		
CHECKED		
DATE		
BY		
APPROVED		
DATE		
BY		
ISSUED		
DATE		
BY		



RIDS

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