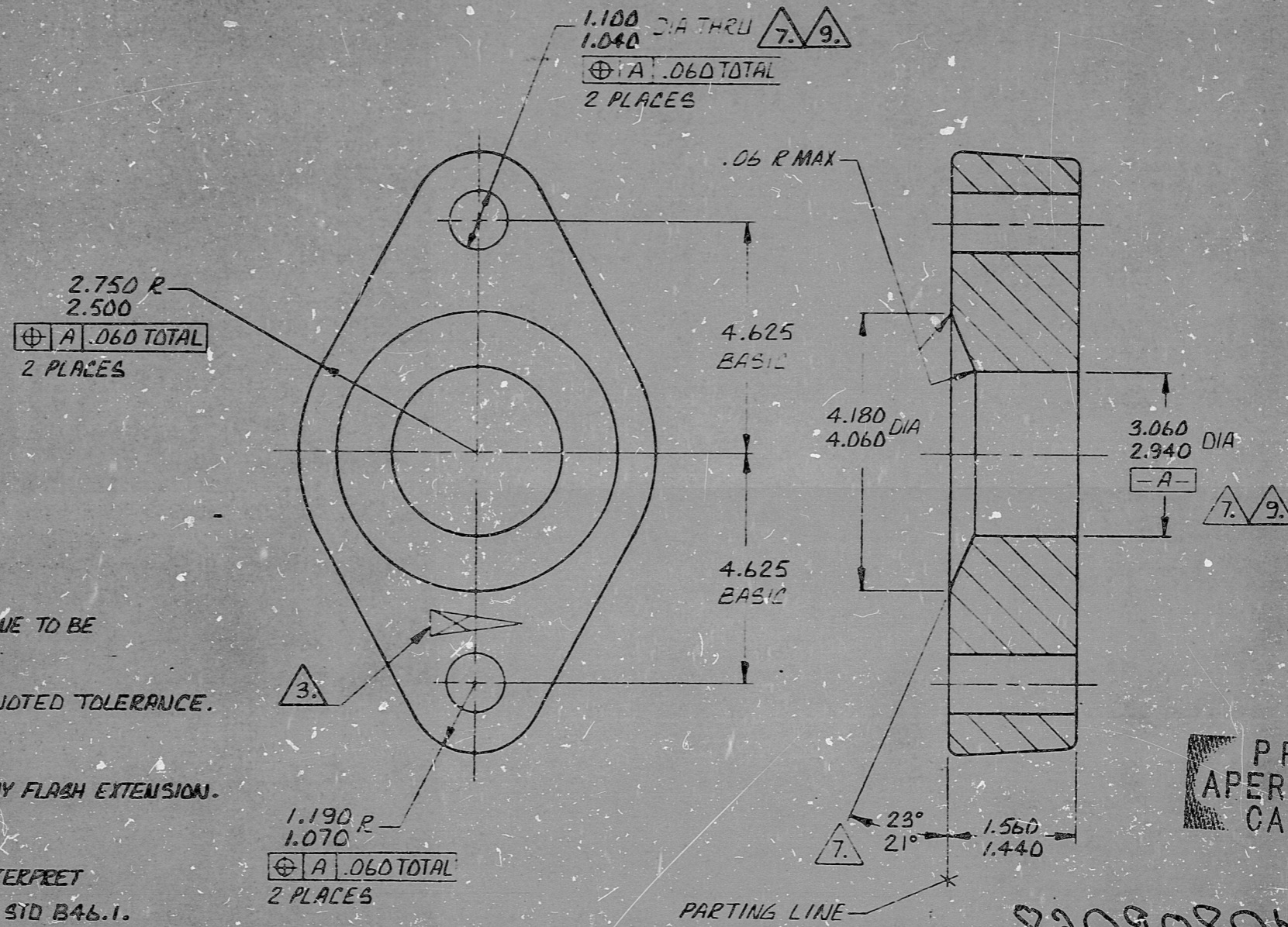


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



10. DIAMETERS ON COMMON CENTER LINE TO BE TRUE POSITION WITHIN .030 TOTAL.
9. DRAFT ALLOWANCE TO BE WITHIN NOTED TOLERANCE.
8. DRAFT ANGLE: 3° MAX.
7. NOTED SURFACES TO BE FREE OF ANY FLASH EXTENSION.
6. FLASH EXTENSION: .06 MAX.
5. SURFACE FINISH SHALL BE 500. INTERPRET SURFACE TEXTURE FINISH PER ANSI STD B46.1.
4. CORNER RADII: .125 MAX.
3. APPLY PART NO. PER NPS 70007, CLASS 1, 2 OR 8.
2. MATERIAL: ASTM A216 GRADE WCB CARBON STEEL.
1. INTERPRET DRAWING DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI STANDARD Y14.5.

PRC  
APERTURE  
CARD

8209080451

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS TOLERANCES ON FRACTIONS		CONTRACT NO.		Weston Hydraulics VAN NUYS, CALIFORNIA	
MATERIAL: 2.		DRAWN BY: P. South	21 AUG 75	TITLE: RETAINER, GLAND -CAST. 12 INCH, 1500 LB., GATE VALVE	
HEAT TREAT: NA		CHECK BY: M. P. [Signature]	5 SEP 75	SIZE: C	CODE IDENT NO. 79294
FINISH: NA		PROJ APPD: S. [Signature]	25 AUG 75	SCALE: NONE	WT: 72737
71490	71490	APPD: [Signature]	5 SEP 75	SHEET 1 OF 1	
NEXT ASSY.	USED ON	APPD: [Signature]	95175		
APPLICATION					

IN PRODUCTS  
NOTES, UNLESS OTHERWISE SPECIFIED.



RIDS

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