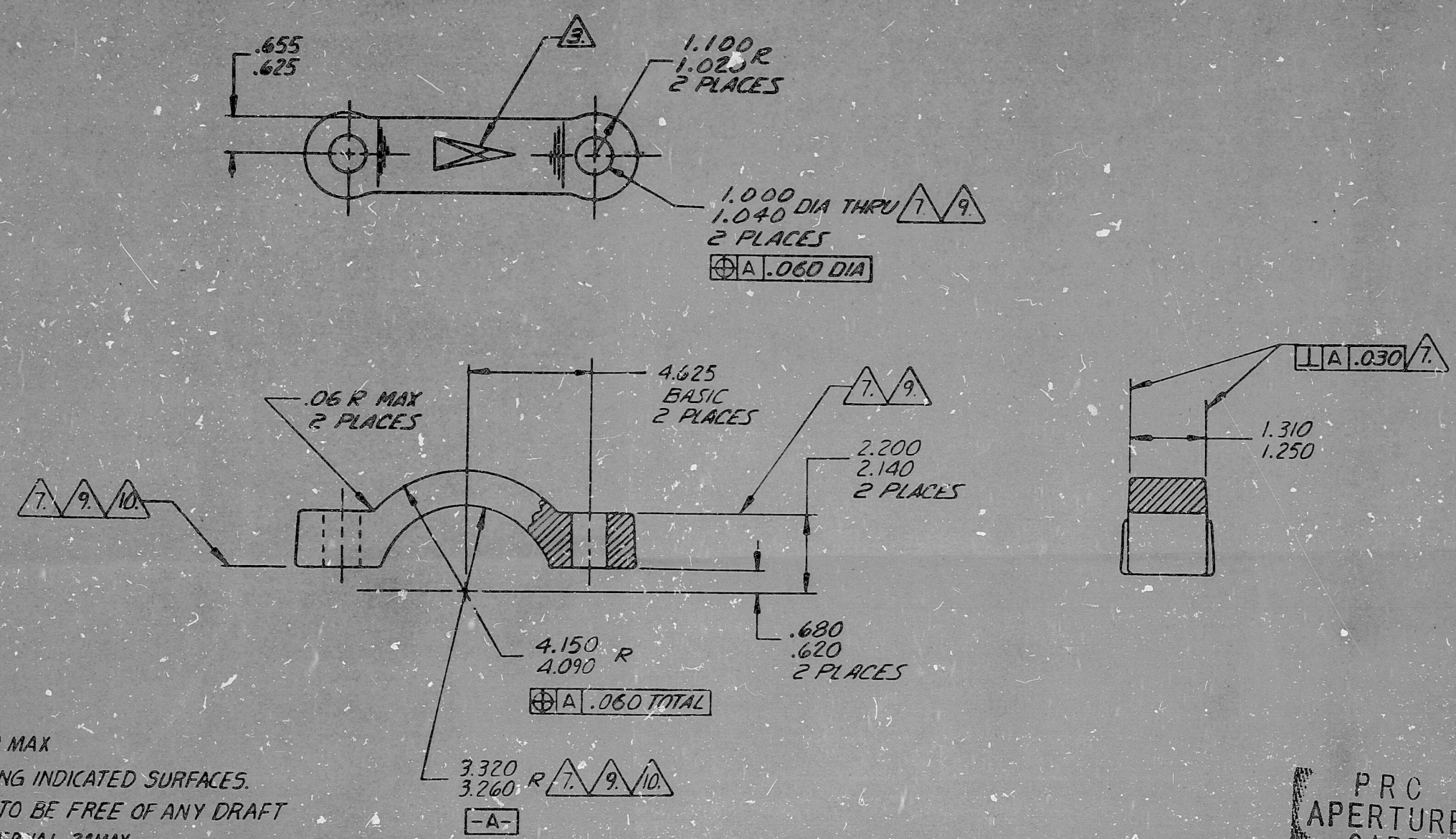


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



- 11. FILLET RADII: .250 MAX
- 10. PARTING LINE ALONG INDICATED SURFACES.
- 9. NOTED SURFACES TO BE FREE OF ANY DRAFT
- 8. DRAFT ANGLE: EXTERNAL 3° MAX
- 7. NOTED SURFACES TO BE FREE OF ANY FLASH EXTENSION.
- 6. FLASH EXTENSION: .06 MAX.
- 5. SURFACE FINISH SHALL BE $500\sqrt{\text{ }}$ INTERPRET SURFACE TEXTURE FINISH PER ANSI STD. B46.1.
- 4. CORNER RADII .06 MAX.
- 3. APPLY PART NO. PER NPS 70007 CLASS 1, 2 OR B.
- 2. MATERIAL: CARBON STEEL CASTING PER ASTM A 216 GRADE WCB.
- 1. INTERPRET DRAWING DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI STANDARD Y14.5.



NOTES, UNLESS OTHERWISE SPECIFIED.

71490		71490		MATERIAL: 2.		CONTRACT NO. 20 AUG 1975		Weston Hydraulics VAN NUYS, CALIFORNIA	
NEXT ASSY		USED ON		HEAT TREAT: NA		DRAWN BY: D. B. [Signature]		TITLE: RING EYEBOLT - CASTING 12 INCH, 1500 LB, GATE VALVE	
APPLICATION		FINISH: NA		APPD: [Signature]		CHECK BY: M. R. [Signature]		SIZE: C	
						PROJ APPD: D. B. [Signature]		CODE IDENT NO. 79294	
						PROD. APPD: [Signature]		72705	
						APPD: [Signature]		SCALE: NONE WT	
						APPD: [Signature]		SHEET 1 OF 1	

8209080447

72705

0.5"

1.0"

RIDS

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