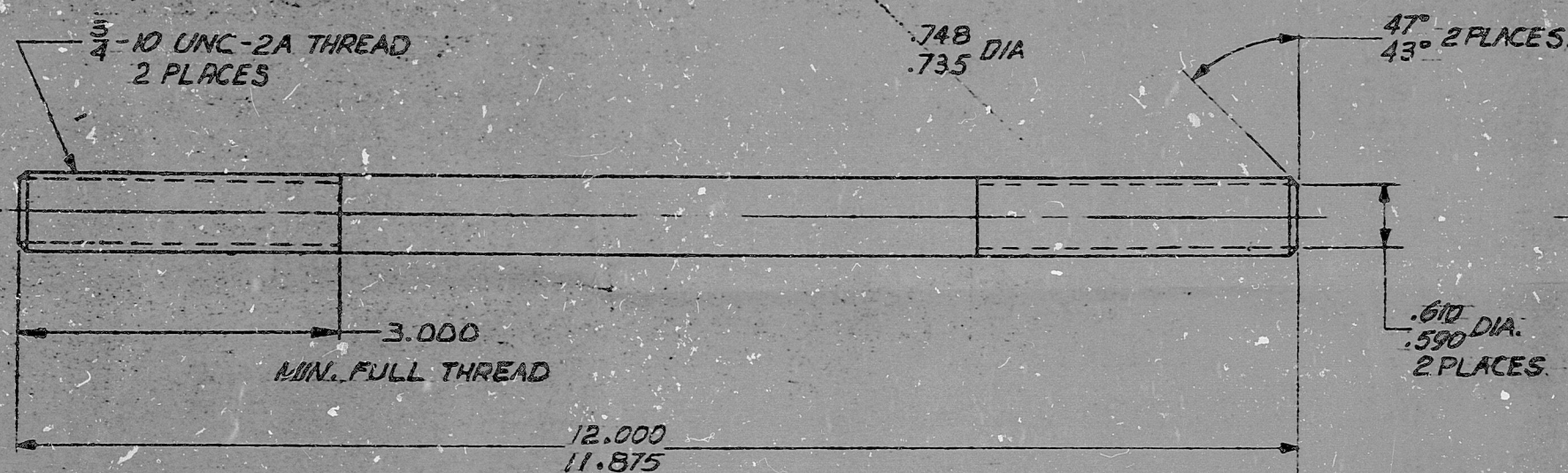


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED - SEE ECN	6 OCT 75	<i>[Signature]</i>
	B	REVISED - SEE ECN	23 JUNE 76	<i>[Signature]</i>
	C	REVISED - SEE ECN	FEB 78	<i>[Signature]</i>



11. DELETED.

10. HEAT TREAT PER MIL-H-6875, CLASS D, COND H-1075.

9. MATERIAL: ASTM A 564 TYPE 630, ALT 17-4 PH CRES. PER AMS 5643

8. APPLY PART NUMBER PER NPS-70007 CLASS 8

7. FINISH ON ALL MACHINED SURFACES TO BE 250. INTERPRET SURFACE TEXTURE (FINISHES) PER ANSI STANDARD B46.1.

6. REMOVE ALL BURRS AND BREAK SHARP EDGES .005-.015.

5. MACHINED FILLET RADII TO BE .015-.030.

4. DIAMETERS ON COMMON CENTER LINE TO BE TRUE POSITION WITHIN .010 TOTAL

3. THREADS TO BE IN ACCORDANCE WITH ANSI STANDARD B1.1.

2. DIMENSIONS ARE SHOWN AFTER PLATING.

1. INTERPRET DRAWING DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI STANDARD Y14.5.

M PRODUCTS

NOTES, UNLESS OTHERWISE SPECIFIED:

PRC APERTURE CARD

8209080441

CONTRACT NO.		Nuclear Valve Division	
DRAWN BY: <i>A. Michalek</i>		Borg-Warner Corporation	
CHECK BY: <i>J. M. [Signature]</i>		7300 Tyrone Ave., Van Nuys, California 91409	
DES. BY: <i>[Signature]</i>		TITLE: STUD, CLAMP	
PROJ. ENG. <i>[Signature]</i>		12 INCH GATE VALVE	
APPD. <i>[Signature]</i>		SIZE: C	CODE IDENT NO. 70905
APPD. <i>[Signature]</i>		SCALE: FULL WT	
APPD. <i>[Signature]</i>		SHEET 1 OF 1	

70905

8.5"

11 99

R105

8209080441

