



REVISIONS			
NO.	DESCRIPTION	DATE	APPROVED

- 8. APPLY PART NUMBER PER IPS-7007 CLASS 2 OR 3.
 - 7. FINISH ON ALL MACHINED SURFACES TO BE 250. INTERPRET SURFACE TEXTURE (FINISHES) PER ANSI STANDARD B46.1.
 - 6. REMOVE ALL DORRS AND BREAK SHARP EDGES .005-.015.
 - 5. MACHINED FILLET RADIUS TO BE .015-.030.
 - 4. DIAMETERS ON COMMON CENTER LINE TO BE TRUE POSITION WITHIN .010 TOTAL.
 - 3. THREADS TO BE IN ACCORDANCE WITH ANSI STANDARD B1.1.
 - 2. DIMENSIONS ARE SHOWN AFTER PLATING.
 - 1. INTERPRET DRAWING DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI STANDARD B1.5.
- NOTE: UNLESS OTHERWISE SPECIFIED:

82009080422

UNLESS OTHERWISE SPECIFIED		CONTRACT	Weston Hydraulics	
CHECKED BY: <i>[Signature]</i>		CITY	VAN NUYS, CALIFORNIA	
DRAWN BY: <i>[Signature]</i>		DATE		
TOLERANCES UNLESS OTHERWISE SPECIFIED		MATERIAL	CASTING	
73610	73610	NOTE FROM 72599		
71690	71690	HEAT TREAT	NK	
NEXT ASSY	USED ON	FINISH	NW	
APPLICATION		APPROVED		

TITLE	CLAMP BODY MACHINED 12 INCH GATE VALVE
SIZE	CODE IDENT
D	79204
SCALE	1/2" = 1"
SHEET 1 OF 1	

RIDS

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