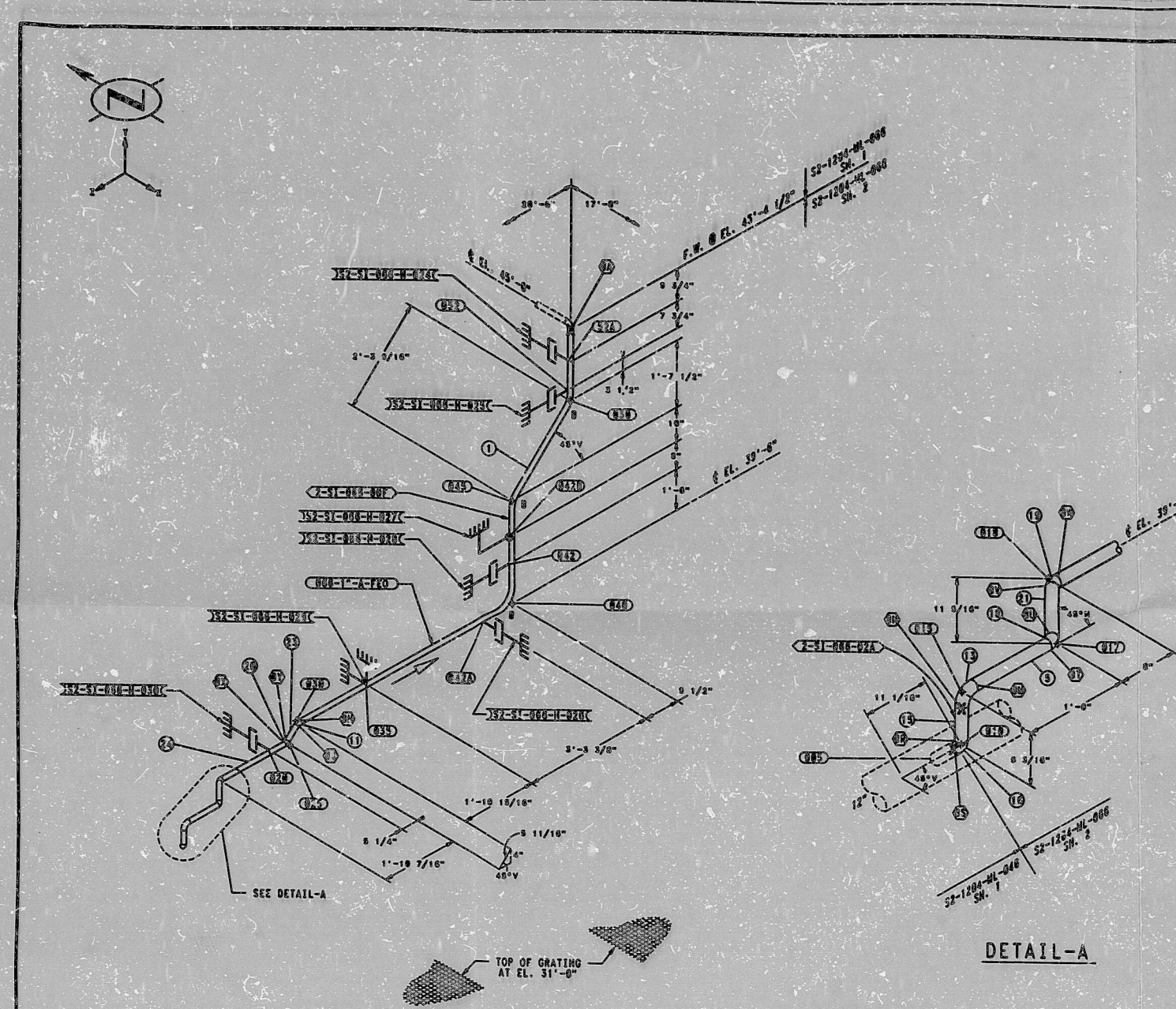




BILL OF MATERIALS						
ITEM NO.	QTY.	SIZE	DESCRIPTION	VALV ORIN	ASST	QSG
1	13L/F	1"	PIPE	SCN. 100		SA370 TP316
2	1L/F	1"	PIPE	SCN. 100		SA370 TP316
11	1	45°	ELL. SCN. 100 (DW)			SA403 WP316
12	1	1"	90° ELL. SCN. 100 (DW)			SA403 WP316
13	11/2	1"	PIPE	SCN. 100		SA370 TP316
14	1	1"	45° ELL. SCN. 100 (DW)			SA403 WP316
15	1	1"	45° ELL. SCN. 100 (DW)			SA403 WP316
16	1	1"	45° ELL. SCN. 100 (DW)			SA403 WP316
17	1	1"	45° ELL. SCN. 100 (DW)			SA403 WP316
18	1	1"	45° ELL. SCN. 100 (DW)			SA403 WP316
19	1	1"	45° ELL. SCN. 100 (DW)			SA403 WP316
20	1	1"	45° ELL. SCN. 100 (DW)			SA403 WP316
21	1L/F	1"	PIPE	SCN. 100		SA370 TP316
22	1L/F	1"	PIPE	SCN. 100		SA370 TP316
23	1L/F	1"	PIPE	SCN. 100		SA370 TP316
24	2L/F	1"	PIPE	SCN. 100		SA370 TP316

VALVE/IN-LINE COMPONENT C.O. LOCATION DATA (INCHES)									
UPSTREAM D. P.	D. P.	"0"	Δ X1	Δ Y1	Δ Z1	D. P. "C"	Δ X2	Δ Y2	Δ Z2

NOTES:
 1 - FOR LEGEND, STANDARD SYMBOLS AND VALVE ORIENTATION DESCRIPTION SEE DRAWING 41676.
 2 - ISI INSPECTION AREA NUMBER 82-020-070 INCLUDES THE ENTIRE CONTENTS OF ISOMETRICS S2-1204-ML-066 SHEETS 1 & 2.

DETAIL-A

DIMENSION SHOWN THIS INDICATES A REFERENCE DIMENSION TO CONTAINMENT CENTERLINE		START-UP DVS
INSERVICE INSPECTION PROGRAM ZONE 20		2000
FROM: LINE 646 DISCHARGE HDR		
SYSTEM: 1204		
TO: LINE 070 @ VALVE		
SYSTEM: 1204		
QC 1		UNIT 2
SAN ONOFRE NUCLEAR GENERATING STATION		
ISOMETRIC DRAWING		
S2-1204-ML-066-1"-A-FEO		
SOUTHERN CALIFORNIA EDISON		
Scale: NONE		DRAWN BY: D.M. OTAMA

REVISIONS	NO	DESCRIPTION	RE	IRE	GS	DM	CHK	OTHER	DATE
1	1	CONVERTED TO DATA							3-8-89

SI
APERTURE
CARD

FEBRUARY 8, 1993 7:47 DRAWING SH 2 OF 2

S2-1204-ML-066 SH. 2 REV. 9

17X

PDR RIDS

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