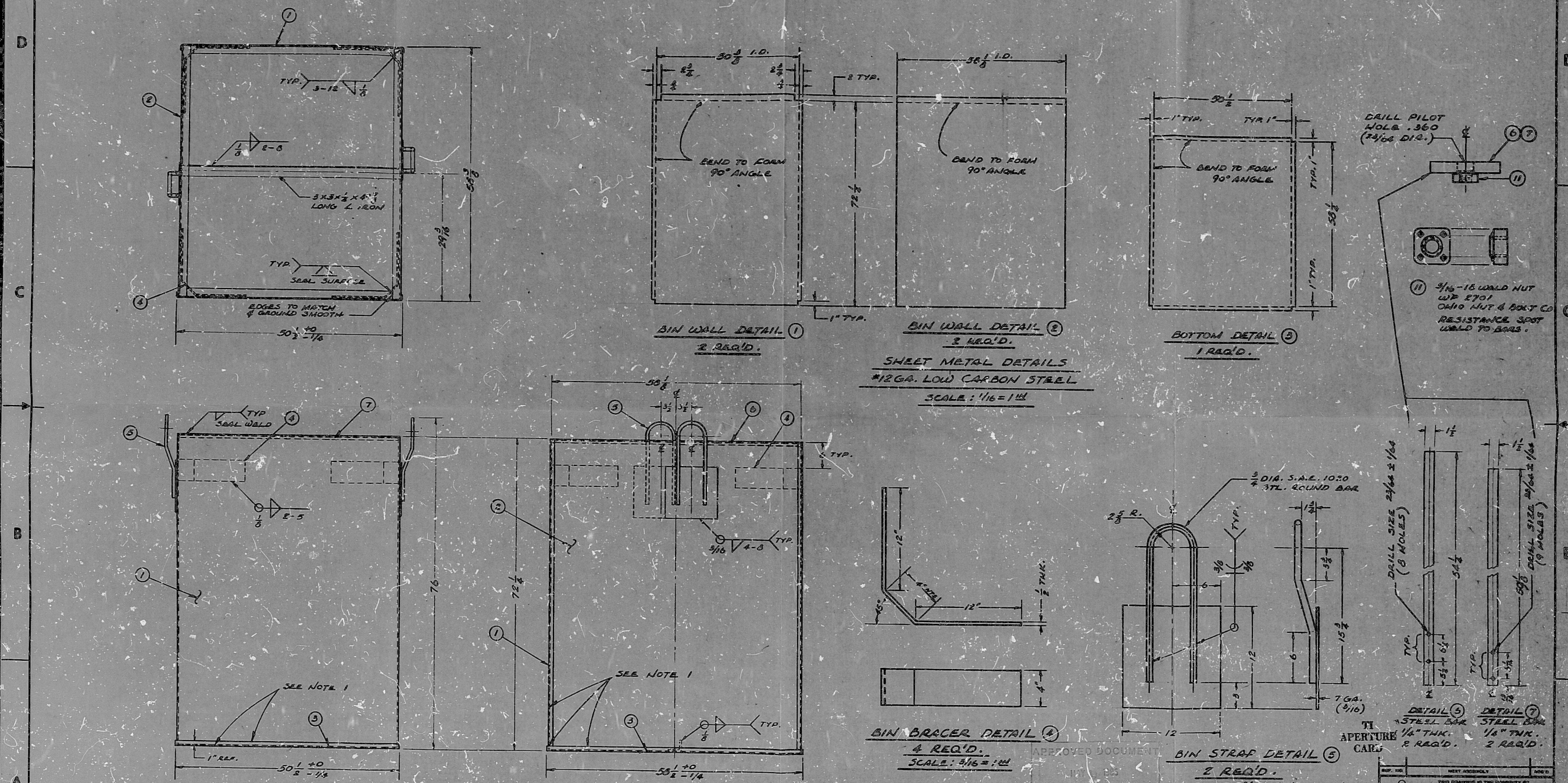


NOTES -
 1) FRACTIONAL TOLERANCES ARE $\pm 1/16$ " UNLESS OTHERWISE SPECIFIED.
 2) ANGULAR TOLERANCES ARE $\pm 2^\circ$ UNLESS OTHERWISE SPECIFIED.



BIN ASSEMBLY
 SCALE: 3/16" = 1"

SQUARENESS: DIFFERENCES BETWEEN DIAGONAL MEASUREMENTS SHALL NOT EXCEED 1/16".

BUCKLING: WALLS & BOTTOM SHALL NOT EXCEED 1/4" FROM TRUE PLANE USING CORNERS AS REF. 0".

CORNERS: OVERLAPPED SIDE & BOTTOM CORNERS SHALL BE STRAIGHT WITH NO EVIDENCE OF BUCKLING.

NOTES
 1. USE CONTINUOUS FILET WELD AT ALL OUTSIDE WALL JOINTS. USE 3-12 FILLER ON ALL INSIDE JOINTS.

DRAWING CONSISTING OF		SHEET NO.		SHEET TOTAL	
APPROVED NATIONAL LABORATORY		DATE		BY	
J. KOWRA		DATE		BY	
RD		DATE		BY	
8506120438		DATE		BY	

WAS-2 STORAGE BIN
 AT 4

PDR

8506120438

