



NOTES:

1. PENETRATION PER ASME BOILER & PRESSURE VESSEL CODE, SECTION III, CLASS 2. CODE STAMP REQD (NPT)
2. DESIGN BASIS:
PRESSURE — 650 PSIG.
TEMPERATURE — 400° F
3. DESIGN SPECIFICATION NO. S023-409-12
SCE NO. 4156
4. FRACTIONAL DIA. TOLERANCE $\pm 1/16"$
5. IDENTIFY WITH PENETRATION NUMBER.
USE 1" HIGH NUMBERS— USE BLACK LOW CHLORIDE
SERIES NO. 1001 INK—PANIER CORP. OR EQUAL.
6. CLEAN AND PREP FOR SHIPMENT PER S-530150.

[illegible]

RESTRICTED FOR MEMPHIS ONLY

SO23-409-12-67-1 SCE 4/15

QTY REQ PER DASH NO.		EQUIV.		FIND NO.	CODE IDENT	PART NUMBER	NOMENCLATURE	SIZE	MATERIAL	SPECIFICATION
PARTS LIST										
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DEC.						CONTRACT NO. WOA 4794				
TOLERANCES H = ± .1 K = ± .005 M = ± .004						AMETEK STRADA DIVISION • 750 SHELLEY DRIVE, EL CERRILLO, CA 94530				
MATERIAL						TITLE MECHANICAL PENETRATION TYPE 1 #52 8 #53				
MACH SURFACE FINISH: 200						C.D. 1.8				
MACH MARK DIM:						C.D. 1.8				
DO NOT SCALE PRINT PARTS TO THE FACE OF BLANKS & 1/2"						D 03024 7-050016 SCALE 1/2 WEIGHT 415.0 SHEET 1 OF 1				

TERA
APERTURE
CARD

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PDR-RDS

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