

UNLESS OTHERWISE SPECIFIED USE THE FOLLOWING—		GENERAL ELECTRIC		129D4730	
APPLIED PRACTICES	SURFACES	TOLERANCES ON DIMENSIONS	TITLE		MODEL 100 SHIPPING CASK
20-A4273	✓	FRACTIONS DECIMALS	FIRST MADE FOR		NEXT ASSEM: 129D4127
			DRAWN BY		
			CHECKED BY		
			DATE		

SEAL (4)
TOP SEAL
2.07 x .13 THK.
STOCK ALUM.
BOTTOM SEAL
.70 x .13 THK.
ALUM. w/ SILICONE
RUBBER.

CASK LID (2)
LEAD SHIELDING

(3) LID ATTACHMENT BOLTS
1.0-8 UNC-2A x 1.5 LG.
GRADE 5 CAD OR ZINC PLATED
(6 REQ.)

(8) CASK FLANGE
20.25 DIA. x 1.125 THK.

(9) LID PLATE
.75 THK.

(14) DISC.
1.5 DIA. x .125 THK.

(7) LIFTING EAR
4.25 x 7 x .75

(6) EAR PLATE
4.25 x 4 x .125 THK.

(1) CASK BODY
30.25
LEAD SHIELDING REF.

(5) CASK SHELL
.25 THK.

(13) CASK CAVITY
.125 THK.

HOLES
2.75 DIA.
(2 PLCS.)

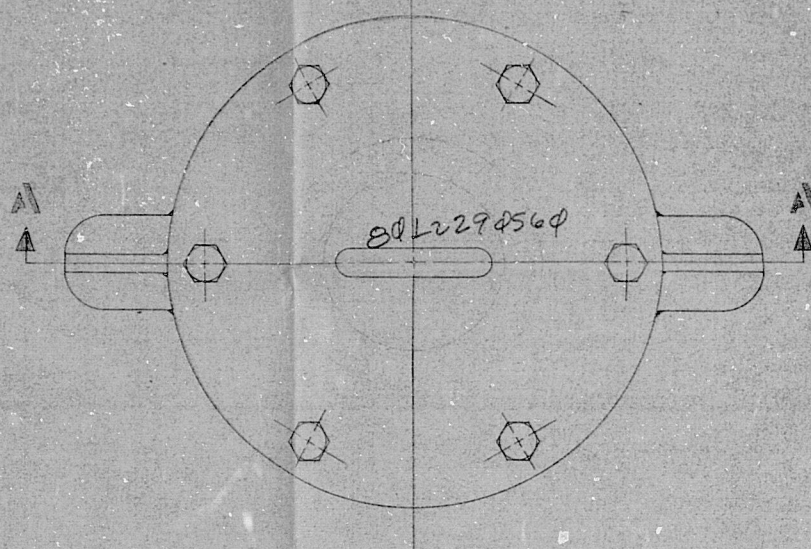
HOLES
1.0 DIA.
(2 PLCS.)

DRAIN TUBE (11)
.50 OD x .13 WALL

DRAIN PLUG (12)
.50-14 NPT
50C. HD.

CASK CROSS SECTION A-A
WELDED ASSEMBLY OUTER
SHELL CASK MAY BE MILD
STEEL OR 304 STN STL.

CASK WT. - 3200 LBS.
1,450 KG.



TOP VIEW

TERA
APERTURE
CARD

-NOT FOR FABRICATION-

DESCRIPTION OF GROUPS	REVISIONS	PRINTS TO
CHECK PRINT		
NOT FOR PRODUCTION		
DATE: JUNE 27, 1960	APPROVAL: [Signature]	PRINTS TO: [Table]
PO: 129D4730		560

PD12

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