



ITEM	QTY	DRG. NO.	DESCRIPTION	MATERIAL	SR
1	1		R 119" DIA. X 1/2" THK	SA 516 GR 70	YES
2	1		R 122 10. X 9" X 13'-8 1/2"	"	
3	1		R 45" X 4" X 30'-10 3/4"	"	
4	2		R 6" X 1 1/4" X 0'-6 1/2"	"	
5	2		R 10" X 1 1/4" X 1'-5 7/8"	"	
6	2		R 6" X 1 1/4" X 1'-4 1/4"	"	
7	2		R 3" X 1 1/4" X 3'-4 1/4"	"	
8	1		R 9" X 1 1/4" X 8'-0 1/2"	"	
9	1		1" 3000 NPT COUPLING	SA 150 LF2	
10	2		R 3" X 1 1/4" X 6'-0 3/8"	SA 516 GR 70	
11	2		R 9" X 1 1/4" X 8'-4 1/8"	"	
12	2		R 15" X 1 1/4" X 10'-2 3/4"	"	
13	2		R 3" X 10 GA. X 9'-9 1/2"	SA 240 TYP	
14	2		R 3" X 10 GA. X 10'-0 1/2"	"	YES
15	1	37828-C	INTERLOCK HUB	SEE DWG.	
16	2	37880-A	MOUNTING PAD	SEE DWG.	
17	2	37848-G	LATCH KEEPER	"	
18	2	37848-B	HINGE PAD	"	
19	1	37880-T	MOUNTING PAD	"	
20	2		R 6 X 1 1/4 X 1-11/8"	SA 516 GR 70	YES
21	2		R 6 X 1 1/4 X 1-3/8"	"	
22	2		R 8 X 1 1/4 X 0-9"	"	
23	2		R 6 X 1 X 1-4"	SA 516 GR 70	
24	2				
25	2	37815-9	MOUNTING BRKT.	SEE DWG.	

SHOP NOTES:
 1) CLIP CORNERS OF ALL STIFFENERS 3/4" x 45° TO CLEAR 3/8" FILLET WELDS AND 1/2" x 45° TO CLEAR 3/8" FILLET WELDS (TYP)
 2) LOCATE & WELD AT ASSEMBLY-SEE INTERLOCK ASSEMBLY DWG 31670 FOR LOCATION, DWG. NOS. & DETAIL NOS. FOR CABLE BRACKETS.
 3) GENERAL REVISION/REVISIONS FROM 31670

W. J. WOOLLEY CO.
 RIVER FOREST, ILLINOIS
 REVISOR END
 SHELL SEGMENT DETAILS
 CONTAINMENT AIR LOCK

DATE: 4.7.76
 DWN: [Signature]
 33256

MANUFACTURER'S DRAWING DATA FORM

DESIGNER: J. R. RUMER
 CHECKED: M. METZNER
 DATE: 8-13-81
 REQUIRED RETURN DATE: 9-3-81

REVISIONS:

NO.	DATE	DESCRIPTION
1	8-13-81	REVISED PER COMMENTS
2	8-13-81	REVISED PER COMMENTS
3	8-13-81	REVISED PER COMMENTS
4	8-13-81	REVISED PER COMMENTS
5	8-13-81	REVISED PER COMMENTS
6	8-13-81	REVISED PER COMMENTS
7	8-13-81	REVISED PER COMMENTS
8	8-13-81	REVISED PER COMMENTS
9	8-13-81	REVISED PER COMMENTS
10	8-13-81	REVISED PER COMMENTS
11	8-13-81	REVISED PER COMMENTS
12	8-13-81	REVISED PER COMMENTS
13	8-13-81	REVISED PER COMMENTS
14	8-13-81	REVISED PER COMMENTS
15	8-13-81	REVISED PER COMMENTS
16	8-13-81	REVISED PER COMMENTS
17	8-13-81	REVISED PER COMMENTS
18	8-13-81	REVISED PER COMMENTS
19	8-13-81	REVISED PER COMMENTS
20	8-13-81	REVISED PER COMMENTS
21	8-13-81	REVISED PER COMMENTS
22	8-13-81	REVISED PER COMMENTS
23	8-13-81	REVISED PER COMMENTS
24	8-13-81	REVISED PER COMMENTS
25	8-13-81	REVISED PER COMMENTS

APERTURE CARD 8202230663

RIDS

8202230663

