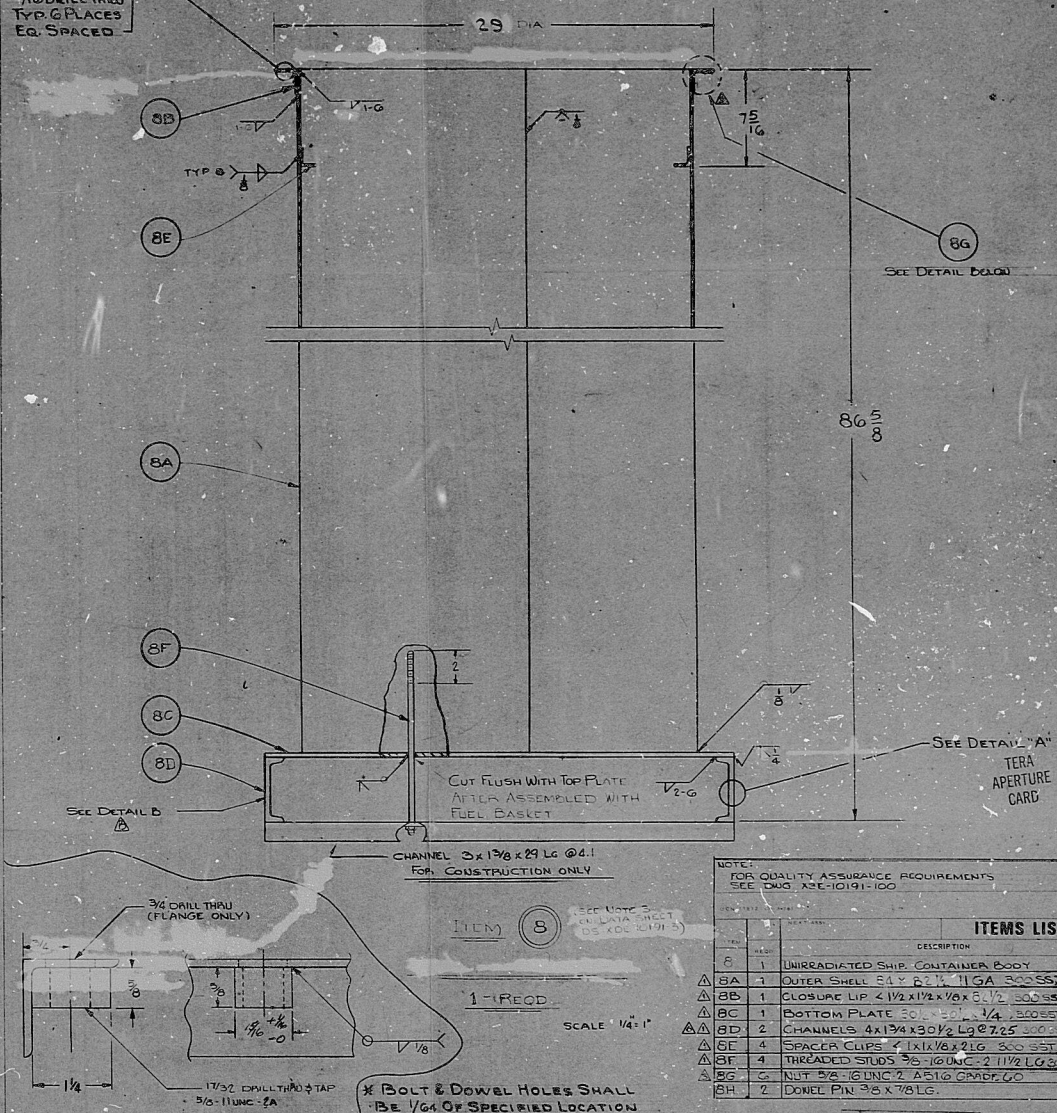
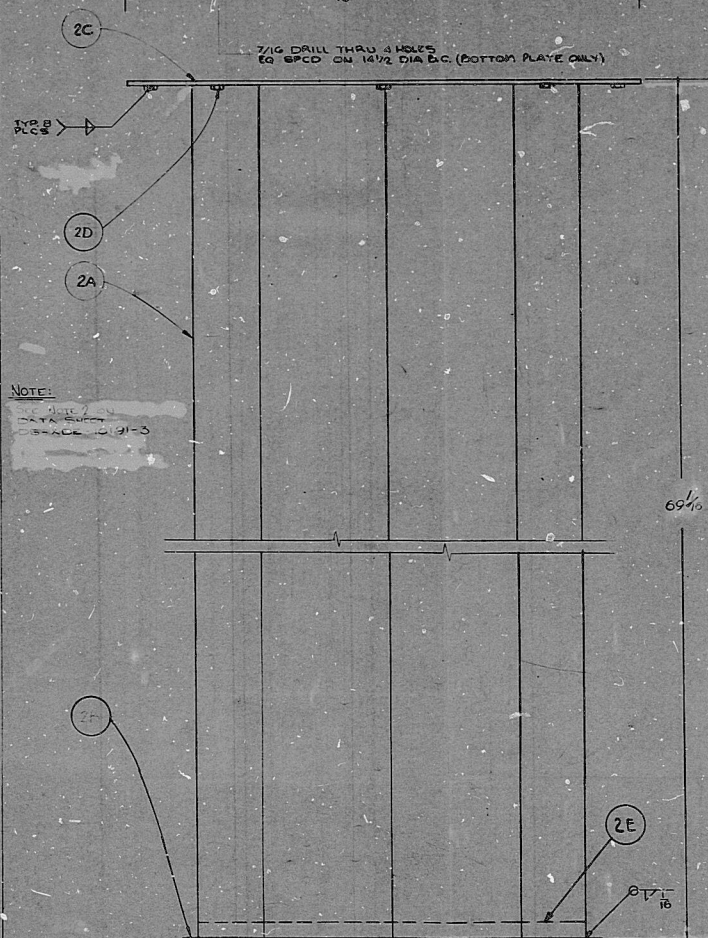
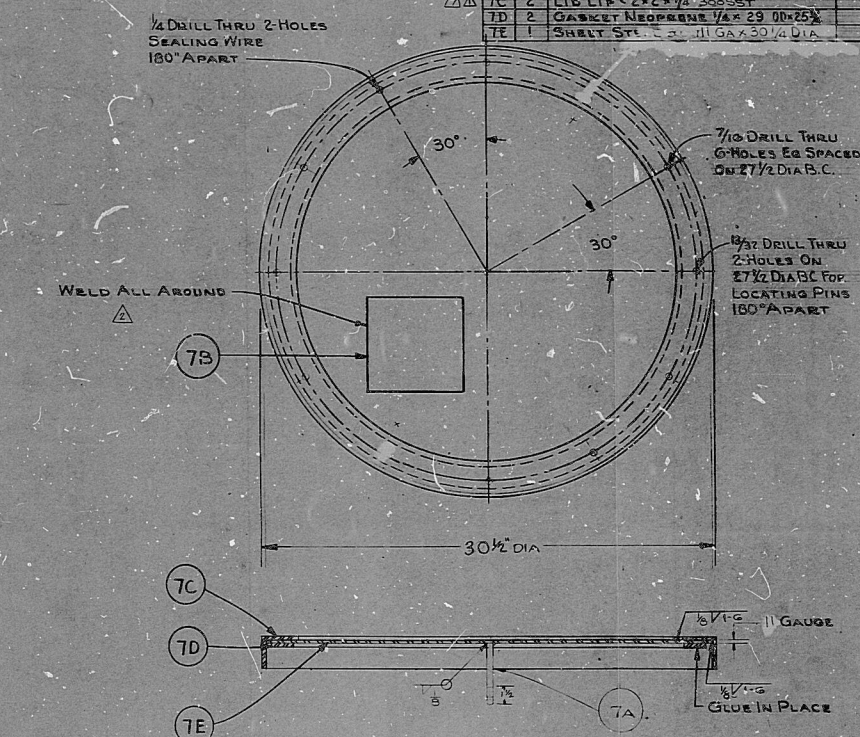
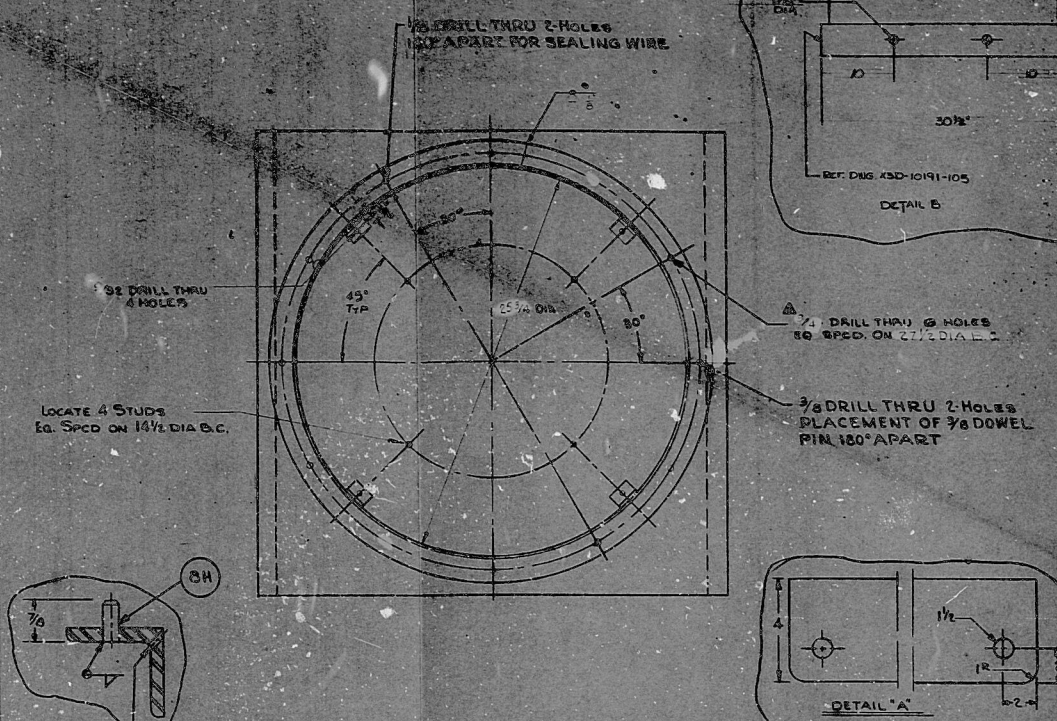
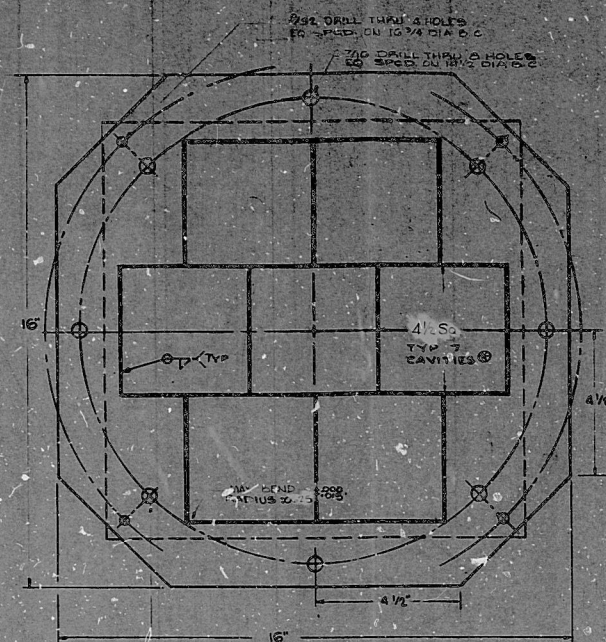
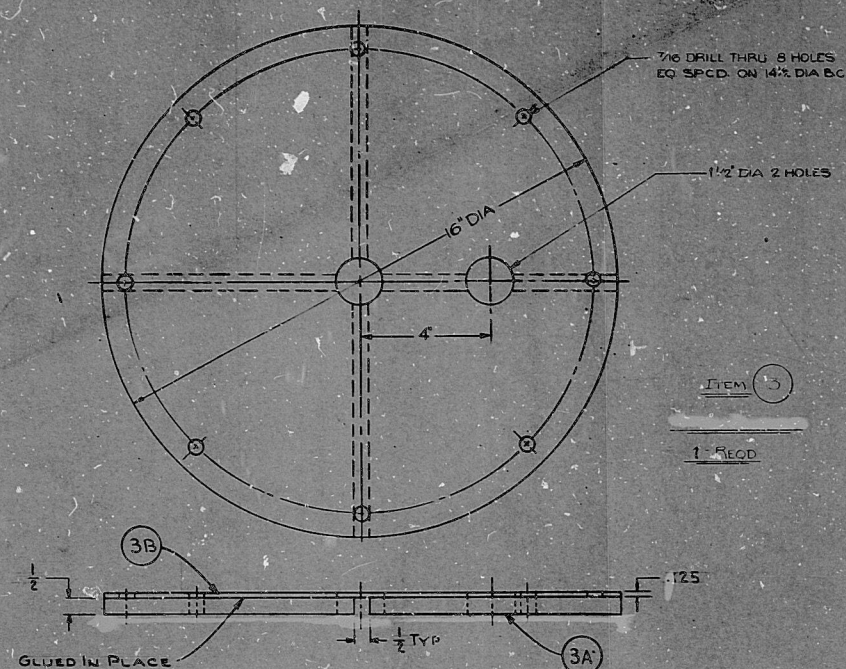


NOTE:
NEOPRENE SPACER SLOTTED IN WITH
SO THAT THE BASKET CAN BE PROPERLY
PRESSURIZED



ITEM#		QTY	DESCRIPTION	UNIT
7	1	UNIRRADIATED FUEL ELE. SHIP CONTAINER LID		
7A	1	STUD 3/8-16UNC-2-24 Lg		
7B	1	SHIPPING LABEL 6X6 1/8 300 SST		
7C	2	LID LIP - 2 X 2 X 1/4 300 SST		
7D	2	GASKET NEOPRENE 1/4 X 29 OD-25X		
7F	1	SUBST STL 1/4 X 1/4 X 30 1/4 DIA		

NOTE:		FOR QUALITY ASSURANCE REQUIREMENTS SEE DODG XSE-10191-100	
ITEM NO.		QTY	DESCRIPTION
	B		UNIRRADIATED SPLY. CONTAINER BODY
Δ	BA	1	OUTER SHELL 5 1/2" Ø X 1 1/4" HGA 30055
Δ	BB	1	CLOSURE LIP 4 1/2 X 1 1/2 X 1/8 X 5/16 30055
Δ	BC	1	BOTTOM PLATE 30" Ø X 1 1/4" HGA 30055
Δ	BD	2	CHANNELS 4 X 1/2 X 3/8 X 1/2 LG 725 30055
Δ	BE	4	SPACER CLIPS 4 X 1 1/2 X 2 1/2 300 5ST
Δ	BF	4	THRUSTED STUDS 3/8" ID X 2 1 1/2 LG 300 5ST
Δ	BG	2	NOT 3/8" ID X 2 1/2 LG CMDF 605
Δ	BH	2	DRIFT RODS 3/8" Ø X 2 1/2 LG

AS BUILT

 UNION CARBIDE CORPORATION • NUCLEAR DIVISION

UNIRRADIATED FUEL ELEMENT SHIPPING CONTAINER
- DETAILS -
NATIONAL BUREAU OF STANDARDS RESEARCH REAC

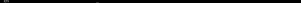
71-9853 w/ Ltr. of 5/5/80

[illegible]

				PLANT	BODG	FE	2	2
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DATE SCALE ID X3E10191 10

8098040088



100

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OF ANY OF THE INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDERS ARE NOT TO BE USED FOR OTHER PURPOSES AND ARE TO BE RETURNED UPON REQUEST OF THE FORMER CONTRACTOR.

SCALE 1/2"=1'										DATE 10/10/00											
D	CHANGED 1/8" TO 1/4" ON LID LIP	2.00	10/10/00	10/10/00	2.00																
C	CHANGED PCD NO. ON ITEM# 6 FROM 1 TO 2	1.00	10/10/00	10/10/00	1.00																
B	ADDED DETAIL ON BOLT HOLES FOR CRADLE	10.00	10/10/00	10/10/00	10.00																
A	CHANGED DIML SIZE FROM 7/16" - 3/4"	1.00	10/10/00	10/10/00	1.00																
1	CHANGED MATERIAL & DIMENSION OF NUT FROM 7/8" - 3/4" - 3000 TO 1" - 3/4" - 3000	1.00	10/10/00	10/10/00	1.00																
1	ADDED TO NUT PLATE PRICE	1.00	10/10/00	10/10/00	1.00																
A	CHANGED LOW CARBON STEEL TO 300 B30T	1.00	10/10/00	10/10/00	1.00																
REV	DESCRIPTION	BY	CHK	RELT	DEPT	DATE	PR	REQ	DATE	ISSUED	DATE	END	DATE	CA	EC	EE	SN	IN	M	PD	JR

TOLERANCES UNLESS OTHERWISE SPECIFIED		DEER MOUNTING <i>DM</i>
FRACTIONS	$\pm \frac{1}{16}^{**}$	DRAWEE BRIDGES
XX DECIMALS	$\pm .001$	CHK <i>W. M. M. M.</i>
XXX DECIMALS	$\pm$	SECT <i>W. M. M. M.</i>
ANGLES		DEPT <i>W. M. M. M.</i>
BREAK SHARP EDGES	MAX.	
FINISH		<i>Davis</i>
A.E.		<i>St. Hunt</i>
UCC. NO.		
XAD	TRA	


UNION CARBIDE CORPORATION • NUCLEAR DIVISION
Successors to the Fuel Fuel Development and Development of Atomic Energy, Inc. and Development of Atomic Energy, Inc.

UNRADIATED FUEL ELEMENT SHIPPING CONTAINER
- DETAILS - 2F31

NATIONAL BUREAU OF STANDARDS RESEARCH REACTOR
71-1853 *W. H. H. of 5/5/60*

1	45	48	50	PLANT	BLOC	FL	BNC	OF
SCALE				ID	X3E 10191			10

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 	
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