



17"  
11"  
8.5"  
11"  
8.5"  
17"

17"  
11"  
8.5"  
11"  
8.5"  
17"

I certify that the image contained on this frame was made in the normal and regular course of business on the date noted below and that it is an accurate reproduction of the document submitted to reprographics.

1/11/64

30X POOR ORIGINAL

TERA APERTURE CARD


APPROX. L.F. 333

- NOTES:**
1. ALL FITTINGS TO BE PARALLELED AND SHOWN IN CORRESPONDING VIEW (REFERENCED) 7-10-63-204.
  2. FOR MATERIAL DESCRIPTIONS OF PIPE, VALVES AND FITTINGS, SEE FITTING CLASS SPEC (C-1), 10-61.
  3. FOR FITTING AND WELDING SYMBOLS, SEE SPEC. 10-604 341 (A) (E).
  4. FOR FITTING LIST SEE 10-465.
  5. FOR EQUIPMENT CONNECTIONS, SEE SPEC. 10-465.
  6. ALL ALLOWANCES ARE TO BE MADE FOR WEIGHTS OF HANGERS AND ALL FITTINGS IN EXCESS OF 100 LBS. IN THE USA. WEIGHTS MUST BE INDICATED ON THE DRAWING.
  7. FOR FITTING SYMBOLS, SEE SPEC. 10-604 341 (A) (E).
  8. FOR CONNECTIONS, SEE SPEC. 10-465.
  9. FITTING WEIGHTS MUST BE INDICATED ON ALL CONNECTIONS. WEIGHTS OF FITTINGS (1) SHALL BE INDICATED FOR ALL FITTINGS.
  10. FOR FITTING AND WELDING SYMBOLS, SEE SPEC. 10-465 341 (A) (E).
  11. FIELD WELD JOINTS USING SPECIFICALLY LISTED ARE DESIGNATED (W).
  12. FOR FITTING AND WELDING SYMBOLS, SEE SPEC. 10-465 341 (A) (E).
  13. ALL PIPES TO BE MADE AND END TO END END OF FITTING TAPES AND FOR USE SEE 10-465 341 (A) (E).
  14. INDICATES WELDED JOINTS. WELDED JOINTS SHALL BE WELDED.
  15. INDICATES WELDED JOINTS. WELDED JOINTS SHALL BE WELDED.
  16. HANGERS INDICATED ON THIS DRAWING ARE BECHTEL DESIGNED HANGERS. FOR ALL OTHER HANGERS, THIS DRAWING SEE GERNELL HANGER DATA SHEET 541 G.

REV.	DATE	BY	CHKD.	DATE	BY
0-1					
1-1					
2-1					
3-1					
4-1					
5-1					
6-1					
7-1					
8-1					
9-1					
10-1					
11-1					
12-1					
13-1					
14-1					
15-1					
16-1					
17-1					
18-1					
19-1					
20-1					
21-1					
22-1					
23-1					
24-1					
25-1					
26-1					
27-1					
28-1					
29-1					
30-1					
31-1					
32-1					
33-1					
34-1					
35-1					
36-1					
37-1					
38-1					
39-1					
40-1					
41-1					
42-1					
43-1					
44-1					
45-1					
46-1					
47-1					
48-1					
49-1					
50-1					
51-1					
52-1					
53-1					
54-1					
55-1					
56-1					
57-1					
58-1					
59-1					
60-1					
61-1					
62-1					
63-1					
64-1					
65-1					
66-1					
67-1					
68-1					
69-1					
70-1					
71-1					
72-1					
73-1					
74-1					
75-1					
76-1					
77-1					
78-1					
79-1					
80-1					
81-1					
82-1					
83-1					
84-1					
85-1					
86-1					
87-1					
88-1					
89-1					
90-1					
91-1					
92-1					
93-1					
94-1					
95-1					
96-1					
97-1					
98-1					
99-1					
100-1					

<b>BECHTEL</b>	
180 ALBANY, MICHIGAN	
MIDLAND PLANT UNITS 1 & 2	
CONSUMERS POWER COMPANY	
HANGER ISOMETRIC	
MAKE UP & PURIFICATION SYSTEM	
PUMP "B" SUCTION & DISCHARGE UNIT 2	
JOB NO.	7220
DRAWING NO.	H 604 SH 6 (Q)
REV.	6

REV.	DATE	BY	CHKD.	DATE	BY
THIS 20					
STRESS APPROVAL					

RIPS

8/2229/93

