



NOTE: TAPER 1/8\"/>

Δ WELDS TO BE MADE IN FAB SHOP

FOR INFO. ONLY		MANHOURS	
SIZE	RS CS	PIPE	WELD
< 2 1/2"			
3" - 6"	13		
6" - 12"			
14" - 20"			
> 20"			
TOTALS		13	
TOTAL RT WELDS		13	
TOTAL PT WELDS			

INSERVICE INSPECTION

REVISIONS BLOCK

GRID	REV. NO.	DESCRIPTION	DATE	BY	APPV. DATE
	0	REL FOR CONSTRUCTION	6-27-79	JAW	5-9-79
	1	ADD NOTE	12-6-79	RWK	12-6-79
	2	ADDED QA CONDITION I	8-1-82	Silva	3-1-82

FOR INFORMATION ONLY

SI APERTURE CARD

ITEM	SIZE	DES.	SPEC./GRADE	SPEC./GRADE	SCH./RATE	REMARKS
(E)	6" 13L"	2SV7	2SV7			
(D)	6"	2SV26	2H-21			
(C)	5"	90° ELL	SA-234 WPB		80	SMLS ORFW
(B)	6"	PIPE	SA-106 B		11STG	SMLS 864
(A)	6"	PIPE	SA-106 B		80	SMLS .432

OR

BILL OF MATERIAL QA CONDITION I

LAST WELD NO. SV2FWZ-13 DUKE POWER COMPANY McGuire Nuclear Station LAST PL. NO. N/A

NUCLEAR SAFETY RELATED YES NO BUILDING: ZONE: REACTOR: 7-28

PIPE SPEC: 900.2 SYS. SYMBOL: SV SEC. NO: 01 DRAWING NO: MC-2419-13.20-00.02 EL: 794.0" REV: 2

APPLICABLE CODE: ASME SECT. III CLASS: B ISO. NO: MCFI-2SVZ

8904030149

PDR RIDS

