



NOTE: ALL WELDS RECEIVE FULL INSPECTION
 * - INSTALL IAW MDG-ES-1B

FOR INFO. ONLY		MANHOURS	
SIZE	NO	PIPE	WELD
< 3/8"	36		
3/8" - 6"	2		
6" - 12"			
14" - 20"			
> 20"			
TOTALS	38		
TOTAL RT WELDS	2		
TOTAL PT WELDS	36		

INSERVICE INSPECTION

REVISIONS BLOCK

GRID	REV. NO.	DESCRIPTION	DATE	CHKD. DATE	APPROV. DATE
	0	REL. FOR CONST. VAL. 24354			
	1	REV. TO RELOCATE 2SALS 5030 @ SAZFW10-2			
	2	DELETE WELDS SAZFW10-10, 11, 12, 13			
	3	ADDED WELDS SAZFW10-45, 44, 45, 46 AND MATL. M (FIELD REVISION)			
	4	DELETE WELDS SAZFW10-26, 27, 28, 29, AND 1'-0" OFFSET (VAL. 20, 978)			
C-3 B-4	5	ADDED 750'-3" TWO PLACES			
	6	CHANGED ITEM# ON ZSA 57 + 25A60 FROM 6J-238 TO 9J-501 (9389) NSM			
	7	REVISE TO ADD WELDS SAZFW10-47 THRU 58 AND MATS (N.P.C.R.) PER ME-VA-299 - 11/24/86			

FOR INFORMATION ONLY
 SI APERTURE CARD

ITEM	SIZE	DES.	SPEC./GRADE	SPEC./GRADE	SCH./RATE	REMARKS
Q	3/4"	VALVE	ZSA 77	(W. 6J-024)		
R	3/4"	VALVE	ZSA 78	(W. 6J-024)		
P	3/4"	PIPE	SA 100/B		80	SMLS
N	1 1/2"	RED/CPLG	SA 105	SA234/WPB	3000"	FSSW
M	1"	FULL/CPLG.	SA 105	SA234/WPB	3000"	FS SW
L	1"	25A 57	9J-501			
K	1"	25A 60	9J-501			
J	1"	25A 61	6J-238			
I	1"	FLANGE	SA 105		80/1500"	RF SW
H	1"	TEE	SA 105	SA234/WPB	3000"	FS SW
G	1"	90° ELL	SA 105	SA234/WPB	3000"	FS SW
F	3/4"	H/CPLG.	SA 105	SA234/WPB	3000"	FS SW
E	6"	TEE	SA 105	SA234/WPB	80	SMLS EFW BW
D	1"	H/CPLG.	SA 105	SA 234/WPB	3000"	FS SW
C	1"	PIPE	SA 106/B		80	SMLS
B	6"	PIPE CAP	SA234/WPB		80	SMLS EFW BW
A	6"	PIPE	SA 106/B		80	SMLS

BILL OF MATERIAL Q.A. COND. - I

LAST WELD NO. 58
 DUKER POWER COMPANY
 MCGUIRE NUCLEAR STATION
 LAST FL. NO. FL 2

NUCLEAR SAFETY RELATED YES NO
 BUILDING: D-28
 REACTOR: D-28

PIPE SPEC: 900.2
 SYS. SYMBOL: SA
 SEC. NO: SA-01
 DRAWING NO: MC-2419-13.20-00,01,02,03
 ELI: AS NOTED

APPLICABLE CODE: ASME SECT. III
 CLASS: B
 ISO. NO: MCFI-25A 10
 REV: 1/

INSERVICE INSPECTION

8904030104

PDR RIDS

