



\* - FILLET WELDS TO RECEIVE FULL INSPECTION.  
 NOTE 1: SS USED IN LIEU OF CS PER NOTE 41 OF APP. E OF PIPE SPECS.

FOR INFOR. ONLY		MANHOURS	
SIZE	BS CS	PIPE	WELD
< 2 1/2"	2 24		
3" - 6"	9		
6" - 12"			
14" - 20"			
> 20"			
<b>TOTALS</b>	<b>35</b>		
<b>TOTAL RT WELDS</b>	<b>9</b>		
<b>TOTAL PT WELDS</b>	<b>26</b>		

INSERVICE INSPECTION

REVISIONS BLOCK				
GRD	REV. NO.	DESCRIPTION	CHK. DATE	APP. DATE
	0	REL FOR CONSY	RK 11-17-79	11-17-79
	1	REVISED MATERIAL BLK - (G) H 2 UNIT II VALVE NO.'S	RK 11/18/80	11/18/80
	2	ADD ASTERISK TO WELD #8	RK 11/18/80	11/18/80
	3	REVISED PER VME 22973 & VME 22881: ADDED I.D. NUMBERS FOR Y-STRAINER & FLOW ORIFICE	RK 11/18/80	11/18/80
	4	REVISED TO ADD SS. MAT. M TO ISO.	RK 11/18/80	11/18/80
	5	CHANGED MAT. MFL; ADDED WELD 21	RK 11/18/80	11/18/80
	6	ADDED SA2FWB-22 THRU 29, MATL. N, P, R, S REPLACED 25A7 WITH 25A62, 25A8 WITH 25A63 AND 25AF5700 WITH 25A8-FLO-03 PER LAYOUT. ADDED MATL. TO AND WELD SA2FWB-30-9 PER DRAWING.	RK 11/18/80	11/18/80
	7	ADDED * TO WELD SA2FWB-10	RK 11/18/80	11/18/80
	8	ADDED WELD SA2FWB-35 (PER FIELD REQUEST)	RK 11/18/80	11/18/80
D-3	9	ADDED MITERED TO WELD # 30 Q.A. COND. I	RK 11/18/80	11/18/80
	10	CHANGED MAT. I (VLY 2 SA 48 AB) FROM ITEM # 2H-331 TO IMV-275. PER NCM-146-20591	RK 11/18/80	11/18/80
	11	CHANGED MAT. I TAG NO. FROM 25A48 AB TO 15A48 AB. VLY. VME 22881 (VME 20572)	RK 11/18/80	11/18/80
	12	CHANGED VALVE TAG # FROM 15A48 AB TO 15A48	RK 11/18/80	11/18/80
	13	CHANGED VALVE TAG # FROM 15A48 TO 25A48 PER EXCEPTION TO VME 533	RK 11/18/80	11/18/80

FOR INFORMATION ONLY  
 SI APERTURE CARD

ITEM	SIZE	DES.	SPEC./GRADE	SPEC./GRADE	SCH./RATE	REMARKS
(U)	25A54	6J-3				
(T)	45° ELL	SA234/WPB		80		SMLS EFW BW
(S)	25A58	6J-238				
(R)	6"	PIPE CAP	SA234/WPB		80	SMLS BW
(P)	3/4"	H/CPLG	SA105 SA234/WPB	3000#		FS SW
(N)	6"	TEE	SA234/WPB		80	SMLS EFW BW
(M)	1/2"	PIPE	SA-106/B	NA	SCH.80	SMLS.
(L)	1/2"	SCRD. CAP	SA-182/F304 SA-403/WR.304	3000#		F.S./THRD. SEE NOTE 1
(K)	25A-62	6J-238				
(J)	25A-63	6J-238				
(I)	25A48	IMV-275				
(H)	25A-1	2H-12				
(G)	25A-5	2H-13				
(E)	1"	FLANGE	SA182/F304		80/1500#	RF/SW SEE NOTE 1
(F)	1"	H/CPLG	SA-105 SA234 WPB	3000#		FS/SW
(D)	1"	90° ELL	SA-105 SA234 WPB	3000#		FS/SW
(C)	1/2"	Y-STRAINER	SA-216/WUCB	V.S. LESLIE CO.	80/1500#	S.W.E.
(B)	1"	PIPE	SA-106 B		80	SMLS
(A)	6"	PIPE	SA-106 B		80	SMLS

OR

BILL OF MATERIAL Q.A. COND. I

LAST WELD NO. 35 DUKE POWER COMPANY  
 MCGUIRE NUCLEAR STATION LAST FL. NO. 25A8-FL1

NUCLEAR SAFETY RELATED YES NO BUILDING: ZONE:  
 REACTOR  D-28

PIPE SPEC: 990.2 SYS. SYMBOL: SA SEC. NO: 01 DRAWING NO: 2419-13.20-03 EL: 778'-9"  
 2419-13.20-00

APPLICABLE CODE: ASME SEC III CLASS: B ISO. NO: MCFI-25A8 REV: 13

8904030099

PDR RIDS

