



FOR DPOI ONLY		WARRORS	
SIZE	NO	PIPE	WELD
< 2 1/8"	20		
2"	12		
1 1/2"			
1"			
3/4"			
1/2"			
TOTALS		30	
TOTAL RT WELDS		10	
TOTAL FT WELDS		20	

INSERVICE INSPECTION
REVISIONS BLOCK

GRID	REV. NO.	DESCRIPTION	GRD. DATE	CHG. DATE	APPROV. DATE
	0	REL. FOR CONST.	KMB	12-17-78	12-17-78
	1	RENDED MAT E PER V.N. 16288	KMB	12-17-78	12-17-78
	2	CHANGE VLV. 2RV 33 B + 2RV 76A TO M.R.E. PER LAYOUT	KMB	11-21-78	11-21-78
	3	CHANGE VLV. 2RV 32 A + 2RV 77B TO M.R.E. PER LAYOUT ADD FIG. 204 AND 204	KMB	11-21-78	11-21-78
	4	ADDED WELD 28; TURN VLVS. L & M UP TO BECOME VENTS	KMB	12-16-78	12-16-78
A-2	5	CHANGE CONFIG. AND ADD WELDS 29 & 30 PER V.N. 19255	KMB	12-16-78	12-16-78
	6	ADDED I.D. OF MAT AT WELDS 48 & 49	KMB	11-11-79	11-11-79
	7	REVISED TO CHANGE ITEM NUMBERS OF VALVES 2RV126, 2RV130 (M.M. LIST)	GE9	11-17-79	11-17-79
	8	ADDED 'A' TO PROCESS PIPE AT PING. 2M 240	KMB	7-23-80	7-23-80
	9	DELETED THE LATTER LETTERS OFF OF IN INGA FOR VLVS. 2RV33B, 2RV30A, 2RV76A, 2RV77B	KMB	12-19-80	12-19-80
	10	CORRECTED CONFIG. CONTIG AT ISO - 2RV - 13	KMB	3-11-81	3-11-81
	11	CHANGED VLV. 2RV126, 2RV130 FROM GLOBE TO CHECK VLVS	KMB	11-16-81	11-16-81
	12	ADDED QA CONDITION I	KMB	3-22-82	3-22-82

FOR INFORMATION ONLY

SI APERTURE CARD

12"	REWN. FLG	SA-105, I	SA-101, II	150°, STD
1"	2RV 130	IN. GG-03		
1"	2RV 126	IN. GG-63		
3/4"	2RV 315	IN. 60-1		
3/4"	2RV 317	IN. 60-1		
12"	2RV 33 B	IN. 2RV 33		
12"	2RV 32 A	IN. 2RV 32		
12"	2RV 76A	IN. 2RV 76		
12"	2RV 77B	IN. 2RV 77		
1 1/2"	RED. INS.	SA-105	SA-234, WPB	3000"
3/4"	90° ELL	SA-105	SA-234, WPB	3000"
3/4"	SOCKET	SA-105	SA-234, WPB	3000"
3/4"	PIPE	SA-106, B	SA-234, WPB	STD. WALL
3/4"	H/CPLG	SA-105	SA-234, WPB	3000"
12"	30° ELL	SA-234, WPB		STD. WALL
12"	PIPE	SA-106, B		STD. WALL

ITEM	SIZE	DES.	SPEC./GRADE	SPEC./GRADE	SCH./RATE	REMARKS
OR						
BILL OF MATERIAL QA CONDITION I						
LAST WELD NO.		DUKE POWER COMPANY			LAST FL. NO.	
30		MCGUIRE NUCLEAR STATION			4	
NUCLEAR SAFETY RELATED					YES NO	BUILDING: ZONE:
					<input type="checkbox"/> <input type="checkbox"/>	A-3 & R-23
PIPE SPEC:	SYS. SYMBOL:	SEC. NO.	DRAWING NO.	EL:		
150.2	RV	08	MC-2418-22-42-00 MC-2418-22-20-00 + 20-01	734-1"		
APPLICABLE CODE:	CLASS:	ISO. NO.	REV:			
ASME SECT. III	B	MCFI-2RV 30	12			

* DO I.A.W. MDG-ES-1B

* THESE WELDS REQUIRE FULL INSPECTION

8904030089

PDR RIDS

