



INSERVICE INSPECTION

REVISIONS BLOCK					
GRID	REV. NO.	DESCRIPTION	ORIG. DATE	CHKD. DATE	APPROV. DATE
	0	REL FOR CONSTRUCTION VW-20429	5-10-79	7-5-79	7-5-79
	1	ADDED CONTINUATIONS	12-11-79	12-27-79	12-27-79
	2	ADDED Q.A. Condition I	6-30-79	7-6-79	7-6-79
D-3	3	ADD WELD 22 per 12A040 OPS	12-11-85	12-11-85	12-11-85

FCR INFORMATION ONLY

SI APERTURE CARD

Δ THIS SYMBOL DENOTES MAT. THAT IS PART OF A PRE-ASS SECTION TO BE USED BY INSP FOR FIT-UP & HEAT CHECK ONLY

NOTE: ALL WELDS TO RECEIVE FULL INSP.

FOR INFOR. ONLY				
SIZE	SS	CS	PIPE	WELD
< 2 1/2"	E2			
3" - 6"				
8" - 12"				
14" - 20"				
> 20"				
TOTALS 22				
TOTAL RT WELDS 0				
TOTAL PT WELDS 22				

ITEM	SIZE	DES.	SPEC./GRADE	SPEC./GRADE	SCH./RATE	REMARKS
(H)	1"	2AV25B	2AV25B			
(I)	1"	2AV29B	2AV29B			
(J)	2"	2AV22	9J-4			
(K)	2"	30 ELL	SA182-F304	SA182-F304	6000	FSSW
(L)	2"	PIPE	SA312-TP304	SA312-TP304	160	SMLS-314
(M)	1"	F. C.P.L.G.	SA182-F304	SA182-F304	6000	FSSW
(N)	1"	45° ELL	SA182-F304	SA182-F304	6000	FSSW
(O)	1"	PIPE	SA312-TP304	SA312-TP304	160	SMLS-250

OR
BILL OF MATERIAL Q.A. Condition I
DUKE POWER COMPANY
McGUIRE NUCLEAR STATION

LAST WELD NO. 22	LAST FL. NO. NA				
NUCLEAR SAFETY RELATED					
PIPE SPEC: 2501.1	SYS. SYMBOL: NV	SEC. NO.: 14 & 44	DRAWING NO.: MC-2411-22 20-00 01	BUILDING: REACTOR	ZONE: R-22
APPLICABLE CODE: ASME SECT III	CLASS: A	ISO. NO.: MCFI-2AV 230	REV: 3		

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PDR RIDS

