



- NOTES
1. ALL CLASS "A" WELDS TO RECEIVE FULL INSPECTION
  - \* 2 DRILL MAT TO .315" I.D.
  - \* 3 CLASS "B" WELDS TO RECEIVE FULL INSPECTION

REVISIONS BLOCK					
GRID	REV. NO.	DESCRIPTION	ORIG. DATE	CHG. DATE	APPROV. DATE
	0	REL. FOR CONST.	8/20/79	HAW	RR
C-4	1	ADD CONT.	8/24/79	1-26-79	1-26-79
	2	LAYOUT: DELETED WELDS NIZFW115-12015 ADDED WELDS NIZFW115-18-22	8/27/79	PML	RR
	3	ADD NOTE TO MAT. "K" AND FLAG AT WELD NIZFW 115-20	8/28/79	PML	RR
C-3	4	ADDED NOTE #2	8/28/79	8/28/79	8/28/79
C-3	5	ADDED NOTE #2 TO WELD #15	8/28/79	8/28/79	8/28/79
	6	ADDED WELDS 23 THRU 25, MAT (L), (M), (N), (O), (P) DELETE MAT. (J), (K) (V.N. 21261)	10-16-79	10-16-79	10-30-79
	7	ADDED MAT. "P" AND WELDS 26-27.	7-22-81	7-22-81	7-22-81
	8	ADDED Q.A. Condition I	7-15-82	7-14-82	7-14-82

FOR INFORMATION ONLY

SI APERTURE CARD

ITEM	SIZE	DES.	SPEC./GRADE	SPEC./GRADE	SCH./RATE	REMARKS
P	2"	F/CLG	SA-182, F-304	SA-403, WP-304	6000#	FS/SW
Q	3/4"	PIPE	SA-312, TP-304	SA-376, TP-304	SCH. 160	SMLS. CLASS "A"
N	3/4"	90° ELL	SA-182, F-304	SA-403, WP-304	6000#	F.S.S.W.
M	3/4"	PIPE	SA-312, TP-304	SA-376, TP-304	SCH. 160	SMLS. CLASS "B"
L	1" x 3/4"	RED. INST.	SA-182, F-304	SA-403, WP-304	6000#	FSSW
I	1"	ZNI 418	II.9J-27			
H	2"	ZNI 156	IV.9J-4			
G	6"	ZNI 157	II.4J-8			
F	6 x 3	REDUCER	SA403 WP304		160	SMS
E	3 x 2	REDUCER	SA403 WP304		160	SMS
D	2 x 3/4	R. INS	SA182 F304	SA403 WP304	6000	DRILLED TO .375" I.D.
C	2"	TEE	SA182 F304	SA403 WP304	6000	FSSW
B	2"	90° ELL	SA182 F304	SA403 WP304	6000	FSSW
A	2"	PIPE	SA312 TP304	SA376 TP304	160	SMS

OR

BILL OF MATERIAL Q.A. Condition I

LAST WELD NO. 27	DUKE POWER COMPANY McGUIRE NUCLEAR STATION	LAST FL. NO. NA
NUCLEAR SAFETY RELATED		BUILDING: R-24
PIPE SPEC: Z50.11 Z50.12	SYS. SYMBOL: NI	SEC. NO: 32, 30, 36
APPLICABLE CODE: ASME SECTION III	CLASS: A & B	ISO. NO.: '75 MCFI-2NI 115
DRAWING NO: MC-7414-04.22-00 & 01		EL: 742-10
REV: 8		

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PDR RIDS

