



INSERVICE INSPECTION

REVISIONS BLOCK					
GRID	REV. NO.	DESCRIPTION	ORIG. DATE	CHECK DATE	APPROV. DATE
	0	REL. FOR CON. (W. # 18676)	1-1-77	1-1-77	1-1-77
C-1	1	ADDED CONTINUATION	7-30-79	7-30-79	7-30-79
B-1	2	REVISE TO ADD CONTINUATION	2-11-81	2-11-81	2-13-81
	3	ADDED MATL. (A), (B), AND ZNC 193	3-23-81	3-23-81	3-23-81
	4	REVISE TO ADD (GROOVE) TO WELD 3, C94	3-31-81	3-31-81	3-31-81
	5	ADDED NOTE FOR FLUSH WELD PER OP-891	4-22-82	4-22-82	4-22-82
	6	DELETED WELDS NC2FW43-11 thru 18, VALVE ZNC 96, SUBASSEMBLIES ZNC 79, 80, 81 & ADDED BOUNDARY, NOTE PER N5mmg 20575. & DELETED MATL. E, F, G, H	4-22-82	5-17-88	5-23-88

FOR INFORMATION ONLY

SI APERTURE CARD

(K)	1 1/2"	FULL CPLG. SA182/F304	SA403/WP304	6000#	FS SW
(J)	1 1/2"	VLV. ZNI 19	IN. 9U-3		
(I)	1"	VLV. ZNC 15	IN. 9U-3B		

(D)	1"	FULL CPLG. SA182/F304	SA403/WP304	6000#	FS SW
(C)	1"	PIPE SA312/TP304	SA316/TP304	160	SMLS
(B)	1 1/2"	90° ELL. SA182/F304	SA403/WP304	6000#	FS SW
(A)	1 1/2"	PIPE SA312/TP304	SA316/TP304	160	SMLS

OR

BILL OF MATERIAL Q.A. CONDITION I

LAST WELD NO. 10

DUKE POWER COMPANY
MCGUIRE NUCLEAR STATION

LAST FL. NO. NA

NUCLEAR SAFETY RELATED YES NO

BUILDING: REACTOR ZONE: R-22

PIPE SPEC: 2501.1 SYS. SYMBOL: REACTOR COOLANT SEC. NO: 06 DRAWING NO: MC-2414-03.20-02 EL: AS NOTED

APPLICABLE CODE: ASME III CLASS: A ISO. NO: MCFI-2NC43 REV: 6

* DENOTES FLUSH WELD I.A.W. CP-891

NOTE 1 - ALL WELDS ON THIS ISD RELIEVES FULL INSPECTION.

NOTE 2 - THIS SYMBOL Δ DENOTES MATERIAL THAT IS PART OF A PRE-ASSEMBLED SECTION TO BE USED BY INSPECTOR FOR FIT UP & HEAT NO. CHECK ONLY.

NOTE 3 - WELDS # NC2FW43-8 & 9 ARE NOT USED

PDR RIDS

8903290290

