



INSERVICE INSPECTION

REVISIONS BLOCK

GRID	REV. NO.	DESCRIPTION	ISS. DATE	CHKD. DATE	APPROV. DATE
	0	REL. FOR CONSTRUCTION	10-16-75	10-20-75	10/20/75
D-3	1	ADDED CONTINUATIONS	11/19/75	11/19/75	11/19/75
A-1	2	FAB SHOP NOTE	11/19/75	11/19/75	11/19/75
	3	REVISED TO SHOW WELDS MADE IN FAB SHOP	11/19/75	11/19/75	11/19/75
	4	ADD DETAIL "A" MAT. "R", "O", "R" AND WELDS 23 INRU 25 PER LAYOUT	11/19/75	11/19/75	11/19/75
	5	ADDED 20.01 TO DRAWING REF.	11/19/75	11/19/75	11/19/75
	6	ADDED MAT. 5" FOR 2NCPT 5140 AND WELD 26 PER WAI 20612	11/19/75	11/19/75	11/19/75
	7	DELETED WAI INC 229, MAT. R AND WELDS 23 AND 25 RETURN TO WELD 25 AND 23 AND 25 PER WAI 20612	11/19/75	11/19/75	11/19/75
	8	ADDED NOTE FOR WELDS 11, 12, 12.1, 12.2 PER CP 871, 6, 7, 8	11/19/75	11/19/75	11/19/75

FOR INFORMATION ONLY

SI APERTURE CARD

ITEM	SIZE	DES.	SPEC./GRADE	SPEC./GRADE	SCH./RATE	REMARKS
(T)	1"	PIPE CAP	SA-182, F-304	SA-403, AP-304	6000	FS/SA
(S)	3/4"	H/CPLG	SA-182, F-304	SA-403, AP-304	6000	F.S.S.W.
(C)	1"	PIPE	SA-376, TP-304	SA-376, TP-304	160	SMLS
(P)	1"	H/CPLG	SA-182, F-304	SA-403, AP-304	6000	F.S.S.W. DRILL TO 3/8" I.D.
(N)	6"	6B° ELL	SA-403, AP-304		160	CUT FROM 90° ELL
(M)	14"	VLV	2ND18, I.N. 4J-1			
(L)	6"	VLV	2NI134, I.N. 4J-8			
(K)	10"	VLV.	2NI 71, I.N. 4J-6			
(J)	10"	VLV.	2NI82 I.N. 4J-6			
(I)	6"	VLV.	2NI126, I.N. 4J-8			
(H)	4" X 6"	CON RED.	SA-403, AP-304		140 X 160	SMLS BW
(G)	14"	TEE	SA-403, AP-304		140	SMLS BW
(F)	14"	45° ELL	SA-403, AP-304		140	SMLS BW
(E)	14"	PIPE	SA-376, TP-304		140	SMLS
(D)	10"	90° ELL.	SA-403, AP-304		140	SMLS BW.
(C)	10"	PIPE	SA-376, TP-304		140	SMLS
(B)	6"	45° ELL.	SA-403, AP-304		160	SMLS BW
(A)	6"	90° ELL.	SA-403, AP-304		160	SMLS BW
(A)	6"	PIPE	SA-376, TP-304		SCH. 160	SMLS

OR

BILL OF MATERIAL QA CONDITION I

LAST WELD NO. 26	DUKE POWER COMPANY McGUIRE NUCLEAR STATION	LAST FL. NO. NA
NUCLEAR SAFETY RELATED		BUILDING: ZONE:
		REACTOR R-22
PIPE SPEC: 2501.1	SYS. SYMBOL: NUCLEAR COOLWATER NOTED	SEC. NO: 03
APPLICABLE CODE: ASME III	CLASS: A	DRAWING NO.: MC-2414-03.20-01
	ISO. NO: MCFI-2NC22	EL: 725'-0"
		REV: 8

DR RIDS

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