



FOR INFOR. ONLY		MANHOURS	
SIZE	SS CS	PIPE	WELD
< 2 1/2"	19		
2 1/2" - 18"			
18" - 20"	9		
> 20"			
TOTALS		28	
TOTAL RT WELDS		0	
TOTAL PT WELDS		28	

NOTE: \* DO I.A.W MDG-ES-18  
 #1 WELDS RECEIVE FULL INSPECTION

INSERVICE INSPECTION

REVISIONS BLOCK					
GRID	REV. NO.	DESCRIPTION	ORIG. DATE	CHKD. DATE	APPROV. DATE
	0	RELEASE FOR CONSTRUCTION	1-2-79	2-1-79	2-1-79
	1	ADD MAT. #1 THRU #10 AND WELDS 19 THRU 24 PER LAYOUT AND U.N. 18293	1-26-79	1-29-79	1-30-79
	2	ADDED CONT. FOR ISO. J.E. WELDS 21-24 CCFW IS CHANGED TO CCFEW	2-16-79	2-17-79	2-20-79
	3	ADDED CONT.	TAW	3-17-79	3-17-79
	4	REVISED TO CHANGE I.M. OF VALVE 2CF26 PER VALVE LIST	5-28-80	5-28-80	5-28-80
	5	REVISED PER VNF#23192.	5-28-80	5-28-80	5-28-80
	6	INSTRUMENT TAPS PXG301, PXG410 WERE PT56502 - PT56500 RESP.	7-11-81	7-11-81	7-11-81
	7	REVISE TO ADD MAT. J & WELDS 25, 26.	8-12-81	8-12-81	8-12-81
	8	ADDED CF2FW 14-27-30 AND MATL. WFL (N.B. 630)	4-24-81	4-24-81	4-24-81
	9	DELETED WELDS 27 AND 28 (N.B. V.N.#) ADDED CONT. (TO INST. 150.) (28015) ADDED QA CONDITION I.	8-26-81	8-26-81	8-26-81
	10	REVISE TO REFERENCE CONTINUATIONS TO MCFI 2CF13	7-7-82	7-7-82	7-7-82
	11	ADD MAT. #11-14 AND WELDS 31 THRU 34. ADD 2CFE 6650 & 6650 (N.B. MDG-ES-18)	5-15-83	5-15-83	5-15-83

FOR INFORMATION ONLY

SI APERTURE CARD

ITEM	SIZE	DES.	SPEC./GRADE	SPEC./GRADE	SCH./RATE	REMARKS
(N)	1"	THERMOWELL	SA 419, TP304	PART NO. 200-956-2		STAINLESS
(M)	3/4"	HALF KPLG	SA 105		3000#	FSSW
(L)	3/4"	CAP	SA 105		3000#	FS SW
(K)	3/4"	PIPE	SA 106/B		80	SMLS
(J)	1"	F/CPLG.	SA-105	SA-234/MPB	3000#	F.S.S.W.
(I)	1"	90° ELL	SA-105	SA-234/MPB	3000	F.S.S.W.
(H)	1"	2CF 87	I.N. 66-32			
(E)	16"	VLV. 2CF 118	IN 2G-215			
(D)	18" X 16"	VLV. 2CF 26	IN 2CF 28			
(C)	16"	VLV. 2CF 21	IN 2G-215			
(B)	18" X 16"	VLV. 2CF 35	IN 2CF 35			
(A)	1 1/8"	ACCESS PLUG	SUPPLIED BY GRINNELL, MDG-ES-4			
(G)	1"	2CF 90	I.N. 66-32			
(F)	1"	PIPE	SA-106, B		80	SMLS

BILL OF MATERIAL			QA CONDITION I	
LAST WELD NO.	DUKE POWER COMPANY		LAST FL. NO.	
34	McGUIRE NUCLEAR STATION		NA	
NUCLEAR SAFETY RELATED			YES	NO
			<input type="checkbox"/>	<input type="checkbox"/>
PIPE SPEC:	SYS. SYMBOL:	SEC. NO:	DRAWING NO:	EL:
900.5	FEEDWATER	04806	MC-2103-06-20-00	NA
APPLICABLE CODE:	CLASS:	ISO. NO:	REV:	
AMSE III	B	MCFI-1051A	11	

PDR RIDS

8903290175

