

INSERVICE INSPECTION

|     |                             |       |       |       |
|-----|-----------------------------|-------|-------|-------|
| 4   | ADD QA CONDITION I          | EPR   | NRK   | DDT   |
| 3   | REVISED TO DELETE NOTE      | NRK   | NRK   | DDT   |
| 2   | RELOCATE FLAG               | NRK   | NRK   | DDT   |
| 1   | RELOCATE WELD AND SHOW FLAG | NRK   | NRK   | DDT   |
| 0   | REL. FOR CONST.             | NRK   | NRK   | DDT   |
| NO. | REVISION                    | ORIG. | CHKD. | APPR. |
|     |                             | DATE  | DATE  | DATE  |

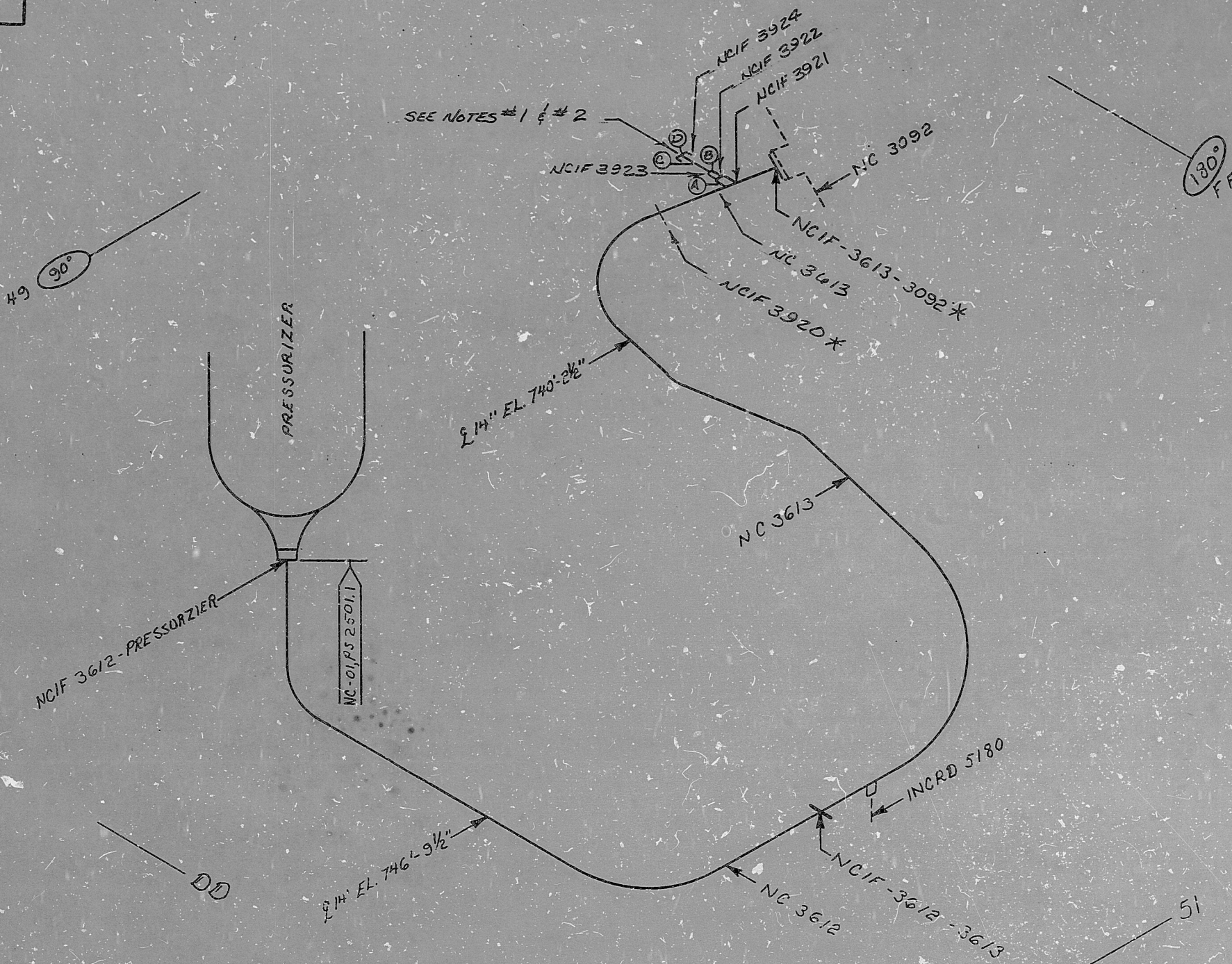
|                                     |                   |
|-------------------------------------|-------------------|
| ISO NO: MCFI-INC 53                 | REV. 6            |
| DUKE PIPING CLASS: A ASME SECT. III | BUILDING: REACTOR |
| SYSTEM SYMBOL: NC REACTOR COOL      | R-2               |
| PIPING SPEC: NC-01, PS 2501.1       |                   |
| DRAWING NO: MC-1414-03.20-01        |                   |
| PROJECT MCGUIRE                     |                   |

FOR INFORMATION ONLY

SI APERTURE CARD

- ① 1" HALF /CPLG, SA 182-F304/SA 403-WP304, 6000#, FSSW, WITH SPECIAL BORE I.D. TO BE DRILLED TO A HALF /CPLG STANDARD BORE I.D.
- ② 1" x 3/4" RED. INSERT (DRILLED TO .875" I.D.) SA 182-F304/SA 403-WP304, FSSW, 6000#
- ③ 3/4" PIPE, SA 376-TP304, SCH 160
- ④ 3/4" PIPE CAP, SA 182-F304/SA 403-WP304, FSSW, 6000#

NOTE  
 \* DENOTES FLUSH WELD INW. CP851  
 #1-INSTALL INW. MDS-ES. IC AND NOTE 44 OF APPENDIX E, PIPING SPEC.  
 #2- NOT NECESSARILY THE ORIENTATION OF HALF /CPLG



60

PDR RIDS

8903230265

