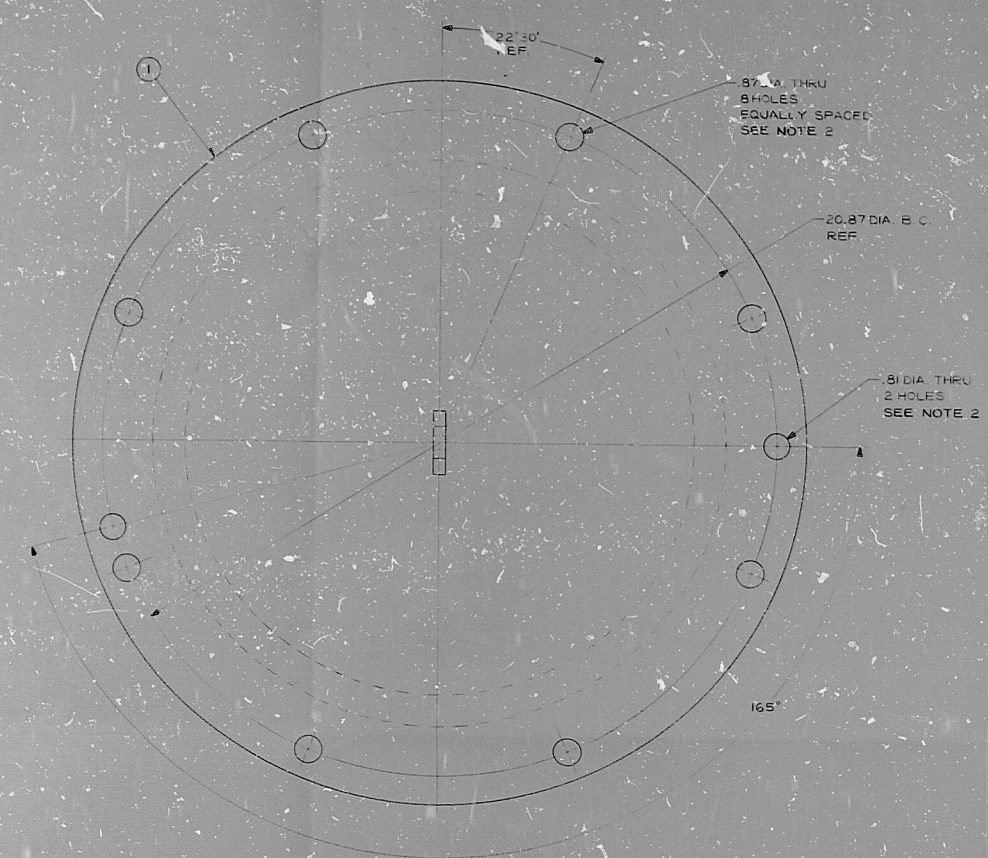
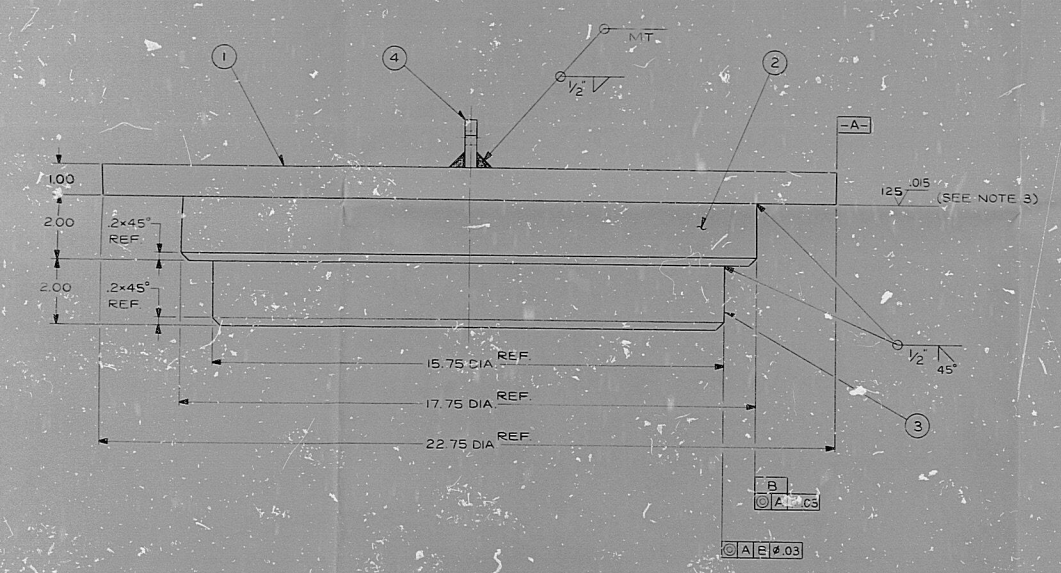
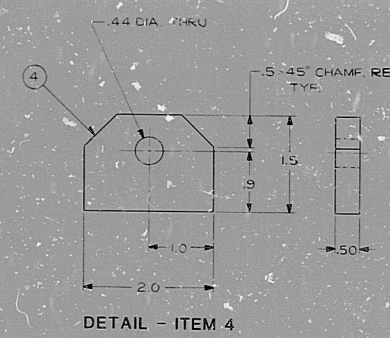


8916 M 2004



MATERIAL LIST				REVISIONS	
REF. ITEM	DESCRIPTION	QTY	MATERIAL	REVISION	DESCRIPTION
1	TOP PLATE FR. 22.75 DIA. OF 1.00 THK.	1	C.S. ASTM A-516 GRADE 70		
2	MIDDLE PLATE FR. 17.75 DIA. OF 2.00 THK.	1	C.S. ASTM A-516 GRADE 70		
3	BOT. PLATE FR. 15.75 DIA. OF 2.00 THK.	1	C.S. ASTM A-516 GRADE 70		
4	LIFTING LUG FR. 15x2.0 OF .50 THK.	1	C.S. ASTM A-516 GRADE 70		

- NOTE:
- SEE DWG. 8916 M 2001 FOR GENERAL NOTES.
 - HOLES SHALL BE MATCH DRILLED WITH CORRESPONDING HOLES ON PRIMARY LID DETAIL DWG. 8916 M 2003.
 - WAVINESS HEIGHT VALUES MEASURED FROM 12" DIA. OUT TO 22 3/4" O.D. SURFACE FINISH INDICATED IS BEFORE PAINTING.



2ND LEVEL REVIEW COMPLETED
REV. ENGR. DATE

PRO APERTURE CARD

8301350055

RELEASED FOR ENGINEERING

NUS-14-170 SERIES 1
TRANSPORTATION CASKS

SECONDARY LID
DETAILS & ASSEMBLY

NUS 8916 M 2004

HOUSTON, TX 77058-1201

PDR - DF

8307250055

