

COMPUTER INFORMATION

LINE NO.	FTG.	S.D.
1" GB-22-2028	32'	83
1" EB-8-2015	5'	83
1 1/2" GB-22-2008	36'	83
1" GB-22-2001	23'	83
1" GB-22-2002	29'	83
1" GB-22-2009	16'	83
1" GB-22-2010	16'	83

NOTE:
 FIELD CHECK ALL DIMENS
 GB-22 - QC LEVEL 10
 EB-8 - CRITICAL 'B'
 CPER SPEC. M-601
 PIPING PER ANSI B31.1
 ALT. MAT'L - A-181 I
 A-105 II
 A-105 III

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PC NO.	QTY.	DESCRIPTION	HEAT NO.	ASTM NO.	GRD.	STK.	REQUISITION
13	1	1" 90° ELL 3000# SW		A-181 I			
2	1	1 1/2" 90° ELL 3000# SW		"			
1	1	1" 3000# SW CPLG		"			
1	1	1 1/2" " " "		"			
1	1	1" MK-130 GLOBE VALVE		"			
116	1	1" SCH 80 CS SMLS PIPE		A-106 B			
36	1	1 1/2" SCH 80 CS SMLS PIPE		"			
1	1	1 1/2" TEE 3000# SW		A-181 I			
1	1	1" 3000# SW CAP		A-105 I			

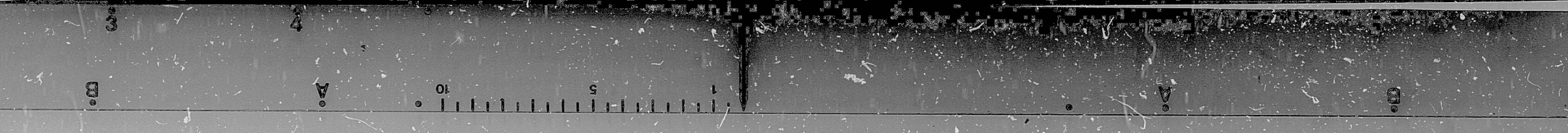
START UP NO. 2-83	COST CODE:	INSULATION CLASS:	THICK:
WELDING QC/QA REQ'MENTS		REFERENCE	
WELDING PROCEDURE: P-17 AS		P&ID NO.: M-458 SHT 1	
PRE WELD-INSP: AS REQ'D		PIPING DWG.: M-330	
WELDING CONTROL ROD: 1/4" D		AREA NO.: 20 ELEV. 5'-0"	
HELIC. ARC ROD: E-70S-2		UNIT NO.: TWO	
STICK ROD: 1/16"		BLDG.: AUX.	
PRE-HEAT F°: 60		HANGER TYPE: EB-8 SEISMIC	
N.D.T.: 100% DYE PENE X-RAY		DWG. NO.: GB-22 THERMAL	
MAX. INTER: 1/16"		INTER PURGE: 1/16"	
QUALITY CONTROL DATA			
PIPE HEAT NOS. NON-NUC - GB-22			
FITTINGS HEAT NOS. CRITICAL - EB-8			
VALVES HEAT NOS.			
QC SYSTEM NO.:			

REV.	DATE	DESCRIPTION	DRAWN	CHEK	APPR.
10	3-2-76	REV LINE FTG 1/4S BUILT			
11	3-23-75	ISSUE TO EREC.			

BECHTEL CORP
 CATHERSBURG, MARYLAND
CAVERT CLIFFS UNIT 1 & 2
BALTIMORE GAS & ELECTRIC CO.
 ELECTRIC ENGINEERING DEPARTMENT

GB-22 - NON-NUC / EB-8 - CRITICAL
 MISC. STEAM LINE DR.'S

JOB NO.	DWG. NO.	REV.
6750	FSK-MP-4310	1



PDR RIDS

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