June 20, 1989

Docket Nos. 030-30284 030-30285

License Nos. 20-28122-01 20-28122-02G

Mr. John D. Kinneman Nuclear Materials Safety Section B Division of Radiation Safety and Safeguards United States Nuclear Regulatory Commission Region 1 475 Allendale Road King of Prussia, Pennsylvania 19406

Subject: Routine Inspection No. 89-001

Mr. Kinneman:

In reference to the inspection conducted at our facility by C. T. Oberg from your office please note the following:

APPENDIX A - SECTION A

Even though the instrument had not been recalibrated in several months it should be noted that its efficiency has remained essentially unchanged from previous calibrations thus we believe that we were in fact performing effective surveys during the period in which the instrument should have been calibrated. We have implemented management control procedures to insure that survey instruments in the future will be regularly calibrated at 6 month intervals.

APPENDIX A - SECTION B

TO: 89 AS NUL 88.

As regards this item we have also implemented new procedures to to convert the counts per minute from our thyroid bioassay to nanocuries. Nuclear Instrument Co. of Rockland, Ma. has been contracted to build us a neck phantom to more accurately determine the efficiency of our Model 177 for thyroid bioassay and at 6/momth intervals, to determine its efficiency in nanocuries. This procedure will be in place by September

1, 1989. In the interum we will continue to perform thyroid bioassay using the Model 177 and the same conversion factor of cpm to nanocuries as had been earlier determined for our procedure. We believe this to be a sensitive procedure which when the results are reviewed by the Deputy RSO will insure adequate monitoring of our personnel.

Please accept our apology for responding beyond thirty days from the stamp on your letter but we received our copy almost 3 weeks after that.

If you have any further question please do not hesitate to contact either of us.

Kenneth Hoffman, Ragistion Safety Officer

John Gojcz, Deputy Radiation Safety Officer

273 Weymouth Street Rockland, Massachusetts, 02370

Mr. John D. Kinneman
Nuclear Materials Safety Section B

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