

JOHN G. CESARE, J.K. Director Nuclear Licensing

.

June 2, 1989

U.S. Nuclear Regulatory Commission Mail Station P1-137 Washington, D.C. 20555

Attention: Document Control Desk

Gentlemen:

SUBJECT: Grand Gulf Nuclear Station Unit 1 Docket No. 50-416 License No. NPF-29 Reactor Scram on Low Water Level LER 89-006-00 AECM-89/0105

Attached is Licensee Event Report (LER) 89-006-00 which is a final report.

Yours truly,

sas

JGC:slg Attachment

cc:	Mr. W. T. Cottle (w/a) Mr. T. H. Cloninger (w/a) Mr. R. B. McGehee (w/a) Mr. N. S. Reynolds (w/a) Mr. H. L. Thomas (w/o) Mr. H. O. Christensen (w/a)
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J144	AE-CM89060101 - 1 A Middle South Utilities Company

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٨	REDORTARI E OCCURRENCE						
А.	REPORTABLE OCCORRENCE						
	On May 5, 1989 at 0948 hours, level. The reactor trip is re actuation pursuant to 10CFR50.	the reactor tripped eported as an Engine 73(a)(2)(iv).	on low re ered Safe	eactor water ty Feature	r (ESF)		
В.	INITIAL CONDITIONS						
	The plant was in Operational (	Condition 2, Startup	, at 5 pe	rcent therma	a 1		

power with a controlled shutdown in progress. Reactor Feed Pump Turbine (RFPT) (EIIS System Code: SK) "B" was secured and the reactor feedwater system was aligned for startup level control. Reactor water level was 31 inches as indicated on narrow range instrumentation.

## C. DESCRIPTION OF OCCURRENCE

On May 5, 1989 the plant was being taken to cold shutdown for corrective maintenance work on a reactor feedwater motor operated isolation valve (EIIS System Code: SJ). Reactor power was being reduced via control rod insertions. The operators began having difficulty controlling the water level. Level was increasing above the normal band and the startup level control valve (F513) indicated full closed. (See Figure 1 for the feedwater lineup) Because reactor water level continued to increase, the startup level control valve was isolated by closing the FOO1 valve at approximately 43 inches. The startup level control bypass valve, FO40, and the high pressure feedwater heater outlet valves, FO09A and B, all indicated closed, but reactor water level continued to increase.

When water level reached approximately 50 inches, operators initiated valve alignments to blowdown water to the main condenser using Reactor Water Cleanup (RWCU) system (EIIS System Code: CE). Before blowdown flow could be established, reactor water level reached the level 8 setpoint (53.5 inches) which tripped the "A" RFPT. Reactor water level began decreasing and the high water level signal cleared.

The "A" RFPT trip logic was manually reset and the "A" RFPT manual speed changer (MSC) was raised to the high speed stop to increase "A" RFPT speed. The turbine control valves did not respond to the demand to open because the MSC had not completed its runback to the low speed stop. As reactor water level continued to decrease, operators attempted to unisolate the "B" RFPT and prepare it for service.

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When reactor water level reached 20 inches, the Reactor Core Isolation Cooling (RCIC) System (EIIS System Code: BN) was manually initiated and Control Rod Drive (CRD) (EIIS System Code: CD) flow was maximized. These combined flows were insufficient to makeup the steam flow out of the reactor. Level decreased to low level 3 (11.4 inches) and a full reactor scram occurred.

Following the automatic scram, immediate operator actions were taken in accordance with the Scram Off-Normal Event Procedure. The inboard Main Steam Isolation Valves (MSIV) were closed to limit the cooldown rate. The minimum reactor water level reached was 3 inches on narrow range. Water level control was reestablished using RWCU blowdown and CRD flow. RCIC was secured and returned to standby. Conditions were restored to normal at 1010 hours on May 5, 1989.

## D. APPARENT CAUSE

Previous level control difficulties at low power levels led the operators to focus their attention on the three startup level control valves (F513, F040, and F001) as the cause of the vessel overfeed. The actual root cause of the overfeed was that the feedwater heater outlet valves (F009A and B) were not fully closed but indicated closed. The valve status lights for F009A and B are independent of the closing torque limit. The operating procedure for transferring a RFPT to the startup level controller instructs the operator to slowly jog shut both the FOO9A and B valves. Hence, it was concluded that both valves were slow jogged closed until the closed indication was obtained. The valves were actually open enough to result in vessel overfeed as power (steam flow) decreased via control rod insertions. This conclusion was demonstrated during the cooldown period following the scram. Water level was being controlled by jogging the "A" RFPT discharge valve F014A open and closed. The F009A and B jog close pushbuttons were depressed and held for several seconds to allow the torque switches to fully close the valves. Afterwards, feedwater could no longer be added to the vessel in this lineup. Level control through the startup level control valve bypass valve F040 was established.

The "A" RFPT would not respond to the demand for feedwater flow since the MSC had not been runback to the low speed stop. On a RFPT trip, the MSC automatically runs back to the low speed stop in slow speed. This takes approximately 1 minute and 17 seconds as demonstrated by testing performed on the RFPT after the scram. However, the operators reset the RFPT trip logic before the MSC had completely runback. This reset stopped the MSC at an intermediate position, without being runback sufficiently to relatch the RFPT control valves. The "A" RFPT indicated it was reset by the illuminated reset light and the clearing of trip alarm. This misled the operators into believing that the RFPT was reset properly and ready to respond to increase turbine speed.

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	9 seconds. This greatly redu trip logic prematurely, and m reset of the trip logic durin	ces the chances of a ay have contributed g the transient.	to th	erato he op	or re berat	eset tor'	ting s pr	the emat	ure		
	The "B" RFPT turbine had been supply valves on a previous s instruction. The instruction in Standby.	revmoved from servi hift in accordance w did not contain pro	ce by ith ovision	y clo the s ons t	syste to p	g lo em c lace	ocal opera e a R	stean ting FPT	m		
E.	SUPPLEMENTAL CORRECTIVE ACTIO	NS									
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All operation shift personnel were made aware of the concern with jogging of valves such as with FOO9A/B. Operations personnel were instructed to maintain valves which are jogged in the closed direction for several seconds, after receiving closed indication, to assure that the valves are torqued completely closed. Operators were also informed of the other concerns noted during the event concerning proper reset of a RFPT trip.

The system operating instruction for the feedwater system was revised to add information about the auto runback sequence of the MSC following a RFPT trip. A precaution to completely runback the MSC to the low speed stop before attempting to raise turbine speed was added to the instruction. The instruction was also revised to allow placing a nonoperating RFPT in Standby condition if plant conditions might require feedwater availability.

Several design changes to the feedwater system are being evaluated including a change to make the RFPT MSC auto runback occur in fast speed rather than slow speed. Changes to the RFPT control logic indication are being evaluated to prevent a reset indication when the reset pushbutton is depressed before the MSC has been runback to the low speed stop. Also, a change to prevent the MSC runback inhibit that occurs when the RFPT turbine reset pushbutton is depressed is being evaluated.

Training is being conducted on this event during this requalification training cycle including throttleable valves and RFPT reset logic. The discrepancies between the simulator and the plant concerning MSC runback in fast speed versus slow speed will be changed until the proposed design change for runback of the MSC in fast speed for the plant can be implemented.

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## F. SAFETY ASSESSMENT

Plant systems performed as expected during the transient. The reactor scram on high water level 8 is bypassed whenever the reactor mode switch is not in RUN. The reactor tripped as designed on low level 3. The minimum water level attained was 3 inches on narrow range which is approximately 169.7 inches above the top of active fuel. All the emergency core cooling systems were operable and available to inject water to the vessel if level nad continued to decrease.

