



- NOTES:
- FOR COMPLETE FILLING & DRAINING OF SYSTEM, ADDITIONAL VENTS & DRAINS MAY BE NECESSARY BECAUSE OF PIPING LAYOUT. FLUSH CONNECTIONS FOR INITIAL CLEANING OF THE SYSTEM TO BE DETERMINED BY BECHTEL.
  - FOR GENERAL NOTES, LEGEND & REF. DWGS. SEE DWG. W-200.
  - FOR ALL PUMPS, MOTORS, BRUSH & GEAR REDUCERS, DETAILS SEE P & ID M-230.
  - LOW PRESSURE HYDROGEN REQUIRED TO ALL TANK DURING SYS. TESTING. TEMPORARY CONN. TO BE MADE BY START-UP USING PIPING VENT CONN.
  - 1/2" OF 1/2" FLUSHING CONNS. TO BE ADDED TO LOW POINTS IN PIPING.

19	AS-BUILT PER DCP 50-1015			
20	AS-BUILT PER DCP 50-1002			
21	AS-BUILT PER DCP 50-1015			
22	AS-BUILT PER DCP 50-1015			

ARKANSAS POWER AND LIGHT COMPANY  
 ARKANSAS NUCLEAR ONE  
 UNIT 1  
 PIPING & INSTRUMENT DIAGRAM  
 MAKEUP & PURIFICATION SYSTEM

SCALE: NONE  
 DESIGN: REC/TEL  
 DRAWN: J. JOHNSON

DRAWING NO. **M-231**  
 REV. 20  
 8/11/59 576



IRC

50-313

8211290576

