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| Control N | Number: | 123312 | | | | | |
| Applicant | :1 | Berthold System | s, Inc. | | | | |
| Date Voided: | | 6/19/96 | | | | | |
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June 4, 1996

BERTHOLD SYSTEMS, INC.
Process Control Instruments

Hopewell Business & Industrial Park 101 Corporation Drive Aliquippa, Pennsylvania 15001-4863 Telephone: (412) 378-1900 Telefax: (412) 378-1926

030-21228

Ms. Kathleen Dolce US nuclear Regulatory Commission Region I 475 Allendale Road King of Prussia, Pa 19406-1415

Dear Ms. Dolce:

This letter is a request for an amendment to Berthold Systems, Inc. License # 37-21226-01 and License #37-21226-02G.

The following items must be added to the license:

1. Item #11 of license # 37-21226-01 should read:

The Radiation Safety Officer for this license is Mary T. Dedola.

Attachment #1 is a copy of Mary's Resume showing her experience for this position.

Attachment #2 is a copy of the Certificate showing Mary's completion of the 40 hour Radiation Safety Officer Course.

Item #12 of the Berthold license #37-21226-01 and Item #11 of the Berthold License #37-21226-02G should read:

| Device Model No. | Isotope | Source Dwg No. | Max Activity | Lic |
|-------------------|---------|----------------|--------------|------|
| 1. LB 7400 D or F | Cs-137 | Cs7.P02/-A | 300 mCi | Both |
| 2. LB 7442 D or F | Cs-137 | Cs7.P04/-A | 3000 mCi | Both |
| 3. LB 7445 D or F | Cs-137 | Cs7.P02/-A | 500 mCi | Both |
| 4. LB 7446 D or F | Cs-137 | Cs7.P04/-A | 3000 mCi | Both |

Attachment #3 is a copy of this information as shown on APGEE's Registrations amendment.

If there are any questions concerning this application please contact Mary Dedola at the above number.

Sincerely,

Charles Ferrin
Vice President

Berthold Systems, Inc.

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123312

Mary T. Dedola

Education:

Bachelor of Science Degree in Electrical Engineering from the University of Pittsburgh

Work Experience:

1981-1991

Homemaker

1991-Present

Berthold Systems, Inc.

- Assistant Radiation Safety Officer/ Engineering Services Manager

- Compliance Engineer/Service Administrator

Duties:

- Application for Amendments and Additions to Materials Licenses

- Applications for amendments and Additions to AGEE Registrations and License
- Radioactive Materials Inventory (RAM) Control, including:
 - Weekly updating of RAM (Computerized RAM Inventory)

6 month physical inventory

Verification that BSI licenses conform to shipment requirements.

- Sending, receiving and reviewing Customer License Packages for release of shipment of Radioactive Material
- Preparing monthly and quarterly NRC reports

- Assistant Radiation Safety Officer at BSI

- Handle all customer and In-House licensing questions

 Prepare customer applications for Registrations and Licenses through the Agreement States and the NRC

Experience:

- Belt Weigher system (LB 330)

- Performed site surveys and calibration the three LB 330 Systems.

- Sources: CO-60 - 5 and 6 mCi

- Ash Analyzer (LB AS)
 - Performed re-calibration of one LB AS System

- Insertions Rod Level (LB 300 IRL)

Attended Customer Training Class given by BSI in the use of the LB 300 IRL mold level system

- Continuous Level System (LB 300 L)

- Removed and placed in storage an LB 300 L

- Observed the insertion of a CS-137, 5 mCi point source into a LB 7440 shield

Additional Education:

Completion of the Radiation Safety Officer Training Program at Applied Health Physics in Bethel Park, PA.

Certificate Of Radiological Craining

MARIY DEDOCA his is to certify that. hour course of training entitled 40 completed the

Radiation Safety Orientation For RSO

15102 Applied Health Physics, Inc., Bethel Park, PA presented at

1992 August 21, on

President

HEALTH PHYSICS IN.

Bethel Park, Pennsylvania



REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF DEVICE (AMENDED IN ITS ENTIRETY)

NO.: NR-0112-D-102-B DATE: April 26, 1996

PAGE 2 OF 14

DEVICE TYPE: Gamma Gauge for Density and Fill Level Measurement '

DESCRIPTION:

Model LB 7400 Series density and fill level measuring devices will use either a single cobalt-60 sealed source or cesium-137 sealed source. Models LB 7440 and LB 7445 and models LB 7442 and LB 7446 are essentially similar in design, construction and use. The model LB 7444 is also similar in design and use to the other models in the series. The designation "D" in the model number designates devices used for density measurement and the designation "F" (formerly "L") designates devices used for fill level measurement. According to the distributor, fill level devices have been distributed in the past with either an "F". designation or an "L" designation. The distributor has committed that as of the effective date of this document, all newly distributed fill level devices will be designated with "F."

The source housings differ in physical dimensions: ranging in external dimensions from 7.09" (18 cm) in height and width by 8.46" (21.5 cm) in length for the LB 7440 D&F and LB 7445 D&F, 9.45" (24 cm) in height and width by 11.18" (28.4 cm) in length for the LB 7442 D&F and LB 7446 D&F, and 12.7" (32.2 cm) in height and width by and 14.8" (37.5 cm) in length for the LB 7444 D&F. The housings range in weight from 68.3 - 374.8 lbs (31 kg - 170 kg). The selection of a housing for a particular facility depends on the source radioisotope and activity required for a particular application. The devices have been evaluated for the following isotopes, activities and source capsules:

| . 1 | Device | | | Maximum Activity | | | | | |
|-----|--------|------|-----|------------------|-----|-------------|------|----------------|--------------|
| | | | | | | ity Isotope | | Source Capsule | |
| | LB | 7440 | D&F | | mCi | | GBq) | Co-60 . | P-2602-100 |
| | | | | | | (18.5 | | Cs-137 | P-2623-100 |
| | | | | | | (11.1 | GBq) | Cs-137 | CDC.70C |
| | | | | 500 | mCi | (18.5 | GBq) | Cs-137 | Cs7.P02/-A |
| 1 | LB | 7442 | D&F | 100 | mCi | (3.7 | GBq) | Co-60 | P-2602-100 |
| 1 | | | | 3,000 | mCi | | | Cs-137 | 2645.100-000 |
| 1 | | | | 3,000 | mCi | (111 | | Cs-137 | CDC.93 |
| 1 | | | | 3,000 | mCi | | Gbq) | Cs-137 | Cs7.P04/-A |
| 1 | LB | 7444 | D&F | 500 | mCi | (18.5 | GBq) | Co-60 | P-2602-100 |
| 1 | LB | 7445 | D&F | 10 | mCi | (0.37 | GBq) | Co-60 | P-2602-100 |
| | | | | 500 | mCi | (18.5 | | Cs-137 | P-2623-100 |
| | | | | 300 | mCi | (11.1 | | Cs-137 | CDC.700 |
| - | | | | 500 | mCi | (18.5 | | Cs-137 | CS7.P02/-A |
| | | | | | | | | | |

REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF DEVICE (AMENDED IN ITS ENTIRETY)

NO.: NR-0112-D-102-B DATE: April 26, 1996

PAGE 3 OF 14

DEVICE TYPE: Gamma Gauge for Density and Fill Level Measurement

DESCRIPTION: (Cont'd)

LB 7446 D&F

100 mCi (3.7 GBq) Co-60 P-2602-100 3,000 mCi (111 GBq) Cs-137 2645 100-000 3,000 mCi (111 GBq) Cs-137 CDC.93 3,000 mCi (111 GBq) Cs-137 Cs7.P04/-A

The manufacturer/distributor has committed that a maximum of 30 mCi (1.11 GBq) Cs-137 will be used in all conveyor belt density measurement applications.

The source housings have a heavy cast iron outer shell. This . shell is lead filled in such a way as to provide shielding of the radiation source in all directions when the shutter is closed. Within the heavy cast iron outer shell is a rotating lead shutter. The shutter is contained within a cylindrical stainless steel enclosure which is further enclosed within an additional cylindrical stainless steel enclosure that separates the shutter mechanism from the lead shielding. A tapered cylindrical hole is. bored through the shutter's lead shielding. When the shutter is "open", the cylindrical hole is in line with the fixed position of the source capsule and a window in the front steel plate. The steel plate is sealed to the cast iron outer shell by bolts for the LB 7440, LB 7442 and LB 7444, and threaded in place for the LB 7445 and LB 7446. This plate provides protection to the source and shutter mechanism against dust and other air contaminants.

Density measuring devices are intended for use in various configurations including mounted on pipes and on conveyor belts. A collimator may be installed in the device shutter to further define the beam in density applications. Attachment (1(a)) shows a typical density installation on a pipe. When the shutter is in the "open" position, the primary beam from the source housing traverses the pipe and contents and strikes the NaI(T1) detector crystal of the scintillation counter. In this configuration, a lead collar is mounted in the vicinity of the detector to reduce radiation levels. Attachment (2) shows a typical density installation on a conveyor belt as the MicroMoist System. This system is used in conjunction with microwave instruments to measure moisture in process materials. Conveyor belt systems will contain a barrier which restricts inadvertent placement of body parts into the primary beam.

(FOR LFMS USE) INFORMATION FROM LTS BETWEEN: LICENSE FEE MANAGEMENT BRANCH, ARM : PROGRAM CODE: 03240 AND : STATUS CODE: 0 REGIONAL LICENSING SECTIONS : FEE CATEGORY: 3J : EXP. DATE: 20010731 : FEE COMMENTS: ____ DECOM FIN ASSUR REQD: N ********************************** LICENSE FEE TRANSMITTAL REGION APPLICATION ATTACHED APPLICANT/LICENSEE: BERTHOLD SYSTEMS, INC. RECEIVED DATE: 960610 DOCKET NO: 3021228 CONTROL NO. : VOID 6/19/96. ACTION TYPE: 37-21226-02G AMENDMENT FEE ATTACHED AMOUNT: CHECK NO .: 3. COMMENTS Reference 123311 B. LICENSE FEE MANAGEMENT BRANCH (CHECK WHEN MILESTONE 03 IS ENTERED /_/) F2 80 1. FEE CATEGORY AND AMOUNT: 37 CORRECT FEE PAID. APPLICATION MAY BE PROCESSED FOR: AMENDMENT RENEWAL LICENSE DTHER SIGNED BRING 0 Log Jane 15 Remixef ... Check No. 142 7e __ Amount (885) 8280 (Type of Fee Ams