

BEFORE THE
OFFICE OF INSPECTOR AND AUDITOR
NUCLEAR REGULATORY COMMISSION

----- X
:
Interview of: :
:
() :
:
:
----- X

Room 671
Rodeway Inn
833 North Watson Road
Arlington, Texas

Wednesday,
April 9, 1986
9:00 a.m.

APPEARANCES:

For the Commission:

GEORGE A. MULLEY, JR.
Special Assistant to the Director
Office of Inspector and Auditor
Nuclear Regulatory Commission

Attachment G

P R O C E E D I N G S

MR. MULLEY: The time is 9:07 a.m. The date is the 9th of April 1986, and we are in Room 671 of the Arlington, Texas Rodeway Inn.

Present are () who is a reactor inspector with the NRC Region IV; George Mulley, Special Assistant to the Director, Office of the Inspector and Auditor, Headquarters, Nuclear Regulatory Commission; and the Court Reporter,

THE REPORTER: Sandra Harden.

MR. MULLEY: Sandra Harden. I'm sorry.

I've got () here today to discuss information that he may have concerning Region IV's management's handling of two inspection reports pertaining to the Comanche Peak nuclear power station.

[Reporter's note: The interviewee was sworn at the end of his testimony.]

BY MR. MULLEY:

Q Before we start, () could you give me some background concerning your experiences and education?

A I have a Bachelor's degree in mechanical engineering from Texas Tech 1958.

I spent several years working for industry, aerospace industry.

Been working with the Federal Government Civil

1 Service since 1970.

2 From that time until 1982, I worked for the
3 Department of Defense, DCASR, Dallas in the Navy Plant RIP
4 office at LTV, Grand Prairie, Texas.

5 Came to work for the Commission in 1982.
6 Worked in the Vendor Branch until it went to Washington in
7 1984. Transferred to my present position.

8 Q Would you briefly describe your present
9 responsibilities at the Regional Headquarters?

10 A Present responsibilities are to perform
11 inspections at plants under construction and operating plants
12 that are assigned to Region IV.

13 Q Have you had any occasion to conduct inspec-
14 tions at the Comanche Peak plant?

15 A Yes, I have.

16 Q How many inspections have you conducted at
17 that plant?

18 A I participated in either three or four inspec-
19 tions. And when I say "inspections", inspection might have
20 covered more than one item, but three or four monthly
21 inspection reports beginning April of 1985.

22 Q Okay. Concerning these inspections that you've
23 done at Comanche Peak, have you had any problem with the
24 findings that you discovered during your inspections and how
25 they were eventually reported in the inspection reports?

1 A The-- As I pointed out, the first inspection
2 I participated in began in April of 1982-- or, I'm sorry,
3 1985. This covered the period April-- I'm not sure, April
4 through May, I believe.

5 Do you have a copy of that report you looked
6 at?

7 Q Yes, I do, as a matter of fact.

8 A I want to clarify what period it did cover.

9 (Whereupon, the requested documentation was
10 provided and referred to.)

11 April the 1st, 1985 through June the 21st, 1985
12 was the reporting period on the first inspection I partici-
13 pated in at Comanche Peak.

14 Q And the number of that report is?

15 A It's Docket No. 445-8507 and Docket No. 446-
16 8505.

17 Q Okay. Would you describe for me the purpose
18 of the inspection and what involvement you had with the
19 inspection?

20 A The involvement I had on this particular
21 inspection--

22 (Referral to documentation.)

23 I performed an inspection of the reactor
24 pressure vessel and internal installation for Unit 2. I
25 performed an inspection of the reactor coolant pressure

1 boundary systems for Unit 2. Those were the two items that
2 were reported in the subject report that I performed.

3 Q What were your findings as a result of your
4 inspection of these two areas?

5 A I documented either six or seven findings in
6 my draft report. I don't have that draft report, so I can't
7 tell you for certain. I can tell you the areas that I
8 covered. I can't tell you the specific number of findings,
9 but I can give you the subject of the findings.

10 Q Where is the draft report now?

11 A I destroyed my draft report.

12 Q You destroyed it? Okay.

13 Is that--

14 A Now, there may be some copies of it around,
15 but I don't have one.

16 Q Is that a Region policy--

17 A Yes.

18 Q --to destroy the drafts?

19 A Yes.

20 Q Were you specifically instructed to destroy
21 that draft, or were you just following general Regional
22 policy?

23 A I was following the general policy that we
24 should not keep draft reports and other material once the
25 report has been finalized.

1 Q Has there ever been any disagreement concerning
2 keeping draft reports by inspectors that you know of?

3 A Yes, there's been disagreements.

4 Q What would be the basis of the disagreement?

5 A Well, the basis of the disagreement is to be
6 able to go back and recall what your specific concerns were
7 at the time and to recall particulars about your inspection,
8 which don't necessarily appear in the report. You're trying
9 to recall instances a year later, and you don't have the
10 records to make that recall.

11 Q And why wouldn't these things appear on the
12 final report?

13 A Well, there are just some items in your
14 collecting of material and that sort of thing that you don't
15 include in a report.

16 Q So, do you feel that these things don't
17 necessarily belong in a final report?

18 A Yeah, I think some of your notes are for your
19 own material that help you prepare the report, and they
20 don't necessarily appear in the report. Maybe you-- Maybe
21 in the process of performing the inspection, you wrote down
22 some things that weren't really pertinent. You went back
23 and looked at them, and they weren't of any concern.

24 Q Okay. Getting back to inspection report
25 85-0507, what do you recall concerning your findings in that

1 report?

2 A I wrote a violation on Unit 2 reactor pressure
3 vessel installation. In particular, the violation was a
4 concern that there was no plant-- or, no on-site installation
5 procedures, engineering procedures, that covered the installa-
6 tion of the reactor vessel. They relied strictly on a
7 Westinghouse-recommended setting procedure. It was uncor-
8 trolled type document.

9 Q Are these procedures required?

10 A Yes.

11 Q By what?

12 A By commitment from the licensee.

13 There were certain tolerances that were
14 required in the Westinghouse-recommended procedure that did
15 not appear in any site engineering documentation. They did
16 appear on an operation traveler, which is not a piece of
17 engineering paperwork. It's construction paperwork.

18 Q Was this traveler maintained after the vessel
19 was installed?

20 A Yes. It's permanent plant record.

21 Q Is it retrievable if it was ever needed? In
22 case there was a problem with the tolerances, for example,
23 would you be able to get to that traveler?

24 A I would say yes. I was able to get to it. It
25 was still in one of the paper flow areas. You have to

1 understand, at Comanche Peak, papers remained in a paper flow
2 group while the construction process is still underway. Once
3 the thing is bought off, then it goes into a permanent vault.
4 Now, I looked at it while it was still in a paper flow group.

5 Q Now, what is the problem with having this
6 documented only on a traveler?

7 A Well, let me pursue my next concern.

8 Q Okay.

9 A My next concern, same subject, that certain
10 clearances between the reactor vessel support bracket and
11 support shoes were not within the tolerances stated on the
12 construction traveler. In other words, the construction
13 traveler called out certain tolerances. Okay, those
14 tolerances had been changed one time on the traveler itself
15 with no engineering justification for the change or anything
16 else.

17 Okay. Then they went ahead and installed the
18 reactor vessel, and when they checked the clearances, those
19 clearances did not comply either with the original require-
20 ment or the requirement that had been revised.

21 Now, there was no nonconformance report or
22 anything like that. They bought it strictly on the basis
23 of a Westinghouse signature on the traveler, and I could see
24 no engineering justification for making the change.

25 Q So, allegedly, somebody from Westinghouse made

1 these changes on a traveler; is that correct?

2 A They didn't actually make the changes, but
3 they approved the changes.

4 Q Approved the changes.

5 A Yeah. Brown & Root is the constructor, and
6 Westinghouse is sort of looking over their shoulder as they
7 installed that thing.

8 Q Okay. Now, I guess the question is: Since
9 there's nothing to support the changes on the traveler that
10 you know of, how do we know these-- you know, these changes
11 are valid, or how do we know that Westinghouse-- beyond
12 somebody signing their name on a traveler, how do we even
13 know that Westinghouse approved these changes?

14 A That was the point on the violation I wrote.

15 Q So, as a brief summary, the first deficiency
16 was the fact there were no procedures to install it.

17 A Uh-huh. Other than an unofficial--

18 Q Recommended procedure by Westinghouse.

19 A Uh-huh.

20 Q Was the licensee committed to follow this
21 recommended procedure, or were they committed to have their
22 own procedures?

23 A Well, their commitment is that they will
24 have engineering documentation, engineering procedures, to
25 cover each operation that's performed on site.

1 Q Okay.

2 A That's what they committed to.

3 Q And so, having this Westinghouse-recommended
4 procedure doesn't comply with their commitment to have their
5 own.

6 A In my opinion, it did not.

7 Q Okay.

8 A This was not the universal opinion in Region
9 IV.

10 Q Okay. Then, to carry the finding even further,
11 they were using tolerances that were entered on a traveler,
12 and they weren't even complying with those tolerances.

13 A That's correct.

14 Q Even after they made a change in the tolerances,
15 they still didn't comply with the change.

16 A That's correct.

17 Q And there is nothing to support the change
18 that was made, that you know of at least.

19 A Just the signature on the traveler.

20 Q The person that signed the traveler, is he
21 somebody that is well known at the Comanche Peak site? How
22 do we even know that the signature is valid, I guess is the
23 question I'm asking.

24 A I-- You're talking about the Westinghouse
25 proce-- or, the Westinghouse person or the--

1 A Yeah, the people that signed the traveler.
2 There was a person that made the change in the traveler, and
3 there was a person from Westinghouse that approved the change.
4 How do we even know-- I mean, this might be, you know, a
5 little bit of a--

6 A I think--

7 Q This may be very cynical, but how do we even
8 know that the person that made the change in the traveler
9 actually signed that thing and the Westinghouse person who
10 approved it actually approved it? How do we know it wasn't
11 actually two janitors from the site who decided to make the
12 change? I mean, I guess that's the question I'm asking.

13 A Well, I don't know that for a fact, but it
14 could be checked. You could pick up the person's signature
15 and go back and see if he was a certified inspector or
16 engineer or whatever.

17 Q Okay.

18 A I did not take that step.

19 Q Okay. What else did you find during your
20 inspection?

21 A Well, in respect to the two above items that
22 we've discussed on the vessel installation, I checked to see
23 that TUGCO had audited that operation. My concern was how
24 this got through their system without them catching it. And
25 they have no records of having audited that process. So, I

1 cited them for that.

2 Q And they are required to audit this process?

3 A They are required to audit-- perform audits
4 in depth enough to determine that each safety-related system
5 is being installed, manufactured, and that sort of thing,
6 correctly.

7 And that's a pretty important process,
8 installing that reactor vessel. And I felt that it should
9 have been audited by TUGCO.

10 Q That brings up an interesting point that we
11 should probably cover here. Just how important is the
12 installation of the reactor vessel?

13 A Well, that's where all of your radioactive
14 fuel is stored during your operation of your plant. So,
15 I feel it's pretty important.

16 Q So, we're not just talking about installing
17 a coke machine down there. We're talking about something
18 that is very, very important to the plant itself, the safety
19 of the plant.

20 A That is true.

21 Q Okay.

22 A And one reason I looked at this as closely
23 as I did, there had been problems before on the installation
24 of the reactor vessel. I believe it was included in one of
25 your Contention Five or one of the contentions that are going

1 on at the site now.

2 And to go along with this, there had been a
3 problem on Unit 2 reactor vessel when they-- when they
4 poured the-- Can't think of the word I'm looking for.
5 --well, when they poured the cavity that the reactor vessel
6 sits in.

7 You have to put the mounts that the reactor
8 vessel sits in in the cavity at the time it's poured. You
9 know, the reactor vessel sits down inside the cavity, and
10 it rests on the cavity in special mounts. And these things
11 were initially installed 45 degrees off.

12 And they had to go in and tear them out and
13 replace them. This was back early in the process of building
14 Unit 2.

15 Q Okay. So, they already had problems with
16 this whole--

17 We're talking about Unit 2 in both-- on this
18 inspection report and the previous.

19 A That's true.

20 Q Okay. So, we're talking a history of problems
21 with the reactor vessel.

22 A Yes.

23 Q And so, I guess it even makes the audit--
24 TUGCO's audit of this installation of this reactor vessel
25 even more important.

1 A I would think so, yes.

2 Q They'd already been alerted that they were
3 having some problems, but there were no records to show that
4 they had audited?

5 A (Shaking head back and forth.)

6 Q What else did you find?

7 A During the inspection, I documented two items
8 which I later agreed to drop. This was a pretty unusual
9 inspection. I had never been on one exactly like it. We
10 performed our inspection. We had our exit meeting with the
11 licensee. And weeks, maybe even months, later, they were
12 coming back to us with bits and pieces of information that
13 they had come up with since our exit meeting and since our
14 inspection.

15 Q Was this previous to the final report being
16 sent out?

17 (Whereupon, the proceedings were interrupted
18 by a knock on the door.)

19 A Let me back up and explain a little. This
20 inspection report-- You can see the date that it covered,
21 April the 1st, '85 through June the 21st, '85, and the
22 inspection report is dated February the 3rd, 1986. So,
23 this thing was around a long time before it actually got
24 issued. And before it got issued they-- the licensee
25 came back and discussed some things with us.

1 In one instance, I had found a spool piece
2 which I couldn't find a traceability marking on. Another
3 instance, I couldn't find CMTR, that's certified material
4 test reports, for certain items in the reactor coolant
5 pressure valve.

6 The licensee later came up with evidence that
7 these things were okay. In other words, they-- I went back
8 out with one of the licensees, and we found a marking on the
9 spool piece. I had inspected the same piece earlier, and I
10 could not find it. I went out with one of the licensee
11 people, and we could not find the marking.

12 Q And then later--

13 A Probably an oversight. I don't know what it
14 was.

15 Q How much later did you go out again and find
16 it?

17 A How much later? Oh, we're talking months, two
18 or three months.

19 Q What is actually involved in this thing you
20 were talking about the marking on?

21 A The marking?

22 Q Right.

23 A Each piece of material in the pressure
24 boundary system is required to be traceable back to the
25 certified material test report. Checking the pedigree of

1 the material, if you will. You know, that it complied with
2 the codes.

3 So, you've got to have some marking on the--
4 in this particular instance, it was on the pipe, that you can
5 trace back to the certified material test report.

6 Q And so, you inspected that pipe and found
7 no marking when you originally went out and did your inspec-
8 tion, and you wrote them up for having no marking on the
9 piece of pipe.

10 A That's true.

11 Q Now, at least I know myself when I'm doing
12 something, making inspections and cite a deficiency. I'm
13 very careful to support what I'm going to write up.

14 How careful do you feel you were-- Since you
15 were going to write up this deficiency, how careful do you
16 feel you were looking for this marking?

17 A Well, I feel I was very careful. But on the
18 other hand, I don't claim to be infallible. I did have a
19 licensee person with me.

20 Q Helping you look for the marking.

21 A Yeah.

22 Q And then--

23 A But you're looking at a long pipe, you know,
24 maybe the length of this room, and you could overlook it.

25 Q Is this painted on or stenciled?

1 A Stenciled.

2 Q Okay. You went back, I guess, several months
3 later with another licensee representative and found the
4 marking?

5 A Uh-huh, uh-huh.

6 Q Where was the marking located?

7 A It was-- Well, the pipe was, maybe, this
8 far from the wall (indicating).

9 Q When you say "this far", you're talking about
10 two or three feet?

11 A Yeah, a couple of feet. Where you have to
12 climb over the pipe between the pipe and the wall, and you
13 have to inspect the whole length of the pipe. Which, we're
14 talking, maybe, twelve to fifteen feet.

15 First of all, you have to make sure you're
16 looking at the right pipe. You know, these spool pieces
17 are designated between, maybe, one weld-- one field weld
18 and another field weld, which is some length away.

19 So, you have to make sure, first of all, that
20 you're looking between the right two field welds and that
21 you have the right pipe.

22 Q Okay.

23 A But I might say that normally I think, under
24 usual circumstances, even had we made a mistake, we probably
25 would have left it in the report and let the licensee answer

1 us back and say, "Hey, you goofed. The marking is there."

2 But because this report was around so long,
3 we discussed it with out on-site management, NRC management,
4 that maybe it would be better to just take it out. Which
5 we did.

6 Q Is there any way that this marking could have
7 been added after the fact? Is it possible-- I'm not saying
8 it was--

9 A Oh, sure, it's possible. But I'd be very
10 careful before I made a statement like that.

11 Q Right, I understand that. I'm not asking you
12 to accuse anybody. I'm just asking, you know, an objective
13 question. Would it be possible for the licensee to add the
14 marking?

15 A Yeah, it would be possible.

16 Q How long would something like that take, to
17 get somebody behind there and add--

18 A Thirty minutes.

19 Q Okay. I noted-- Well, going back to the time-
20 liness of this report, just a quick observation here, I see
21 that this thing was dated-- or, signed, I should say--
22 The report itself was signed in October of '85, October the
23 1st or 2nd of '85, by the four inspectors. However, it
24 looks like the report itself was not mailed or actually sent
25 to TUGCO until--

1 A Well, you'll notice that the last signature.
2 was not made until January, almost February '86.

3 Q Right. And it wasn't actually sent out until
4 February the 3rd of '86.

5 What happens between-- We're talking about
6 all of October, November, December, and January. Four full
7 months between when you signed-- not you, but the inspector
8 signed the face sheet of the inspection report until it was
9 actually sent out. What happens in those four months?

10 A I don't know for sure, but I know these
11 reports have to go to NRC headquarters to be concurred with,
12 also. I believe you see Mr. Noonan has concurrence on here.

13 And this thing could have possibly made several
14 trips back and forth between headquarters.

15 Q Let's see, in this particular case.

16 A (Indicating on document.)

17 Q Okay. He concurred on January the 28th. As
18 a matter of fact, I see-- This wasn't concurred with by
19 anybody until the 28th of January, so--

20 Looks like here it didn't go to headquarters.
21 It looks like it stayed down at the region because Noonan's
22 concurrence was by telephone call--

23 A Uh-huh.

24 Q --on the 28th, the same day that Phillips
25 and Hunnicutt and Westerman concurred on it.

1 A The final report may not have gone to head-
2 quarters, but I know the draft-- I feel quite sure it did
3 go to headquarters.

4 Q Okay.

5 A Because we had comments back from headquarters
6 on it.

7 (Whereupon, discussion was held off the
8 record.)

9 Q Would you go over for me briefly the con-
10 currence procedure for this particular report, who was
11 involved in approving the report.

12 A Okay. At the time the report was performed,
13 at the time the drafts were prepared, Mr. Hunnicutt was the--
14 was on site as the team leader or supervisor. I'm not sure
15 exactly what his title was. () was the branch chief
16 over the project. () was the division director.

17 The findings in the draft report were all
18 coordinated and all concurred in by this set of management.
19 Later on, Mr. Hunnicutt was removed from site, ()
20 was removed from the project, Mr. Westerman came on site as
21 the Comanche Peak supervisor.

22 For some reason, the report had not gone out
23 before this change in management. Mr. Westerman came to me
24 on several occasions to talk about some of the findings that
25 I had documented on the report.

1 Certain findings-- He wanted to drop certain
2 findings. He wanted to change some violations to unresolved
3 items.

4 Q Based on what?

5 A On some instances, I think the licensee had
6 come to him saying: Hey, we don't agree with this, or we
7 have additional information, or whatever.

8 Q Now, this is obviously months after the inspec-
9 tion was done.

10 A Yes.

11 On other instances, on some of the findings
12 that we haven't discussed yet, I had other findings that--
13 there were code issues and addenda type questions, and one,
14 in particular, had to do with the hydrotesting of the
15 reactor coolant.

16 Management did not agree with my interpreta-
17 tion of what the code required.

18 Q When you say "management", you're talking
19 Region IV management.

20 A I'm talking about, specifically, Mr. Barnes
21 who was the team leader who worked for Mr. Westerman and
22 Mr. Westerman himself.

23 Q And what sort of disagreement did you have?
24 Was Mr. Westerman being more narrow in his interpretation or
25 less narrow?

1 A I don't like to use the word "narrow". Let
2 me explain to you.

3 The pipe spool pieces were fabricated off in
4 some vendor's shop. Okay?

5 Q (Nodding head up and down.)

6 A And the disagreement that we had was whether
7 or not that pipe spool piece had to be hydrotested before
8 it left the vendor's shop or after it got installed into the
9 system.

10 Q When you're talking about hydrotesting, what
11 exactly is that?

12 A Well, you cap the ends of the pipe, you fill
13 it with water, and you pressurize it.

14 Q Okay.

15 A You're testing the base material, any repairs
16 that were made, any welds that were made.

17 My interpretation of the code was it must be
18 hydrotested prior to being installed in the system.

19 I was told by the licensee and his representa-
20 tives that it's normal practice that they wait and do this
21 after it's installed into the system. It's hydrotested when
22 you test the rest of the reactor coolant boundary system.

23 I left this unresolved with the understanding
24 that we would go to headquarters and get a written interpre-
25 tation.

1 I don't like to rely on "This is normal
2 practice" and that sort of thing. I inspect by what the
3 code says and what my interpretation of the code is. And if
4 I'm wrong, then I like to see what NRC's position is in
5 writing, not verbally.

6 Q So, what happened with this finding? You
7 said Mr. Westerman came to you and disagreed with your
8 finding on hydrotesting?

9 A (Referral to notes.) The specific finding
10 in respect to when the item would be hydrotested was dropped
11 from the report. However, I also questioned the adequacy of
12 the hydrotest as performed, and that was left in as
13 unresolved. But--

14 Okay. First question was: Does it have to be
15 hydrotested prior to being put into the system? If the
16 answer to that is, yes, it's okay to do it that way-- or,
17 it's okay to wait until it is in the system to hydrotest it,
18 then my next question was: Did they adequately hydrotest it?

19 Q While in the system.

20 A Yeah.

21 Q Right.

22 A So, you know, you're talking about a-- I
23 forget now, 24- or 36-inch diameter pipe. And to adequately
24 hydro it, you should look at every weld that was made in the
25 shop, plus all the welds that were made in the field. You

1 should make sure those are all checked.

2 The records I looked at indicated that maybe
3 this had not been done.

4 Q Okay.

5 A You know, they do what they call a walkdown,
6 and then they're looking around the pipe to see if there's
7 any leaks. But I couldn't see any evidence where they had
8 looked and mapped specific weld repairs, specific shop welds
9 that had been made--

10 Q Okay.

11 A --and looked specifically at that.

12 Q Okay. Now, to correct-- This was left as
13 an unresolved item. To correct that finding, what would the
14 licensee have to do?

15 A He would have to prove to us that he did do
16 a test. We would have to look at each each shop weld and
17 each base metal repair weld and field weld.

18 Q If, in fact, he hadn't done a good test, what
19 would be involved in correcting that mistake, or could it
20 be corrected?

21 A Probably have to do another hydro.

22 Q The deficiency that was taken out concerning
23 whether or not the pipe had to be hydrotested before it was
24 installed, if, in fact, you were right about that, if the
25 pipe had to be hydrotested before it was installed, how would

1 the licensee correct that?

2 A Well, I don't know. You know, to do it by
3 the code, it would have to be removed and tested. I don't
4 feel like it would ever come to that. I feel like we would
5 probably accept a good hydro with it installed in the system.

6 Q You said that you initially left this finding
7 concerning whether or not it should be tested before installa-
8 tion, you left it as an unresolved item contingent upon you
9 going to the headquarters to get a reply in writing from
10 headquarters.

11 A Uh-huh.

12 Q What was the reply from the headquarters?

13 A As far as I know, we have never gone out in
14 writing. Tom Westerman called headquarters person, he's a
15 branch chief in NRR. I can't remember his name right now.
16 Bosnick, I believe. B-o-s-n-i-c-k. I'm not real sure of
17 that spelling.

18 We talked to him on the phone, and he
19 indicated this was an acceptable practice.

20 And I asked him would he please put that in
21 writing for me. I haven't received anything, and on my
22 last conversation with Eric Johnson, who is a division
23 director, he said, "I don't think we need this in writing."

24 Q I guess the question I have still, and I
25 think you alluded to it before: Why didn't Region IV issue

1 the report with the finding in it and let the licensee
2 defend their practice of installing it first?

3 A I can just give you my opinion. I feel like
4 Mr. Barnes, who is the team leader who works for Mr. Wester-
5 man, worked in the nuclear piping industry for several years
6 prior to coming with NRC, and he says this is a practice
7 that's been used, and he says, by code, it's okay. So, it's
8 a difference in interpretation. He says it's okay, and I
9 say, well, show me it's okay. I read words that imply that
10 it's not okay.

11 And what, really, does a code mean? Mr.
12 Westerman's position was it really is not a licensee problem,
13 it's a problem we need to resolve in NRC. So, let's don't
14 put it in the report.

15 Q Well, this hydrotesting of piping, this has
16 to occur in every plant. Right? I mean, this is just not
17 unique to Comanche Peak.

18 A That's true, yeah.

19 Q So, I guess, you know, I'm being a novice
20 here, but it would seem to me that we must have a history
21 in the NRC of how this stuff is done. I mean, Region IV
22 itself, how many plants has Region IV inspected and
23 inspected hydrotesting of piping? I don't know if this was
24 your first plant that you inspected, but there are other
25 inspectors in the Region that know how it was done at Wolf

1 Creek and Fort St. Vrain and, you know, whatever other plants
2 that Region IV has done.

3 A Yeah. Well,--

4 Q Is it always done?

5 A It seems to be an accepted practice to do it
6 that way.

7 Q Okay.

8 A But if the accepted practice is opposed to
9 the code, then I think we need clarification from headquarters
10 on it saying, yes, it is an okay practice.

11 Q And I guess the next question is: Why can't
12 we go to the people who write the code and ask them: Okay,
13 you've written a code. It's vague. We have a question
14 concerning something in the code. Could you explain to us
15 what, exactly, you mean?

16 It would seem to me, also, such a question that
17 the code would be clarified. Is that something that's
18 impossible to do?

19 A We-- This is second-hand information on my
20 part, but () asked a () I believe it was,
21 who works with ASME-- He'd been on some of the committees,
22 I believe. Knows the ASME people. He's another inspector
23 with Region IV.

24 And () called a member of the ASME,
25 and he was not aware of delaying the hydro until it was

1 installed in the system. Now, that's second-hand information.

2 Q Right.

3 I guess, from a practice side, if you install
4 the pipe into the system and then you do the test and the
5 pipe turns out to be bad, is that more of a problem than
6 testing the pipe before it goes into the system and
7 finding that the pipe is bad? Is it easier to correct if you
8 find out before it's installed?

9 A Well, sure, it'd be easier. You know, when
10 the pipe's installed, it sits way up there off the ground.
11 You have to have scaffolding around it to do your repair work.
12 If it's laying in the shop on the floor, you can get a welder
13 in there to repair it. You can heat treat, whatever is
14 required.

15 Q And if you tested the pipe before it was
16 installed, do you think you'd have a better test because
17 you'd be able to access it better?

18 A Well, I think you would, yeah. Of course,
19 the related issue to this is-- Well, these are ASME pipe, so
20 they have ASME code data report that comes with them, and
21 they have an ASME stamp that gets put on the pipe.

22 And a related issue is whether or not it's
23 allowable if they didn't do the hydro in the plant where the
24 pipe was built, is it allowable for the vendor to put out a
25 code data report and sign it, even though they state

1 up there no hydro was performed, is it allowable that they
2 can sign a code data report, is it allowable that they can
3 affix the code stamp to the pipe?

4 Q Without having tested it first.

5 A Without having tested it.

6 Q Uh-huh.

7 A And the way I read the code, on items that
8 can be deferred, the hydro can be deferred until it's
9 installed, but when a hydro is performed, a representative
10 from the manufacturer for that item has to be there, and he
11 has to witness the hydro, and he has to sign the code data
12 report.

13 Certain items can be deferred. It's pretty
14 clear in the code, it can be deferred. But it's not that
15 clear to me that piping subassemblies is one of them that
16 can be deferred.

17 Q But in this particular case, if it can be
18 deferred--

19 A Is it proper to do the report? Is it proper
20 to put the code stamp on it?

21 Q Without having a representative from the--

22 A Well, even back in the shop,--

23 Q Right.

24 A --the code data report is signed by the
25 vendor prior to the item being shipped. Code stamp is put on

1 prior to it being shipped. It's not really a code part until
2 it completes all the requirements.

3 So, that was another clarification I wanted
4 to try to get.

5 Q Now, in this case, the pipe was tested after
6 it was installed. Was there a vendor representative present?

7 A No.

8 Q Okay. And so, the pipe did have the stamp
9 and everything on it.

10 A (Nodding head up and down.)

11 Q Who put the stamp? That was done by the
12 vendor before the testing?

13 A Yes.

14 Q Okay. So, the licensee added nothing to that
15 pipe after he tested it.

16 A Well, they may put their own stamp on it, too.
17 I'm not sure.

18 Q Okay. Either way, it seems to me, then, it
19 was improperly done. And I'm--

20 A Well, I'm willing to accept an answer from
21 headquarters saying, yes, this is okay. But I think they owe
22 it to an inspector to put it in writing.

23 Q Okay.

24 A I don't like to accept verbal direction under
25 those conditions.

1 Q What other findings in this report were
2 either downgraded or taken out?

3 MR. MULLEY: Okay, let's go off the record
4 for a minute.

5 (Whereupon, discussion was held off the
6 record.)

7 BY MR. MULLEY:

8 Q Let me just ask one question for clarification
9 purposes.

10 You initially had this finding as unresolved
11 item. What does that mean, "unresolved item"?

12 A "Unresolved item" means that I don't really
13 have enough information to make a determination on that. I
14 want to look at it some more after I get some more informa-
15 tion. I can't really write a violation because I don't
16 really have enough information to determine whether it's a
17 violation or not.

18 Q So, it implies or indicates that you do have
19 a question about a certain item.

20 A Yeah. In fact, it's pointed out in each
21 report what an unresolved item is.

22 Q Now, this particular matter concerning the
23 hydrotesting of the pipe, this whole topic was taken out of
24 the report; is that correct?

25 A Not the whole topic. The topic of the

1 adequacy of the on-site hydro was left as an unresolved
2 item.

3 (Whereupon, there was a brief period off the
4 record for an incoming telephone call.)

5 BY MR. MULLEY:

6 Q But the question concerning whether or not
7 the pipe should be hydrotested before installation was
8 dropped.

9 A (Nodding head up and down.)

10 Q So basically, there was no record that you
11 even had a question about this matter; is that correct? The
12 question in the report is limited to the adequacy of the
13 licensee's test, but you had another question concerning
14 whether or not that test should have ever been done after it
15 was installed. Your question was whether it should have been
16 done prior to installation.

17 A That's true.

18 Q And that question that you had was completely
19 dropped from the report.

20 A Yes.

21 Q Completely dropped. There was no record that
22 you even had this question.

23 A That's true.

24 Q And the purpose of an unresolved item is
25 basically just to let it be known that there is a question

1 and you're looking for more information.

2 A Right.

3 Q And as far as you're concerned, as the
4 inspector that identified this finding, this item has not
5 been resolved to your satisfaction yet.

6 A No. I have the verbal answer of one person
7 at NRC headquarters. I would still like something in writing
8 on it.

9 And if that's the official NRC position, then
10 that's fine.

11 Q So, in fact, the item is still unresolved as
12 far as you're concerned.

13 A (Nodding head up and down.)

14 Q What other findings were either reduced from
15 violation to unresolved findings or completely dropped from
16 this report?

17 A I think there's one other one that we haven't
18 discussed. We've discussed several.

19 Another one pertains to the code addition
20 and addenda that the reactor coolant boundary is to be built
21 to.

22 50.55-- 10 CFR 50.55(a) lays down the requirements
23 on which codes are acceptable and which ones will be used.

24 Q Okay. To back up just a little, I had
25 written another unresolved item. I reviewed the licensee's

1 FSAR. He committed, in the FSAR, to 1974 code with the--
2 I believe, winter of '74 addenda.

3 Okay, when I--

4 Q Which code is this?

5 A ASME, Section 3.

6 When I reviewed the certified material test
7 reports for the reactor coolant pressure boundary material,
8 they certified the material to 1974 code-- I believe it was
9 1975 addenda, which is a little later. Okay?

10 Q Okay.

11 A So, I identified as unresolved. I said he
12 didn't comply with the FSAR.

13 And this was eventually dropped out of the
14 report. And later on-- It was even before the report went
15 out, I guess. In December, he changed his FSAR to comply
16 with what was stated in material certification.

17 So, he did see a need, and he did know, that
18 he needed to do something because there was a discrepancy
19 there. But we dropped it from the report.

20 Q Why is that? Why was it dropped?

21 A Well, this is another one of the items that
22 went to headquarters, and their lawyers in headquarters
23 reviewed it. And I saw a note from headquarters-- I never
24 did have the note in my possession, but I read it. Mr.
25 Westerman had it. And they seemed to think the thing should

1 be a violation or nothing. You know, they had not complied
2 with a requirement in the FSAR.

3 But I guess Mr. Westerman's thinking was,
4 since they had gone ahead and fixed the item, we'd just go
5 ahead and drop it from the report. I don't really know what
6 his thinking was on it, but he came to me and he says, "Look,
7 here's"-- He said: This is the way it is. This is the note
8 from headquarters.

9 And there was a letter kicking around from--
10 Well, let me back up. Can we go off the record for a minute?

11 (Whereupon, discussion was held off the
12 record.)

13 BY MR. MULLEY:

14 Q Why don't you pick up?

15 A Okay. There was a letter had gone from TUGCO
16 to headquarters requesting approval to use later addition
17 to the code than had been approved by 10 CFR 50.55(a).
18 Headquarters responded that, among other things, they
19 requested that the licensee submit a list of the codes that
20 they had used in constructing the plant. I requested from
21 the licensee on several occasions their input to this
22 response to the NRR letter. I never received it.

23 And later on, they withdrew their original
24 request to use later codes than approved and said that they
25 did not intend to respond to the request.

1 Where do we need to go from here?

2 Q Okay. Now, concerning the specific unresolved
3 item that you had identified, the NRC's attorneys had deter-
4 mined that this was a violation? It should either be a
5 violation or it should be nothing, is that what you said?

6 A That's true.

7 Q You thought it should be an unresolved item
8 because of what?

9 A I had asked the licensee to review the item,
10 review the codes, and to determine that the material that
11 was bought to a later code than approved in the FSAR actually
12 did not violate the code that was required to be used.

13 Q There may be a change?

14 A Because of some change.

15 Q That had been made in a later addendum?

16 A Yeah.

17 Q So, you just wanted to have assurances that
18 what the licensee committed to back in '74 with the NRC,
19 that their commitments were being followed through when the
20 plant was being built. Is that what you were saying?

21 A That's true.

22 Q Okay. Now, Westerman came and decided to
23 drop the entire issue from the report.

24 A He came and discussed it with me, and he
25 showed me the note from NRR-- or, from headquarters. I

1 believe it was from the attorneys. And he also had the
2 letter that I related to earlier from NRR pertaining to use
3 of a later addition to the code. And he says, "I think we
4 can drop this one."

5 And I told him if that's what he wanted to do,
6 to go ahead and drop it.

7 Q And to your knowledge, why did he feel it
8 could be dropped?

9 A I think there was a couple of reasons. One of
10 them was he felt like that the licensee could use later
11 additions than actually had been addressed in the FSAR, plus
12 the licensee had gone in and changed their FSAR to be in
13 agreement with the CMTRs.

14 (Whereupon, there was a brief period off the
15 record for an incoming telephone call.)

16 BY MR. MULLEY:

17 Q But the licensee's change to the FSAR occurred
18 after you had identified this item; is that correct?

19 A Seven months or so.

20 Q Are there any other items in this inspection
21 report that were changed from the way you originally--

22 A Not actually in the report itself. I believe
23 that covers most of them. There were some inconsistencies
24 in the 766 reporting.

25 Q And what inconsistencies were they?

1 A There were certain modules listed on the 766
2 form that inspection reporting had not actually been reported
3 on in the inspection report.

4 Q Okay. Now, the 766 are forms that are pre-
5 pared by Region IV.

6 A For input into the tracing system, into the
7 Regional-based tracking system.

8 Q And that shows the inspection modules that
9 were completed and things like that.

10 A True.

11 Q And then refer back to specific inspection
12 reports?

13 A True, yeah.

14 Q Okay. And the inconsistencies that you're
15 talking about were of what nature?

16 A We'd have a 766 input for a particular
17 module. I can't give you any example, but when you pulled
18 that module and you looked at the inspection requirements,
19 you could not find any conversation going on in the report
20 related to that inspection requirement.

21 Q Okay. And this particular inspection report,
22 0705, were there any discrepancies with the 766s that were
23 reported as a result of this inspection report that you
24 know of?

25 A That's the one I'm talking about now.

1 Q Okay. You're talking about this specific
2 report.

3 A Uh-huh.

4 Q Okay.

5 A And there are others, too, but....

6 In other words, if you go in and-- if you go
7 into these modules, you try to go find the reporting of that
8 module over here, you won't necessarily find it.

9 Q Why do you think these 766s were prepared
10 like that?

11 A I have no idea.

12 Q You don't prepare them.

13 A I make an input to it. In other words, when
14 I do an inspection, I give the person that's pulling the
15 inspection report together the module that I inspected and
16 the number of hours that I expended on that module and the
17 percent completed that I brought that module up to.

18 Q But on the 766, there are modules entered that
19 you didn't provide input for; is that correct?

20 A Well, that's true. But remember, there are
21 other inputs to the report than mine.

22 Q Right.

23 A When you go down the 766 input and you try to
24 relate it back to the report, it doesn't necessarily track.

25 Q At the beginning of the interview, you talked

1 about some of the findings that you had with the reactor
2 vessel.

3 A Uh-huh.

4 Q Were all these findings left in the report as
5 you wrote them?

6 A No.

7 Q Okay. How were they changed?

8 A The three that I discussed were changed from
9 violations to unresolved items.

10 Q Was this change appropriate?

11 A Well, I did not feel so. I wrote the report,
12 and I made it a violation. That's what I felt it should be.

13 Q Did you have something to cite the violation
14 against?

15 A Yes.

16 Q And did you feel there was adequate informa-
17 tion available to cite the violation?

18 A I did.

19 Q So, the unresolved item, as far as I know, is
20 just that there is a question, but not enough information is
21 available.

22 A Uh-huh.

23 Q If you enough information, you know what the
24 cite is, and you know what the violation is, is it proper
25 to list it as an unresolved item if you can write a violation

1 on the item?

2 A No. No, you should go ahead and make a
3 violation out of it. That way, the licensee has to respond
4 to it. He does not necessarily have to respond in writing
5 to an unresolved item. Sometimes they do, but sometimes they
6 don't. They don't have to.

7 Q So, the violations that you discovered with
8 the reactor vessel installation, you wrote those in your
9 draft report?

10 A Yes.

11 Q And they got changed to unresolved items.

12 A (Nodding head up and down.)

13 Q Could you identify for me which items on
14 the report you're talking about here?

15 THE WITNESS: Let's go off the record while
16 we discuss this.

17 (Whereupon, discussion was held off the
18 record.)

19 A (By the witness) Okay, what are you asking?

20 THE REPORTER: The question was, "Could you
21 identify for me which items on the report you're talking
22 about here?"

23 THE WITNESS: Okay.

24 A (By the witness) In relation to the setting
25 of the reactor vessel in the inspection report, 8507, 8505,

1 I had identified three violations. Those were downgraded
2 to unresolved items, and they're covered in paragraphs 12A--

3 Q What was 12A talk about, very briefly.

4 A 12A briefly covers the lack of engineering
5 drawings and procedures and that sort of thing--

6 Q Okay.

7 A --for setting of the reactor vessel.

8 Q Okay.

9 A And 12B, that talks about the lack of compli-
10 ance with the tolerances as stated on the operation traveler.

11 12D relates to the lack of the licensee
12 performing any audits or surveillances over the setting of
13 the reactor vessel.

14 Q Okay. Now, at the time that you discovered
15 these findings, you felt you had enough information to write
16 a violation; is that correct?

17 A Yes, I did. In fact, when we write a violation,
18 we have to state the requirement, and then we state how they
19 failed to meet the criteria.

20 Q Okay.

21 A And that was-- Those were approved by the
22 management at the time the report was written in draft form.

23 Q Okay. It says in the report that the inspec-
24 tor considered these to be unresolved items. How was it
25 that-- Did you actually see this report before it went out

1 and agreed with that? I mean, like, for example, on 12A
2 it says, and I quote: "The inspector considers this matter
3 unresolved."

4 12B, "This matter is considered unresolved."

5 And the same for 12D.

6 A The inspection report-- If you'll notice,
7 I didn't sign it. It wasn't presented to me to be signed.
8 I talked to Mr. Westerman about this. Someone had told him
9 that I would have refused to sign the report, and he asked
10 me if that was so. And I said, "Tom, if you would have shown
11 me the report, I would have wanted to have some more dis-
12 cussions on the report with you."

13 Now, to say I would have refused to sign it,
14 may be a little overstated.

15 Q So, the fact of the matter is, though, the
16 statement that "The inspector considers this to be an
17 unresolved item" is an untrue statement and certainly some-
18 thing that you did not agree with before the report went out
19 since you never saw the report.

20 A That's true.

21 Q I noted-- I've got a note--

22 A Let me clarify.

23 Q Okay.

24 A Mr. Westerman discussed certain of these,
25 and I can't remember which ones he discussed and which ones

1 he didn't, requesting I make changes.

2 My statement to him was that I could not make
3 changes to them, that I felt like they were valid when I
4 wrote them, I felt like they were still valid, that if he
5 wanted changes made, he'd have to make them himself.

6 Q Okay.

7 So, attributing, though, this to the inspector,
8 meaning you, considered it to be would not be a correct--
9 still would not be a correct statement to make.

10 A That's true.

11 Q If, in fact, the violations went out as you
12 wrote them, would there be a-- necessarily be a penalty
13 assigned to the licensee?

14 A You mean a civil penalty?

15 Q Civil penalty, right.

16 A I don't think we had any level 3-- severity
17 level 3. This usually-- It has to be at that level before
18 they get a civil penalty.

19 Q Okay.

20 A I don't think anything we had was at that
21 severity level.

22 Q Now, when you're talking about installation
23 of the reactor vessel and it's obviously not being done
24 properly, would that be severe enough to have a level 3,
25 normally?

1 A It could, yes.

2 Q Okay. Now, if it went out as a violation,
3 the licensee would have to respond.

4 A That's right.

5 Q How would the licensee correct-- Let's say
6 what you're saying is right, it happened just the way you
7 said it. How would the licensee correct that situation?

8 A Where we have three items.

9 Q You have three items. You're talking about
10 tolerances and--

11 A Let's talk first about the engineering
12 documentation.

13 Q Okay.

14 A Okay, the job's already done.

15 Q Right.

16 A So, getting the engineering documentation
17 together now is kind of like shutting the gate after the
18 cows are gone. But he should-- You know, adequate corrective
19 action is more than just fixing the problem at hand. You
20 know, you should research to see if he has a generic problem,
21 to see if there's other instances where he might not have
22 engineering documentation. And that should be part of his
23 response.

24 We took corrective action on the immediate
25 problem, plus we-- you know, we looked around to see if there

1 was a generic problem.

2 Okay, on the tolerances. I would expect an
3 engineering evaluation to be made to determine whether or not
4 the tolerances that the-- that were left were okay. Would
5 it cause any problems?

6 Q That seems to be reasonable.

7 A That would be an engineering evaluation of
8 some kind that says, yes, these are okay.

9 Q What about the fact that there was no audit
10 done of the installation of the vessel?

11 A Well, there's not much that can be done there
12 either, except he should correct his QA program to make sure
13 that he is doing audits that he should do.

14 But this problem has been identified before,
15 not just once before but several times. And probably even
16 since, it's been identified. And apparently, there's been
17 no corrective action taken yet.

18 Q Now, given all that, those three violations,
19 would it still be possible for either the NRC or the licensee
20 to say that the reactor vessel had been installed properly
21 and safely?

22 A I think so.

23 Q Okay. The fact that they didn't audit the
24 procedure, the fact that they installed it without proper
25 procedures in place, given the fact that they had not, you

1 know, come up with the proper tolerances except off the
2 travelers and they were improperly changed and even the
3 changes weren't complied with, you still feel, even after
4 all that, that they could still say the reactor vessel had
5 been safely installed?

6 A I'm not sure you could say that. Now, I
7 think you can go in and make the determination it was ade-
8 quately installed or was not. There may be some rework
9 they'd have to do.

10 Q Right. Yeah, that's what I'm saying. I'm
11 not saying no determination would have to be made, but based
12 on what we have now, without doing some rework, it seems to
13 me, at least, it would be difficult to say that they know
14 exactly what's down there now without having to go in and do-
15 ing some reworking and some checking.

16 It seems, you know, from what you're telling
17 me from what you found, the fact that they didn't audit the
18 procedure, the fact that they didn't have proper procedures
19 in place at the time, how can anybody say, well, yeah,
20 everything's been done right, and it's safe? Without more
21 work.

22 A Of course, I think the big problem now is--
23 You know, part of this is paperwork problem, and it's already
24 gone and there's not much we can do about it.

25 Q Right.

1 A But the problem at hand is: Was it a valid
2 change in the first place to change the tolerances.

3 Q Right.

4 A And what is the impact on not meeting the
5 tolerances.

6 Q That were changed.

7 A That were changed.

8 Q Right. So, that's two.

9 A And if they can engineer it away and say,
10 well, these tolerances, even though they did not meet the
11 original tolerances and the revised tolerances, they're
12 still okay. You know, if they can do an engineering analysis
13 and say, yeah, this is okay. Then I think the problem could
14 be made to go away.

15 Q Okay. And even-- Obviously, there were
16 problems in installing the reactor vessel. Just from what
17 you're saying there, they had tolerances, there were
18 tolerances that were changed, and even the changes weren't
19 met.

20 A That's true.

21 Q Okay. So, there were some problems down
22 there, and you earlier talked about the platform being--
23 you know, the supports being installed 45 degrees off.

24 A Yeah.

25 Q So, there were problems with the vessel.

1 However, they didn't audit installation of
2 the vessel. So, how do we know-- I mean, there are certainly
3 some flags being raised here. How do we know that the rest
4 of the stuff was done properly? Are there no other sensitive
5 areas? Maybe those are the only sensitive areas, I don't
6 know. But there must be other sensitive areas in installing
7 this vessel. How do we know that those areas, since it was
8 audited, that that was done right? Or, are we to assume that
9 these were the only two mistakes and everything else was done
10 just fine and these were the only two mistakes that we
11 had?

12 A Uh-huh.

13 Q I guess that's what I'm driving at. How do
14 we know that other things weren't improperly done, since
15 nobody audited the installation of the thing? These were
16 things that you were able to pick out and see. But what
17 about the stuff that you can't see? You know, can anybody
18 say with any assurance, either from the NRC or from TUGCO,
19 that, yeah, the rest of it's fine? These are the only two
20 items. We've identified these two problems. Everything
21 else has been installed and is just the way it's supposed
22 to be.

23 A Well, of course, I don't have to tell you,
24 but in the NRC, we just sample. You know, we can't inspect
25 the whole plant.

1 Q Right.

2 A And in many instances, what you're alluding
3 to is done. We fix the immediate problem, and we don't look
4 back over our shoulder to see what else is going on.

5 Q Because you do sample, don't you depend, then,
6 on the licensee to be looking at how the whole thing is
7 constructed, and by sampling-- more or less testing, you
8 can say, well, we've tested this and it's fine, so we assume
9 that the licensee has properly--

10 A Yeah.

11 Q --you know, checked everything else out them-
12 selves?

13 A Yeah.

14 Q But in this particular case where you've
15 identified the fact that this entire procedure was not
16 audited by the licensee, you know--

17 A Sure, it reflects--

18 Q --you know, what do you use to support the
19 fact that the vessel was installed properly. You know,
20 normally, just like you said, you take your sample, you
21 correct some problems-- You know, you might not do it as
22 adequately as you should, but at least you can say, we have
23 faith that the licensee, when they were inspecting and
24 auditing the procedure, they picked up problems, so we have
25 some assurance. Where, in this particular case, the licensee

1 didn't audit the procedure, you know, what can we go back
2 and base--

3 A Well, all I can say is probably what they
4 would depend on, and they would depend on Brown & Root and
5 their QC inspectors in Brown & Root. You know, that's their
6 contractor, constructing contractor.

7 But I think you're looking for problems when
8 you don't keep a watch on those guys, too.

9 Q Sure. Because what are they inspecting
10 against? What are the QC guys-- You know, they're inspecting
11 against a certain checklist, right? Because they're not--

12 From what I understand about QC inspectors,
13 they're trained to look for certain things.

14 A Uh-huh.

15 Q They don't have the education or the experience
16 that the QA people do in setting up the program. They inspect
17 against the program. So, the QC inspectors at Brown & Root,
18 what would they be inspecting against? If TUGCO had nothing
19 in writing, what would they be inspecting against? The
20 recommended Westinghouse procedure, I guess?

21 A Yeah, and what was on the operations traveler,
22 which I don't see as a piece of engineering documentation.

23 Q Right. And obviously, take that one step
24 further, if they're inspected against the operation traveler
25 and you've already found out that the tolerances weren't

1 done properly, so they didn't do a good job there, then
2 what's to say they did a good job everyplace else? I guess--
3 I mean, I guess you could say, if they did a perfect job with
4 the tolerances and they were right on line, you might use
5 that as an indication, well, looks like they did a pretty
6 good job.

7 But if you found out they didn't do a good
8 job with the tolerances and they missed them,--

9 A Uh-huh.

10 Q So, I mean, what type of assurance do you
11 have that they did a good job everyplace else? That's the
12 point that bothers me a little bit.

13 A Yeah.

14 A And then, in fact, now that the Region has
15 taken this whole problem out of the report and left it as
16 an unresolved item, instead of the licensee having to
17 report back on a violation, seems to me to be worsening the
18 situation instead of improving it.

19 Has this item ever been resolved, to your
20 knowledge?

21 A (Shaking head back and forth.)

22 Q No?

23 A (Shaking head back and forth.)

24 Q Did Westerman give you any good reason why
25 he was dropping these out?

1 A Well, You said "any good reason". He-- I
2 guess he was of the attitude that since Westinghouse was
3 overlooking the thing that everything would be okay. He
4 couldn't believe that they would do anything that was not
5 proper since it was their equipment that was being set and
6 everything.

7 Q But, I guess once again, you're looking at
8 people down-- down at the level where they're installing it,
9 you're looking at people just like you and I, and people at
10 that level, you know, make mistakes.

11 A Uh-huh.

12 Q To be sure, I would think, as a company or
13 corporate policy, Westinghouse wouldn't do anything, you know,
14 improper with their equipment, but at the level where it's
15 actually down at the plant being installed, mistakes can
16 be made. Maybe at that level, people don't care about,
17 you know, company reputation and stuff as much as the corpor-
18 ate people do.

19 A He feels like, too, that Westinghouse will be
20 able to justify those tolerances as left.

21 Q Now, the unresolved items, who's going to
22 have to-- nobody has to come back to us.

23 A Not really.

24 Q So, when do we get this justification? I
25 mean, you've told me things that should be done, in your

1 opinion, and had a violation been written, they would have
2 had to come back to us and done these certain--

3 A Uh-huh.

4 Q --you know, justification and things like
5 that. But now they're unresolved items, who's on the line
6 to come back and correct all these things?

7 A I guess we're really on the line to pursue
8 those unresolved items ourselves.

9 Q Has there been any pressure on you to resolve
10 these things?

11 A (Shaking head back and forth.)

12 Q Has anybody come to you and asked what the
13 status is?

14 A (Shaking head back and forth.)

15 Q Do you know of any ongoing effort to pursue
16 this items with from Region IV, you know, with the licensee?
17 Are you aware of any?

18 A I don't know of any.

19 Q Okay. Are there any other comments on this
20 report that were not covered?

21 A I don't know of any other.

22 Q Okay. We have a second inspection report,
23 50-445/8514 and /8511. I understand that you participated
24 in this inspection; is that correct?

25 A Yes, it is. Just in one area.

1 Q Would you cover for us your participation and
2 what you found as a result of your inspection?

3 A When performing another inspection on the--
4 or, when attempting to perform another inspection on the
5 containment liner and mechanical penetration for Unit 2, I
6 went to the on-site record vault, requested records for Unit
7 2 items- and I was informed that those items had been sent
8 off site for reproduction.

9 I didn't really pursue the matter very far
10 at the time. I went ahead and completed some other inspec-
11 tions. But later on, another inspector discovered that some
12 more records had been sent off site.

13 Now, these are records that had been shipped
14 off site, and they had no backup records. So, I pursued the
15 matter a little further and reported it in inspection report
16 8514, and I'm talking now about-- I don't have all that
17 report, but it's-- Let's see. --Item 5C.

18 As stated, I discovered that all the contain-
19 ment liner and mechanical penetration records which had been
20 generated on site by Chicago Bridge & Iron had been shipped
21 to Houston where the records were to be reproduced.

22 I looked into how the records were transmitted,
23 how they were shipped. They were shipped in cardboard and
24 wooden containers, which weren't fireproof or waterproof or
25 anything else.

1 These are safety-related records. No backups.
2 There currently had been no inventory of the records, so
3 that the knew what was being shipped off site, so that they
4 would know they got all of them back.

5 These records, if they had been destroyed, I
6 don't really know what they would have done.

7 I talked to the TUGCO-- I can't remember his
8 title, but he was an officer in the company. He said, "Well,
9 we shipped these at our own risk."

10 I said, "Well, what are you going to do if
11 they get destroyed?"

12 He said, "Well, we will reconstruct them."

13 And you're talking about multitudes of records
14 which have welding, which have material certification. Some
15 of them are buried in concrete. Various and sundry other
16 things. It's impossible to reconstruct them.

17 The records did make it back. They are back
18 at the site.

19 Q All the records?

20 A Well, I started to state, we don't know whether
21 they're all there or not because there wasn't an inventory
22 made.

23 Q And these were sent where?

24 A To Houston, Chicago Bridge & Iron.

25 Q For what purpose?

1 A For reproduction.

2 Q Is this the first time these records have
3 been sent off site that you know of?

4 A Well, I'm sure Unit 1 was sent off site, too.
5 This was for Unit 2.

6 Q For the same reason? Reproduction?

7 A (Nodding head up and down.)

8 Q They were never sent to a vendor for them
9 to look through and--

10 A Well, Chicago Bridge & Iron was the on-site
11 constructor of the containment liner and penetration. The
12 records were generated on site, rather than at a vendor
13 shop.

14 That's really all I have on this report.

15 Q Were these records ever--

16 A And I can't even state for sure that-- I
17 was under the impression that this went in as a violation
18 and it's unresolved now. Now, you may have to get clarifi-
19 cation from someone else on this, since I don't have the
20 drafts of that report.

21 Q To your knowledge, were these records ever
22 sent up to Chicago Bridge & Iron for their review before
23 they were copied?

24 A I would assume that they were reviewed on site
25 and maybe even when they went to Houston. They had their

1 own QA group on site. And they had their own storage
2 facility on site.

3 Q Okay. So, they went to Houston to be repro-
4 duced for what purpose?

5 A Well, I would assume they keep one copy down
6 there and send the other copy back here for their permanent
7 records.

8 Q Okay. Now, when-- You said these records--
9 the utility said these records were being shipped at their
10 own risk.

11 A Yes.

12 Q Whose risk? Chicago Bridge & Iron or TUGCO?

13 A Well, both. I mean-- TUGCO apparently
14 accepted that method of shipment, on handling the records.

15 Q When these records were on site, how were
16 they stored?

17 A I did not-- That facility, when I started
18 to do the inspection, the work had already been complete,
19 and the records had already gone off site. And CBI had
20 gone off site already.

21 Q I should say, how were they supposed to be
22 stored? Would probably be the better question.

23 A Well, they should be stored in areas that
24 protect them from water damage, fire, that sort of thing.

25 Q Did you feel at the time that there was enough

1 here to write them up for a violation?

2 A At the time I first started looking into it,
3 I was uncertain. Like I say, I didn't-- I ran into the
4 deadend, and I-- You know, it registered that there's
5 something not quite right here, but I'm going to look into
6 it a little later. And I did look into it later, and I
7 looked into the method in which they did ship them and the
8 way they were handled during shipment.

9 And I think, at that point, you could cite
10 them. See, they're required to meet ANSI 45.2.49, I believe,
11 as far as records retention and storage. And certainly,
12 cardboard boxes and wooden boxes don't meet that requirement.

13 ANSI is silent as far as saying you will
14 transport records in these types of containers, but it is
15 stated that records will be protected and how they will be
16 protected. And I think you've got to imply that that applies
17 even during transit, shipment of records.

18 Q Sure, sure.

19 But you don't know the result of this violation,
20 as a result what the licensee did or anything like that?

21 A Yeah, a little bit. Last week I was on site,
22 and TUGCO QA manager came in and said, "We've got this
23 item resolved."

24 And we said, "Okay, how did you resolve it?"

25 And he said, "Well, we've had engineering go

1 determine which records we should have, we've reviewed the
2 records, and we have those records."

3 We said, "Well, how about shipping them off-
4 site? Why did you do that?"

5 He said, "Well, I really don't want to debate
6 that. That's already gone on. That's already past." And
7 he said, "We've got a procedure now which will prevent us
8 from doing that."

9 So, you can't really argue with him too much,
10 I guess.

11 But he wanted to set up a meeting between
12 myself and the on-site QA supervisor. Okay, the fellow's
13 name is Welch. I can't remember his first name, but he
14 works for TUGCO, and he's a site QA supervisor.

15 He came over and talked to me briefly, and we
16 set up a meeting. And he says, "Here's what we done-- what
17 we did." He said, "We went back and reviewed all the purchase
18 orders to Chicago Bridge & Iron to determine what records
19 we're supposed to have."

20 And what they did was determine that these are
21 the categories of records that we have. You know, we got
22 drawings and we got certified material test reports and, you
23 know, on and on and on.

24 He said, "Now, we don't know-- we didn't
25 go in depth enough to determine that we have all the records

1 in each one of these types of records, but we do know that
2 we have some records of all types." In other words, we got
3 some drawings, we got some CMTRs, we got some of this and
4 some of that.

5 And that's kind of where it is now. We're
6 supposed to meet with them next week on site, but I probably
7 won't be there. So, we'll have to put it off.

8 I think to satisfy my curiosity what they're
9 going to have to do is at least go in and audit each group and
10 see if their audit produces all the records that they want
11 to look for, and it's going to be a big job.

12 Q Yeah. Just to insure that they've got all
13 the records back that they're supposed to have.

14 A Yeah.

15 Q That doesn't get them off the hook for sending
16 them out in the first place, but at least shows that no
17 damage was done.

18 A Yeah. I frankly think they ought to be cited
19 for sending them off in the first place, even though they
20 did get them back. Because they're in violation, I think,
21 of procedures.

22 Q Well, once again it's a an indication of
23 how they review records and all that. That's some kind of
24 a flippant attitude, that they're sending them off at their
25 own risk.

1 A Well, they have a pretty loose record of
2 control system.

3 Q So, once again, it's an unresolved item, and
4 they're not required to respond. And it's just kind of a--

5 A In fact, when he came in, I said, "Well, have
6 you got a written response to it?"

7 And he said, "No, we don't intend to make a
8 written response."

9 So, we kind of went over it verbally, and he
10 wants me to look at the system and tell him, yeah, it's okay.

11 And I don't know how, but they said that CB&I
12 sent us all the records they felt we needed.

13 But still, you've got that lack of audit. It
14 keeps cropping up.

15 Q You don't know unless something happens down
16 the road and you're looking for a record and it's not there.

17 A Yeah.

18 Q And you don't recall if you initially-- how
19 you initially wrote this finding up?

20 A No, I don't. I really, truthfully don't. I
21 don't know how it got written up.

22 In fact, I may have just made an input and
23 somebody else actually did the--

24 Q Wrote it.

25 A Right.

1 Q So, that was your only involvement with
2 this inspection report; is that correct?

3 A Right.

4 Q Let me ask you, going back a little bit, you
5 talked about the licensee coming back to you with information,
6 you know, two or three months after the exit briefing.

7 A Uh-huh.

8 Q Is there a problem with taking that long for
9 a licensee to be able to find information from records and
10 stuff?

11 A Sure it is.

12 Q What do you feel is wrong with that?

13 A I don't feel like you have a retrievable
14 system if it takes that long.

15 Q And is that a requirement, to have a system
16 that you can retrieve--

17 A Sure.

18 Q So, apparently there's been numerous examples
19 of--

20 A Given enough time, I think they could probably
21 retrieve any record down there, but I don't think you should
22 require that much time.

23 Q So, why wouldn't there be a violation written
24 for the lack of a retrievable record system?

25 A Well, it's probably been attempted. I'm not

1 sure it flew. I don't have first-hand knowledge of that,
2 but I have heard words to that effect.

3 Q Let me ask you something completely off the
4 subject, concerning the Freedom of Information Act. Do you
5 have any knowledge or any information that Region IV
6 employees have been asked to destroy drafts and other records
7 pending receipt of a Freedom of Information request?

8 A Well, as we discussed earlier, our directions
9 are that we won't keep any of those records. And I think
10 it's because of the Freedom of Information Act.

11 Now, if you're asking me, do I know of any
12 instance where they have received a request and they have
13 received a Freedom of Information Act request and they
14 instructed us to destroy records, I don't know of that.

15 Q Okay.

16 A I don't.

17 Q Have you ever heard anything where, you know,
18 somebody has said, "I've learned there's one coming in or
19 coming down from headquarters and, therefore, get rid of this
20 stuff before it gets to the Region"? Has that ever--

21 A I've heard that second-hand. I haven't
22 actually been instructed myself to do it.

23 Q Have you ever attended a class given by
24 Region IV concerning FOIA?

25 A Uh-huh.

1 Q Has there ever been any implied instructions
2 that as long as you don't have the request on your desk that
3 you can get rid of those documents? Has that ever been
4 implied in a training class?

5 A I don't know that it's been implied in
6 training class, but we have a local procedure that covers
7 that sort of thing, and it's pretty explicit that you should
8 get rid of them.

9 Q Okay. This procedure's in writing?

10 A Uh-huh.

11 Q Okay. So, you have never heard of any dis-
12 cussions concerning, let's say, the spirit of the Freedom
13 of Information Act versus the letter, where, you know,
14 somebody might say, well, you know, we're destroying stuff,
15 and it might not violate the letter but it might violate the
16 spirit of the law or anything like that?

17 A Oh, I've heard discussions between people.
18 You know, inspectors.

19 Q Inspectors. What type of people?

20 A Huh?

21 Q Who are the people that you've heard dis-
22 cussing things like that?

23 A Inspector type people.

24 Q But no Region IV management people telling you,
25 "I don't care what the FOIA says, I want these records

1 destroyed before it goes out," or "I don't want these records
2 to leave the Region", or things like that?

3 A No, not in so many words.

4 Q When you say, "so many words",--

5 A Well, I think there's a certain implication
6 when you read between the lines on even the written proce-
7 dures. Maybe you should get a copy of that.

8 Q Yeah, I will. But the reading between the
9 lines would be what I'd be interested in.

10 A I think it would be better if you drew your
11 own interpretation on that.

12 Q Okay. But you yourself have never been told,
13 "Listen, there's a Freedom of Information Act request coming
14 down from headquarters on Inspection Report whatever, and I
15 want you to get rid of your drafts before it gets down here."

16 A No.

17 Q Or things like that.

18 A No. Our instructions are that-- I believe as
19 soon as an inspection report's released we should get rid of
20 all our stuff, all of our data.

21 Q Have you ever requested that you be allowed
22 to retain your drafts?

23 A (Shaking head back and forth.)

24 MR. MULLEY: Let's go off the record.

25 (Whereupon, discussion was held off the

1 record.)

2 MR. MULLEY: Is there anything else that you
3 would like to add before we conclude this interview?

4 THE WITNESS: No, I can't think of anything.

5 Well, I would like to state that this inter-
6 view was made at the request of Mr. Mulley. I did not call
7 him; he contacted me.

8 And I would like to state that I have not
9 contacted any other NRC management out of my Region IV chain
10 of command.

11 BY MR. MULLEY:

12 Q You have presented this information to your
13 Region IV management previously to me talking to you; is that
14 correct?

15 A We have discussed it on numerous occasions.

16 (Whereupon, the witness was sworn as to the
17 truth of the foregoing proceedings.)

18 MR. MULLEY: Thank you very much. This ends
19 the interview.

20 (Whereupon, at 11:30 a.m., the proceedings
21 were concluded.)

22 - - -
23
24
25

REPORTER'S CERTIFICATE

I hereby certify that the proceedings herein are contained fully and accurately in the notes taken by me during the sworn interview of () on April 9, 1986, at 9:00 a.m., and that this is a true and correct transcript of the same.



Sandra Harden

Reporter

My commission expires: 6-4-89