

### 3.3 & 4.3 CONTROL ROD SYSTEM

#### A. Reactivity Limitations

##### 1. Reactivity margin - core loading

The core reactivity limitations is a restriction to be applied principally to the design of new fuel which may be loaded in the core or into a particular refueling pattern. Satisfaction of the limitation can only be demonstrated at the time of loading and must be such that it will apply to the entire subsequent fuel cycle. At each refueling the reactivity of the core loading will be limited so the core can be made subcritical by at least  $R + 0.25\% \Delta k$  with the highest worth control rod fully withdrawn and all others inserted. The value of  $R$  in  $\% \Delta k$  is the amount by which the calculated core reactivity, at any time in the operating cycle, exceeds the reactivity at the time of the demonstration.  $R$  must be a positive quantity or zero. The value of  $R$  shall include the potential shutdown margin loss assuming full  $B_4C$  settling in all inverted poison tubes present in the core. The  $0.25\% \Delta k$  is provided as a finite, demonstrable, subcriticality margin.

##### 2. Reactivity margin - inoperable control rods

Specification 3.3.A.2 requires that a rod be taken out of service if it cannot be moved with drive pressure. If a rod is disarmed electrically, its position shall be consistent with the shutdown reactivity limitation stated in Specification 3.3.A.1. This assures that the core can be shutdown at all times with the remaining control rods, assuming the highest worth, operable control rod does rod insert. An allowable pattern for control rods avlved out of service will be available to the reactor operator. The number of rods permitted to be inoperable could be many more than the six allowed by the Specification, particularly late in the operation cycle; however, the occurrence of more than six could be indicative of a generic control rod drive problem and the reactor will be shutdown. Also if damage within the control rod drive mechanism and in particular, cracks in drive internal housing, cannot be ruled out, then a generic problem affecting a number of drives cannot be ruled out. Circumferential cracks resulting from stress assisted intergranular corrosion have occurred in the collet housing of drives at several BWR's. This type of cracking could occur in a number of drives and if the cracks propagated until severance of the collet housing occurred, scram could be prevented in the affected rods. Limiting the period of operation with a potentially severed collet housing and requiring increased surveillance after detecting one stuck rod will assure that the reactor will not be operated with a large number of rods with failed collet housings.

DISTRIBUTION:

Docket File 50-271

NRC PDR  
Local PDR  
PDI-3 r/f  
VNurses  
BBoger  
MRushbrook  
VRooney  
OGC-Bethesda  
EJordan  
JPartlow  
HRichlings  
ACRS (10)