



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

July 13, 1998

Mr. Henry G. Grilk,
Vice President Engineering
Limitorque Corporation
5114 Woodall Road
P.O. Box 11318
Lynchburg, VA 24506

SUBJECT: NRC INSPECTION REPORT 99900100/98-01 AND NOTICE OF
NONCONFORMANCE

Dear Mr. Grilk:

This letter addresses the inspection of your facility at Lynchburg, Virginia, conducted by Bill Rogers, with assistance from Thomas Scarbrough, of this office on April 21 through 23, 1998, and the discussions of their findings with Patrick McQuillan and Bill Miluszusky of your staff at the conclusion of the inspection.

Areas examined during the inspection and our findings are discussed in the enclosed report. This inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the team.

During this inspection, it was found that the implementation of your Quality Assurance (QA) program did not meet certain NRC requirements. Limitorque Corporation (Limitorque) had not taken adequate corrective action concerning the adequacy of the relaxation of the sizing equation criteria for ac-powered motor actuators, which could potentially allow licensees to use ac-powered motor actuators which had not been adequately sized. In addition, Limitorque had not performed corrective actions, which had been documented as required to be performed, for your 10 CFR Part 21 evaluations.

Please provide us within 30 days from the date of this letter a written statement in accordance with the instructions specified in the enclosed Notice of Nonconformance. We will consider extending the response time if you can show good cause for us to do so.

The response requested by this letter and the enclosed notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, Pub. L. No. 96-511.

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Mr. Grilk

- 2 -

July 13, 1998

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter, its enclosures, and your response will be placed in the NRC Public Document Room (PDR). To the extent possible, your response should not include any personal privacy, proprietary, or safeguards information so that it can be placed in the PDR without redaction. However, if you find it necessary to include such information, you should clearly indicate the specific information that you desire not to be placed in the PDR, and provide the legal basis to support your request for withholding the information from the public.

Sincerely,

Original signed by: Suzanne C. Black

Suzanne C. Black, Chief
Quality Assurance, Vendor Inspection
and Maintenance Branch
Division of Reactor Controls and Human Factors
Office of Nuclear Reactor Regulation

Docket No. 99900100

Enclosures: 1. Notice of Nonconformance
2. Inspection Report 99900100/98-01

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