

MAR 05 1986

MEMORANDUM FOR: Frank J. Miraglia, Director
Division of PWR Licensing-B, NRR

FROM: Dennis F. Kirsch, Director
Division of Reactor Safety and Projects, Region V

SUBJECT: ARIZONA PUBLIC SERVICE COMPANY, PALO VERDE UNIT 2,
DOCKET NO. 50-529, STATUS OF FACILITY COMPLETION

This memorandum is forwarded to provide you information on the preparedness for full power licensing of Palo Verde Unit 2. Enclosures 1 through 4 include items requiring inspection and resolution before Region V can recommend a full power operating license. The licensee estimates an initial criticality date of March 22, 1986, with completion of the low power testing program a few days later. Region V considers this time frame to be realistic for a full power licensing decision.

If you have any questions please contact me or Chris Sorensen of my staff.

D. F. Kirsch, Director
Division of Reactor Safety and Projects
Region V

Enclosures:

1. Open Items Including Allegations
and License Conditions
2. Preoperational and Acceptance
Testing Status
3. Construction Status
4. Status of Inspections Required
by MC-2512, MC-2513, MC-2514

cc:

J. Taylor, IE
L. Miller, RV
C. Sorensen, RV
E. Licitra, NRR
G. Knighton, NRR

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PDR FOIA
GRABER87-279 PDR

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Division of Reactor Safety and Projects
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RV

CSorensen:dh

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LMiller

3/3/86

ACHaffee

2/2/86

2/21

DKirsch

2/2/86

2/21

RScarano

3/ /86

Open Items Including Allegations and License Conditions

License Conditions

The following items from Attachment 1 to the Unit 2 operating license will be addressed and closed by Region V prior to issuance of a full power license.

- 1) APS shall test Reactor Coolant Gas Vent Valve 2J-RCB-HV-108 and demonstrate its operability during Mode 3 prior to initial entry into Mode 2.
- 2) Prior to initial criticality of Unit 2, APS shall:
 - a. Evaluate the effectiveness of the changes concerning item 6 of Attachment 1 to the operating license.
 - b. If the results of this evaluation determine that significant deficiencies still exist, establish an action plan to provide adequate security communications, including interim measures.

The following license condition from Attachment 1 will not be closed until after issuance of the full power operating license. The license condition is not required to be completed until June 30, 1986. This is because the licensee will not have implemented an operable Radiation Monitoring System prior to fuel load.

- 1) With respect to the Radiation Monitoring System, APS shall perform compensatory measures, complete testing and make operable all elements of the system in accordance with the schedule and commitments presented in ANPP Letter 34129 dated November 29, 1985.

Most of the elements of the system will be made operable in June of 1986 or earlier. This item includes the last portion of the MC-2513 program remaining to be inspected.

Allegations

- (1) The following allegations assigned to Region V are currently open and generally affect all three units. Initial examination of these allegations by Region V resulted in the conclusion that none of the issues are of sufficient importance to preclude issuance of the full power license. Even so, these allegations are scheduled to be closed by Region V prior to March 22, 1986.

RV-85-A-032	QA hotline investigation mishandled and safety concern over radiation monitoring systems.
RV-85-A-041	Fire protection program, implementation program.
RV-85-A-058	Improper electrical work alleged by local reporter.
RV-85-A-067	Electricians unqualified to do work.

(2) The following allegations are currently being addressed:

RV-84-A-087	(OI) Alcohol and drug abuse
RV-86-A-004	Security force firearms qualifications.
RV-86-A-009	Appendix R concerns
RV-86-A-012	EERs are not being tracked.
RV-86-A-013	Electricians not properly trained and drug abuse.

Open Items

Violation 85-14-01	New fuel racks not procured in accordance with requirements. The licensee has not completed corrective action.
Unresolved item 85-10-01	Seismic separation criteria were not included in discipline design documents.
Unresolved item 85-40-01	Scheduling of surveillance tests may not be consistent with controlling procedure. The licensee is revising certain surveillance tests that will resolve this item. This effort will take approximately 3 more months.

None of the above open and unresolved items are of sufficient importance to preclude issuance of a full power operating license.

Construction Deficiency Reports

DER 85-39 Insufficient hardness of bolts from Southern Bolt.

Region V has scheduled final inspection and closure of this DER prior to April 5, 1986.

TMI Action Plan Items

The following full power TMI Action Plan Items are open for Unit 2 and will be addressed by Region V prior to issuance of a full power license.

- (1) I.C.7 NSSS Vendor Review of Procedures.
- I.C.8 Pilot Monitoring of Selected Emergency Procedures.
- I.G.1 Training During Low Power Testing.
- II.E.3.1 Emergency Power for Pressurizer Heaters.
- II.F.1 Accident Monitoring.
- II.F.2 Instrumentation for Detection of Inadequate Core Cooling.
- III.D.1.1 Primary Coolant Outside Containment.
- (2) III.A.1.2 Upgrade of Emergency Support Facilities is scheduled for inspection in April 1986.
- (3) II.B.3 PASS and II.F.1.1 and II.F.1.2A, B, C may not be inspected prior to issuance of a full power license.

LERs

The following LERs will be addressed for safety significance by Region V prior to issuance of a full power license.

- 85-02 ESF Actuation while Troubleshooting a Radiation Monitoring Unit.
- 85-96 Unanalyzed Fire Areas Due to Engineering Oversight.
(Units 1&2)
- 85-06 ESF Actuation Due to Operator Error.

Testing Programs

The following preoperational tests have not been completed, as of March 3, 1986:

91PE-2LR02	Liquid Radwaste Evaporator Test
92PE-2QF06	In Plant Communications (Safety Frequency/Radio Frequency)
92PE-2SB20	DNBR Calculator to PMS Data Link
92PE-2SB15	Core Operating Limit Supervisory System (COLSS) Test
92PE-2SQ02	Post-Accident Radiation Monitor
92PE-2SQ03	Digital Radiation Monitoring System
92PE-2SQ04	Safety-Related Radiation Monitoring
73HF-2ZZ11	Pressurizer/Reactor Vent System
91PE-2SS02	Gas Analyzer Test

The status of test procedures to be used in the startup test program for Unit 2 is as follows:

- 1) All post-core hot functional test procedures have been approved.
- 2) The initial criticality test procedure has been approved.
- 3) Low power test procedures are currently in the licensee's approval cycle.
- 4) Approximately 50% of the test procedures to be used for the power ascension phase have been approved.

Construction Status

1. The licensee's punchlist contained approximately 62 items, as of March 3, 1986, to be closed prior to initial criticality. Region V will review the punchlist to ensure that items are being properly dispositioned.
2. All subsystems for safety-related and important to safety systems have been accepted by operations.

Status of Inspection Program

1. MC-2512 Program

All Priority 1 modules are complete.

2. MC-2513 Program

Complete with the exception of the radiation monitoring areas not completed by the licensee, as discussed in Enclosure 1.

3. MC-2514 Program

This program is current. Initial fuel loading was witnessed with no violations or deviations identified. Further inspection under this program awaits licensee action. The startup test procedures for Unit 2 are essentially the same as those used in Unit 1.



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION V
1450 MARIA LANE, SUITE 210
WALNUT CREEK, CALIFORNIA 94596

APR 17 1986

MEMORANDUM FOR: Harold R. Denton, Director
Office of Nuclear Reactor Regulation

FROM: J. B. Martin, Regional Administrator
Region V

SUBJECT: PALO VERDE NUCLEAR GENERATING STATION UNIT 2 OPERATIONAL
READINESS REPORT (MC 94300)

This letter transmits the final Region V report summarizing the readiness of Palo Verde Unit 2 for issuance of a full power operating license. Region V recommends the issuance of a full power operating license for Palo Verde 2, subject to the conditions in Enclosure 1, and any other conditions which seem appropriate to NRR.

This recommendation presumes the satisfactory completion of required construction and preoperational testing by the licensee. The licensee has committed to complete these.

J. B. Martin
J. B. Martin
Regional Administrator

Enclosure:
As stated

cc w/enclosure:
J. Taylor, IE
J. Davis, NMSS
H. Thompson, NRR
T. Novak, NRR
G. Knighton, NRR

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Open Items Including Allegations and License Conditions

License Conditions

The following item from Attachment 1 to the Unit 2 operating license will be addressed and closed by Region V prior to issuance of a full power license:

- "1) Prior to initial criticality of Unit 2, APS shall:
- a. Evaluate the effectiveness of the changes concerning Item 6 of Attachment 1 to the operating license.
 - b. If the results of this evaluation determine that significant deficiencies still exist, establish an action plan to provide adequate security communications, including interim measures."

The following license condition from Attachment 1 will not be closed until after issuance of the full power operating license. The license condition is not required to be completed until June 30, 1986. This is because the licensee will not have fully implemented the Radiation Monitoring System until June 30, 1986.

- "1) With respect to the Radiation Monitoring System, APS shall perform compensatory measures, complete testing and make operable all elements of the system in accordance with the schedule and commitments presented in ANPP Letter 34129 dated November 29, 1985."

The following license condition from Attachment 2 may not be completed prior to issuance of the full power operating license and it may, therefore, be appropriate to place the same condition in the full power license.

"By April 30, 1985, the Safety Parameter Display System (SPDS) shall be ready for operation. The system shall not be used by the operators for accident evaluation until the NRC staff has approved its use."

Allegations

The following allegations assigned to Region V are currently open for Unit 2. Examination of these allegations by Region V has not yet developed any issues of sufficient importance to preclude issuance of the full power operating license. The current status of each open allegation is indicated below.

RV-85-A-032 QA hotline investigation mishandled, and safety concerns over radiation monitoring system operability - An extensive licensee investigation of the allegation is completed, and partially substantiated the allegations. Regional inspection is in progress, and the preliminary conclusion is that the licensee investigation and corrective action was adequate.

- RV-86-A-013 Electricians not properly trained, and drug abuse - The licensee investigation has partially substantiated the allegation. The regional inspection is in progress, and the preliminary conclusion is that the licensee's corrective action was adequate.
- RV-86-A-019 Unauthorized fire door modifications - The licensee investigation has partially substantiated the allegation. Compensatory fire patrols have been established until engineering review of all nonconforming fire doors are properly dispositioned by the licensee. Regional inspection is in progress, and the preliminary conclusion is that licensee corrective action was adequate.
- RV-86-A-020 Voids in foamed fire barrier penetrations - Regional inspection is in progress; the preliminary conclusion was that any voiding which may have occurred was limited to a few locations where a previously foamed penetration required rework. No significant degradation of fire protection is apparent to date.
- RV-86-A-021 Procedural violations and management scheduler pressure - Regional inspection is in progress; the preliminary conclusion partially substantiated allegation. Safety significance of procedural violations appears minor. The significance of management pressure is still under review.

Significant Open Enforcement Items

An enforcement conference related to security issues was conducted on April 10, 1986.

None of the pending enforcement action appears significant enough to preclude issuance of a full power operating license.

Construction Deficiency Reports

One construction deficiency report is open, and under review by NRR for resolution prior to full power licensing.

DER 86-14 Cracked Feedwater Pipe Support

TMI Action Plan Items

All TMI Action Plan Items required to be completed prior to full power licensing for Unit 2 have been completed and reviewed by Region V with the exception of:

III.D.1.1 Primary Coolant Outside Containment: The licensee has not yet completed the initial leak tests for certain components associated with the Post Accident Sampling System (PASS).

I.D.2 Safety Parameter Display System - as noted in the "License Conditions" section, this item, due April 30, is not complete.

- II.B.3 Post Accident Sampling System. The system is installed but has not yet been preoperationally tested. Preoperational tests are scheduled to begin April 16, 1986.

Licensee Event Reports (LERs)

All licensee event reports submitted by the licensee have been reviewed for safety significance. Based on a review of the reports, Region V concludes that none of the LERs are significant enough to preclude issuance of a full power operating license.

Testing Programs

The following preoperational tests were not completed, as of April 15, 1986:

91 PE-2LR02	Liquid Radwaste Evaporator Test
92 PE-2SB20	DNBR Calculator to PMS Data Link
73 PE-2SQ02	Post-Accident Radiation Monitor
73 PE-2SQ03	Digital Radiation Monitoring System
91 PE-2SS02	Gas Analyzer Test

All of these tests have been started, but not completed or reviewed by Region V.

All post-core hot functional, initial criticality, and low power testing procedures have been approved by the licensee. Approximately 70% of the test procedures to be used for power ascension testing have been approved. The remainder are expected, by the licensee, to be completed by early May, prior to their need.

Construction Status

All safety related and important to safety systems have been accepted by operations. As of April 16, 1986, the licensee's construction "punchlist" contained approximately ten items which the licensee intends to complete prior to initial criticality.

Inspection Program Status

1. MC 2512 (Construction) Program

The program has been completed.

2. MC 2513 (Preoperational) Program

The program has been completed, with the exception of the radiation monitoring areas not yet completed by the licensee, as discussed in the "License Conditions" section.

3. MC 2514 (Startup) Program

This program is up to date. Initial fuel loading was witnessed by Region V with no violations or deviations identified.

APR 17 1986

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This recommendation presumes the satisfactory completion of required construction and preoperational testing by the licensee. The licensee has committed to complete these.

Original signed
J. B. Martin
Regional Administrator

Enclosure:
As stated

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J. Taylor, IE
J. Davis, NMSS
H. Thompson, NRR
T. Novak, NRR
G. Knighton, NRR

bcc w/enclosure:
RSB/Document Control Desk (RIDS)
G. Cook
B. Faulkenberry
J. Martin
Resident Inspector
Project Inspector

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86-191

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UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

JUN 18 1986

Docket No.: 50-529

LICENSEE: Arizona Public Service Company

FACILITY: Palo Verde Unit 2

SUBJECT: SUMMARY OF MANAGEMENT MEETING

A management meeting was held on March 6, 1986 in Phoenix, Arizona with representatives of the licensee. The purpose of the meeting was to determine the readiness status of Palo Verde Unit 2 for full power licensing. On the previous afternoon of March 5, 1986, a tour was conducted of the Unit 2 facility, including the auxiliary building, control room, and specific systems and components (e.g. PASS, auxiliary feedwater, auxiliary pressurizer spray, SPDS and safety injection systems). The tour also included the onsite plant specific simulator.

Attendees for the March 6, 1986 meeting are shown on Enclosure 1. Enclosure 2 is a copy of the agenda and viewgraphs used during the meeting. The meeting is summarized as follows.

Summary

Several opening remarks were made by the NRC which included the following points:

- ° The Palo Verde Unit 2 facility looked clean and ready. The target for operations should be excellence.
- ° APS has demonstrated strengths in design and construction activities.
- ° Overall operating experience at the APS corporate level has improved and should improve further.
- ° Problems have occurred at Palo Verde Unit 1 for which resolution was slow.

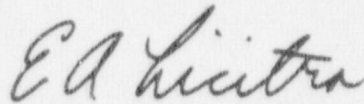
The licensee's presentation followed the agenda and the viewgraphs (Enclosure 2). In response to questions, the following additional information was provided:

- ° LADWP is now a co-owner on all three Palo Verde Units. APS will submit a letter confirming this ownership.

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- ° The APS Board of Directors is kept advised of Palo Verde's performance and needs. Also, the co-owners are kept advised through their participation in various management and technical committees for Palo Verde.
- ° APS is planning on hiring an assistant VP with nuclear operating experience.
- ° The power ascension program for Unit 2 is projected to be shorter in duration based on Unit 1 experience.

In conclusion, the NRC stated that Palo Verde Unit 2 looked ready for operation.



E. A. Licitra, Project Manager
PWR Project Directorate No. 7
Division of PWR Licensing-B

Enclosures:
As stated

cc: See next page

Mr. E. E. Van Brunt, Jr.
Arizona Nuclear Power Project

Palo Verde

cc:

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6413 S. 26th Street
Phoenix, Arizona 85040

Regional Administrator, Region V
U. S. Nuclear Regulatory Commission
1450 Maria Lane
Suite 210
Walnut Creek, California 94596

Palo Verde Unit 2 Management Meeting
March 6, 1986

Attendees

Manny Licitra
 Lynn Kelly
 George W. Knighton
 Frank J. Miraglia
 Jesse L. Crews
 Ed Jordan
 Arthur Gehr
 Edwin E. Van Brunt, Jr.
 Jerry G. Haynes
 Suzanne Black
 Joe Bynum
 Darrell Eisenhut
 L. B. Marsh
 Dennis Crutchfield
 Charles Miller
 Mike Jones
 Brad Albert
 Terry Quan
 Bill Quinn
 Dan Canady
 Victor Dricks
 Roy Zimmerman
 G. Fiorelli
 W. E. Ide
 R. M. Butler
 J. Vorees

Affiliation

RC/PWR-B/PBD-7
 NRC/PWR-B/PBD-6
 NRC/PWR-B/PBD-7
 NRC/PWR-B
 NRC/Region V
 NRC/IE/DEPER
 Snell & Wilmer
 ANPP
 ANPP
 NRC/NRR/PPAS
 ANPP/PVNGS
 NRR/DEP/DIR
 NRR/PWR-B/RSB
 NRR/PWR-B
 NRC/NRR/PWR-B
 ANPP
 ANPP
 ANPP
 ANPP
 ANPP
 The Phoenix Gazette
 NRC/Region V
 NRC/Region V
 ANPP
 ANPP
 ANPP

AGENDA
UNIT 2 OPERATION READINESS MEETING
MARCH 6, 1986

OPENING REMARKS

NRC
E.E. VAN BRUNT, JR.
EXECUTIVE VICE PRESIDENT
ANPP

I. ANPP ORGANIZATION AND EXPERIENCE -

J.G. HAYNES
VICE PRESIDENT
NUCLEAR PRODUCTION

II. OPERATING EXPERIENCE ON PALO VERDE UNIT 1 -

J.R. BYNUM
PLANT MANAGER

- OVERALL PLANT/STAFF PERFORMANCE
- COMPLIANCE
 - ° NUMBER AND EVALUATION OF LERs
- EVALUATION OF UNEXPECTED EVENTS -
 - ° AUXILIARY PRESSURIZER SPRAY SYSTEM AND CHARGING PUMPS
 - ° MULTIPLEXER AND LOAD SEQUENCER

III. PALO VERDE UNIT 2 READINESS FOR POWER ASCENSION -

J. R. BYNUM
PLANT MANAGER

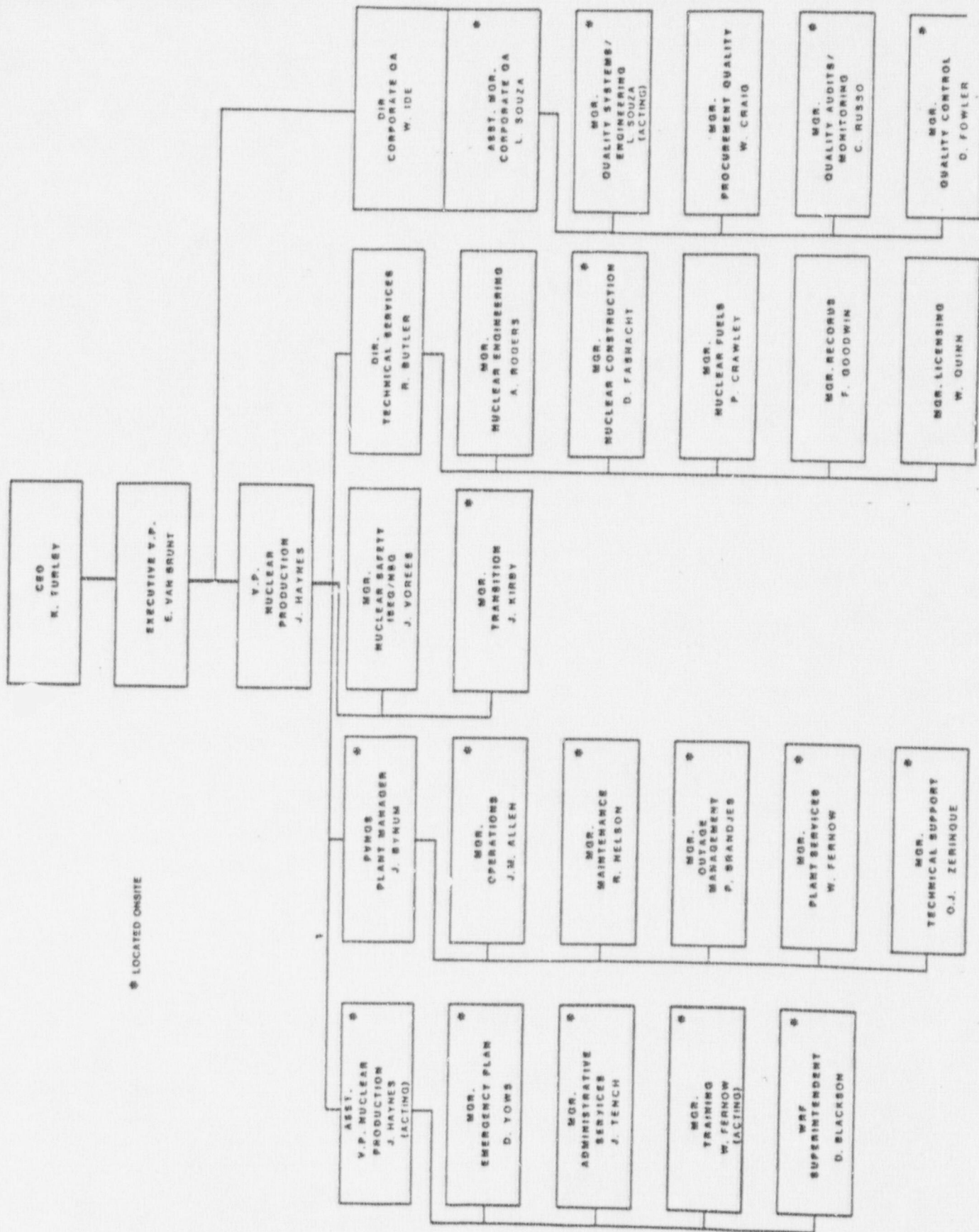
- EVALUATION OF POST FUEL LOAD ACTIVITIES
- POWER ASCENSION SCHEDULE
- DIFFERENCES BETWEEN UNIT 1 AND UNIT 2
- PLANT STAFFING

03/06/86

I. ANPP ORGANIZATION AND EXPERIENCE

JGH
03/06/86

ANPP ORGANIZATION



PERSONNEL/ORGANIZATION ENHANCEMENTS SINCE UNIT 1 LICENSE

- ° ADDED - VICE PRESIDENT, NUCLEAR PRODUCTION
- ° ADDED - DIRECTOR, TECHNICAL SERVICES
- ° RESTRUCTURED - ASSISTANT VICE PRESIDENT NUCLEAR
PRODUCTION
- ° ADDED - MANAGER, COMPLIANCE
- ° ADDED - NUCLEAR ENGINEERING PRODUCTION ENGINEERING
MANAGER
- ° ADDED - MANAGER, OUTAGE MANAGEMENT
- ° ADDED - ADVISORS

JGH
03/06/86

II. OPERATING EXPERIENCE ON PALO VERDE UNIT 1

JRB
03/06/86

ANPP UNIT ONE

- ° COMPLETION OF POWER ASCENSION TEST PROGRAM

JANUARY 25, 1986

- ° CURRENT STATUS

99% POWER SINCE FEBRUARY 10, 1986

PLANNED OUTAGE MARCH 7, 1986

(45-60 DAYS)

JRB
03/06/86

UNIT 1 TEST SCHEDULE

ACTUAL
SCHEDULED

INITIAL FUEL LOAD
1/7/85-1/17/85

REACTOR ASSEMBLY
1/16/85-2/7/85

TRAIN A&B OUTAGE
2/7/85-4/22/85

POST CORE HOT FUNCTIONAL
4/22/85-5/15/85

INITIAL CRITICALITY
5/19/85-5/25/85

LOW POWER PHYSICS TESTS
5/26/85-6/1/85

5% TO 20%
6/1/85-6/12/85

20% TO 50%
6/12/85-7/7/85

50% TO 80%
7/7/85-8/25/85

80% TO 100%
8/26/85-12/15/85

100%
12/16/85-01/27/86

POWER
ASCENSION

1984 DEC 1985 JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC 1986 JAN

REACTOR TRIP SUMMARY OF RECENT PLANT STARTUPS - FUEL LOAD TO COMMERCIAL OPERATION

<u>PLANT</u>	<u>PLANNED TRIPS</u>	<u>UNPLANNED TRIPS</u>	<u>TOTAL</u>
PVNGS 1	3	10	13
GRAND GULF	5	17	22
WPPSS 2	5	21	26
LA SALLE 1	5	25	30
WATERFORD 3	4	19	23
SONGS 2	12	27	39
BYRON 1	4	23	27
SONGS 3	3	21	24
SUSQUEHANNA 1	6	13	19
SUSQUEHANNA 2	7	5	12
DIABLO CANYON 1	2	9	11
CATAWBA	3	9	12
WOLF CREEK	2	12	14
CALLAWAY	4	15	19
McGUIRE 2	4	14	18
INDUSTRY AVERAGE	4.6	16.0	20.6

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SUMMARY OF UNPLANNED REACTOR TRIPS BY ROOT CAUSE

<u>PLANT</u>	<u>DUE TO DESIGN DEFICIENCIES</u>	<u>DUE TO PERSONNEL ERROR</u>	<u>DUE TO COMPONENT FAILURE/ PROCEDURAL ERROR</u>	<u>TOTAL</u>
PVNGS 1	5	1	4*	10
WPPSS 2	8	8	5	21
WATERFORD 3	7	4	8	19
BYRON 1	5	8	10	23

*No PVNGS 1 trips due to procedural error.

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EVALUATION OF UNPLANNED TRIPS

<u>REACTOR TRIP</u>	<u>DATE</u>	<u>ROOT CAUSE</u>
#1	06/14/85	EQUIPMENT FAILURE
#2	07/01/85	EQUIPMENT FAILURE
#3	07/17/85	EQUIPMENT FAILURE
#4	09/12/85	DESIGN DEFICIENCY
#5	10/03/85	DESIGN DEFICIENCY
#6	10/07/85	DESIGN DEFICIENCY
#7	10/24/85	DESIGN DEFICIENCY
#8	12/09/85	EQUIPMENT FAILURE
#9	12/16/85	DESIGN DEFICIENCY
#10	12/20/85	PERSONNEL ERROR/ EQUIPMENT FAILURE

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1985 LER STATISTICS

°	UNIT 1 - 93 TOTAL	
°	88 REQUIRED	
°	5 VOLUNTARY	
°	UNIT 2 - 5 TOTAL AND REQUIRED	
	(O.L. ISSUED DECEMBER 9, 1985)	
°	ROOT CAUSE - UNIT 1 LER'S	
°	PERSONNEL ERROR	36
°	DESIGN MANUFACTURING	3
	CONSTRUCTION/INSTALLATION	
°	DEFECTIVE PROCEDURE	21
°	OTHER	<u>26</u>
	SUBTOTAL	86
	UNCLASSIFIED	
-	VOLUNTARY	5
-	SPECIAL REPORTS	
	IMPROPERLY ASSIGNED	
	LER NUMBERS	<u>2</u>
		<u>7</u>
	TOTAL	93

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LER BREAKDOWN BY SUBJECT - 1985 UNIT 1 ISSUED

TOTAL	93
° VOLUNTARY	5
° SPECIAL REPORTS ISSUED AS LERs	2
° REQUIRED	86
- SPURIOUS ESFAS ACTUATIONS	22
CREFAS/RU 29/RU 30 (16)	
OTHERS (6)	
- FIRE PROTECTION MISSED	8
SURVEILLANCES	
- OTHER LERs	56

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CORRECTIVE ACTIONS TAKEN (EXAMPLE - CREFAS INITIATED LERs)

16 TOTAL IN 1985

FIRST QUARTER 6

SECOND QUARTER 4

THIRD QUARTER 4

FOURTH QUARTER 2

(IN 1986 UNITS 1 AND 2 HAD 0 TO DATE)

CORRECTIVE ACTIONS TAKEN (EXAMPLE - FIRE PROTECTION LERs)

13 TOTAL IN 1985

FIRST QUARTER 1

SECOND QUARTER 6

THIRD QUARTER 5

FOURTH QUARTER 1

(IN 1986 UNITS 1 AND 2 HAD 0 TO DATE)

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COMPLIANCE IMPROVEMENTS

- o MANAGER NAMED WITH OVERALL RESPONSIBILITY AND AUTHORITY TO CORRECT DIFFICULTIES
 - REPORT DIRECTLY TO PLANT MANAGER
- o TWO ADDITIONAL SUPERVISORS CHOSEN TO SUPPORT ORGANIZATION EXPANSION
 - EXPERIENCED HERE AT ANPP IN REPORTING AND PROCEDURAL COMPLIANCE/QA
- o ADDITIONAL STAFF BEING SELECTED TO PROVIDE ADEQUATE RESOURCES TO IMPLEMENT NEW RESPONSIBILITIES AND PROCEDURES.
- o COMPLIANCE PROCEDURAL IMPROVEMENTS
 - COMPLETE RE-WRITE OF REPORTING SYSTEM
 - INITIATION OF PROMPT EVALUATION SYSTEM
 - STREAMLINING OF REVIEW AND APPROVAL, WHILE IMPROVING TECHNICAL REVIEW AND INDEPENDENT VERIFICATION OF COMMITMENTS
- o IMPLEMENTATION OF PROJECT QUALITY INVESTIGATIVE REPORT TO IDENTIFY POTENTIAL PROBLEMS BEFORE THEY BECOME SIGNIFICANT

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SELECTED ISSUES

- o AUXILIARY PRESSURIZER SPRAY SYSTEM
(SEPTEMBER 12, 1985 EVENT)
- o CHARGING PUMPS
(FEBRUARY 18, 1986 EVENT)
- o PLANT MULTIPLEXER
(OCTOBER 3, 7, 1985 EVENTS)
- o LOAD SEQUENCER
(DECEMBER 16, 1985 EVENT)

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AUXILIARY PRESSURIZER SPRAY/CHARGING PUMPS
(GAS BINDING IN PUMPS)

- o CONCERN - LOSS OF CHARGING SYSTEM FLOW
INCLUDING AUXILIARY PRESSURIZER
SPRAY FLOW
- o ROOT CAUSE -
INACCURATE VOLUME CONTROL TANK LEVEL INDICATION
LOSS OF POWER TO VALVES 501 AND 536
- o CORRECTIVE ACTION -
NUMEROUS HARDWARE AND PROCEDURAL CHANGES
- o UNIT 2 STATUS -
ALL CORRECTIONS ON UNIT 1 AND ADDITIONAL
ACTIONS TAKEN IN UNIT 2

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PVNGS UNIT 1/UNIT 2 CORRECTIVE MEASURE

o HARDWARE MODIFICATIONS

- UPGRADED VOLUME CONTROL TANK (VCT) LEVEL INSTRUMENTATION
- PROVIDED POWER TO VCT OUTLET VALVE 501 AND REFUELING WATER TANK GRAVITY FEED VALVE 536 FROM A 1E MCC
- AUTO RE-ALIGNMENT OF VALVES 501 AND 536 ON LO-LO VCT LEVEL AND LOP
- LOCK OPEN ISOLATION VALVES 532 AND 524
- REMOVE POWER SUPPLY TO CONTAINMENT ISOLATION VALVE 524
- ADDED PIPING TO VENT GAS FROM CHARGING PUMPS

o ADDITIONAL ACTIONS TAKEN FOR UNIT 2

- DEMONSTRATED CAPABILITY OF RESTORING GAS BOUND CHARGING PUMPS
- NDE INSPECTION OF CHARGING PUMP BLOCKS

o ADDITIONAL EVALUATION

- FURTHER EVALUATION OF CHARGING SYSTEM TO ELIMINATE THE NEED FOR VENTING HYDROGEN FROM THE SUCTION OF THE CHARGING PUMPS TO BE COMPLETED BY JUNE 30, 1986

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AUXILIARY PRESSURIZER SPRAY/CHARGING PUMPS

(CHECK VALVE HELD CLOSED)

- o CONCERN - LOSS OF CHARGING SYSTEM FLOW
INCLUDING AUXILIARY PRESSURIZER
SPRAY FLOW
- o ROOT CAUSE -
LEAKING PULSATION DAMPENER ON THE
DISCHARGE OF PUMP
- o CORRECTIVE ACTION -
 - WEEKLY INSPECTION FOR LEAKING BLADDER
 - REVISE OPERATIONS METHOD FOR DILUTIONS
- o UNIT 2 STATUS -
 - EXAMINED VCT OUTLET CHECK VALVE

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MULTIPLEXER EVENTS

o CONCERN - UNEXPECTED LOSS OF OFFSITE POWER

o ROOT CAUSE -

SPURIOUS SIGNAL FROM THE PLANT MULTIPLEXER
CAUSING THE MAIN FEEDER BREAKERS TO OPEN

o CORRECTIVE ACTIONS -

COMPLETELY DISABLED THE PLANT MULTIPLEXER
CONTROLS TO THE BREAKERS AND HANDWIRED THE
BREAKER CONTROLS FROM THE SWITCHYARD TO THE
CONTROL ROOM.

o UNIT 2 STATUS -

ALL CORRECTIVE ACTIONS IMPLEMENTED ON
UNIT 2

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DECEMBER 16, 1985 EVENT

(LOAD SEQUENCER)

o CONCERN - UNEXPECTED LOAD SHED OF ESSENTIAL TRAIN A
EQUIPMENT

o ROOT CAUSE -

FAILURE OF THE SEQUENCER MODULE COOLING FAN TO
KEEP THE CABINET COOL. THIS CAUSED THE
SEQUENCER TO OVERHEAT AND INITIATE A FALSE
SIGNAL.

o CORRECTIVE ACTIONS -

- REPLACED FAN AND SEQUENCER BOARD. INSTALLED
ANNUNCIATION IN THE CONTROL ROOM TO WARN
OPERATORS WHEN HIGH OUTLET AIR TEMPERATURE IS
SENSED IN THE CABINET.

o UNIT 2 STATUS -

- IMPLEMENTED CORRECTIVE ACTION ON UNIT 2.

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III. PALO VERDE UNIT 2 READINESS FOR POWER ASCENSION

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UNIT II SUMMARY

LOW POWER LICENSE - DECEMBER 9, 1985

FUEL LOAD - COMPLETED ON SCHEDULE

CURRENT STATUS/ACTIVITIES:

MODE 4 SURVEILLANCE TESTS IN PROGRESS

MODE 3 SURVEILLANCE TESTS IN PROGRESS

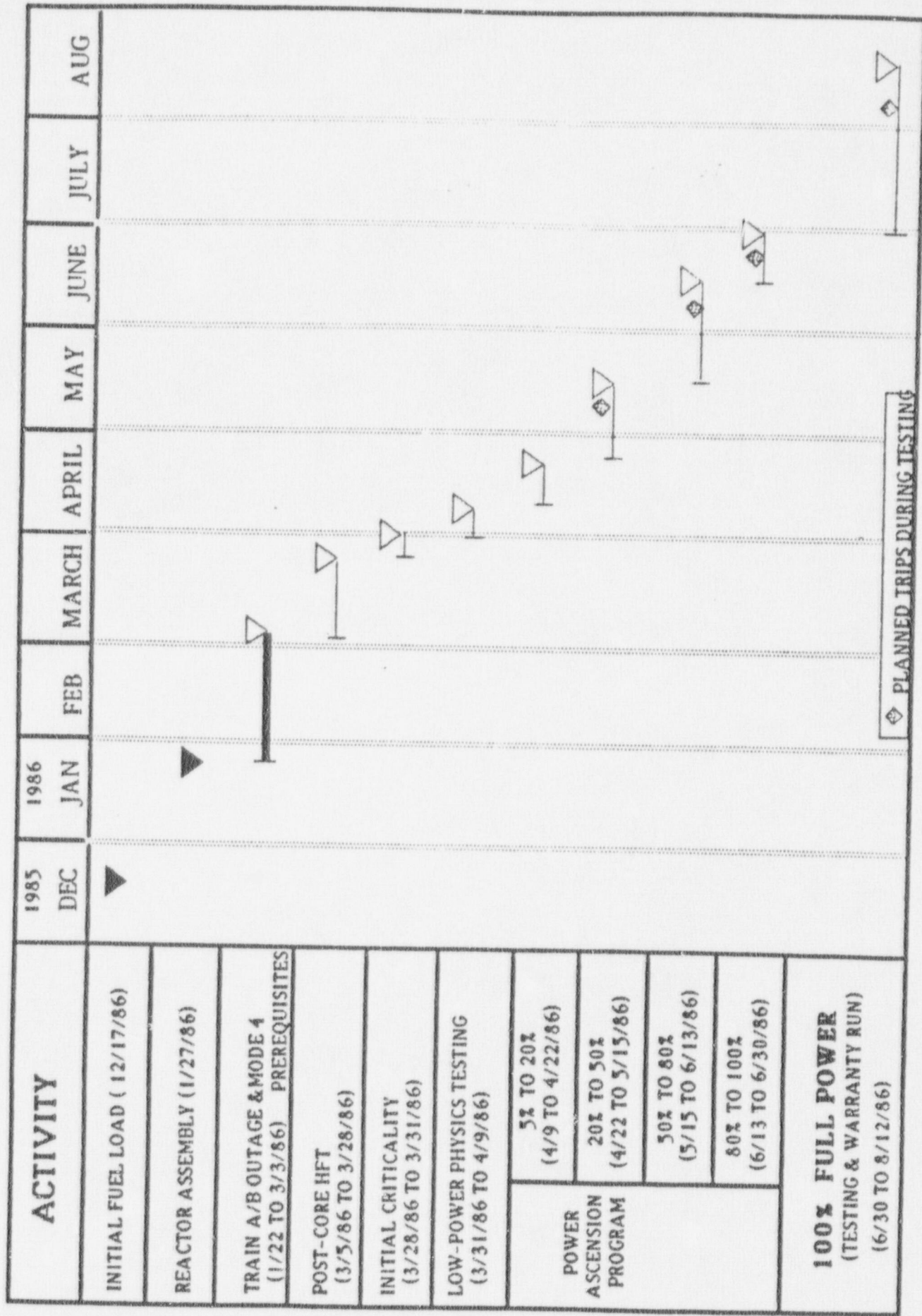
SECONDARY PLANT READY FOR OPERATION

PROJECTED ACTIVITIES

INITIAL CRITICALITY	MARCH 31, 1986
MODE 1 ENTRY	APRIL 9, 1986
100% POWER	JUNE 30, 1986
COMMERCIAL OPERATION	AUGUST 12, 1986

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UNIT II TEST SCHEDULE



UNIT I - UNIT II DIFFERENCES

DESIGN OBJECTIVE

STANDARDIZED DESIGN

COMMITMENT TO DUPLICATE UNITS

"MULTI-UNIT" LICENSED OPERATORS

CONFIGURATION CONTROL-DESIGN CHANGE PROCESS

MAJOR DIFFERENCES

NONE

MINOR DIFFERENCES

SITE CONSTRUCTION DESIGN DIFFERENCES

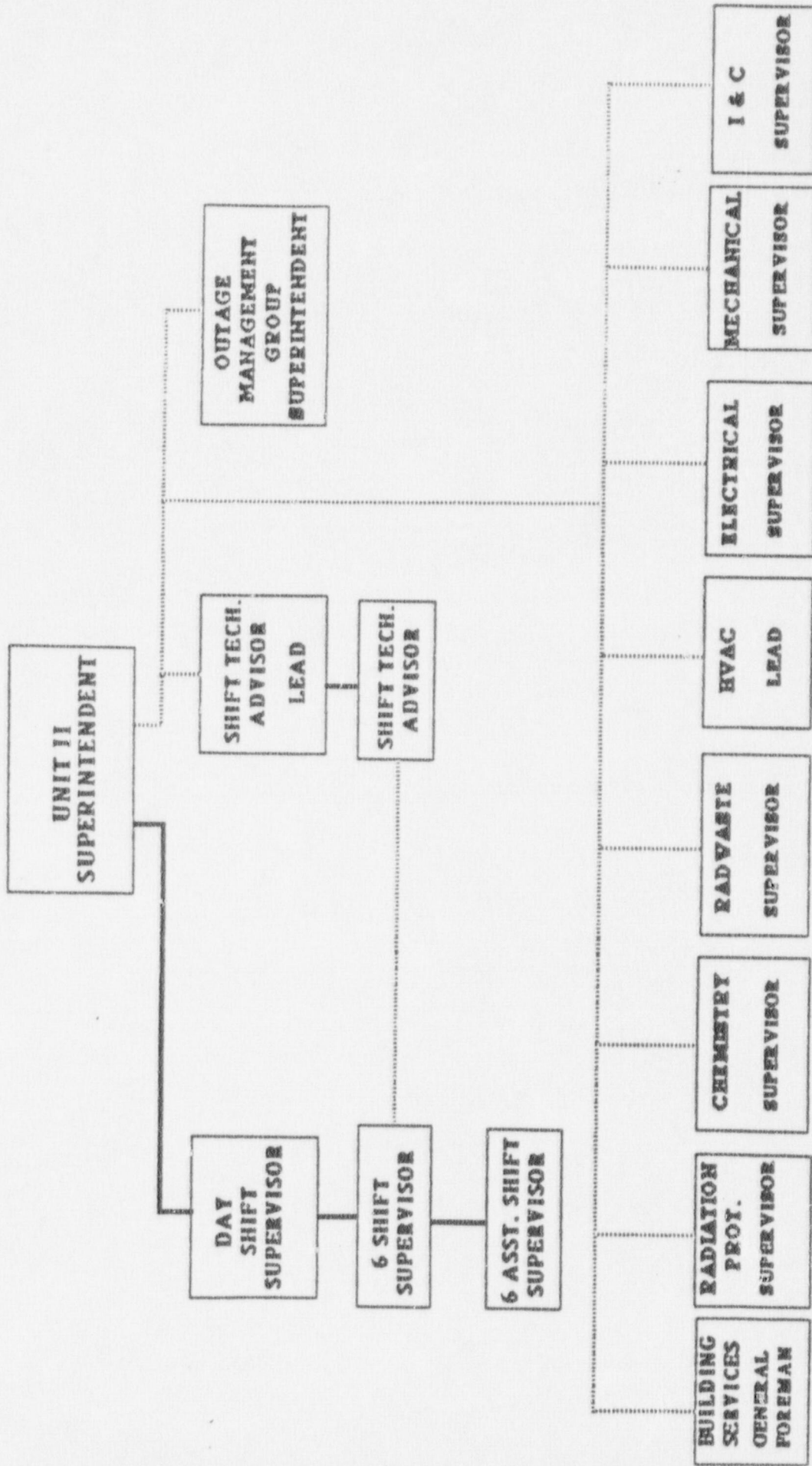
SWITCHYARD BREAKER CONTROL IN UNIT I

LAUNDRY - DECON BUILDING IN UNIT I

AUXILIARY BOILER IN UNIT I

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Unit 2 Staffing



UNIT II STAFFING

THE UNIT IS FULLY STAFFED

UNIT SUPPORT PERSONNEL (CHEMISTRY, MAINTENANCE, RAD PROTECTION ETC.)

UNIT PERSONNEL WITH OUTSIDE EXPERIENCE AND UNIT I EXPERIENCE

SUPPORT COVERAGE PROVIDED 24 HOURS PER DAY

SUPPORT PERSONNEL ARE UNIT SPECIFIC

THE OPERATIONS ORGANIZATION IS FULLY STAFFED

SHIFT COVERAGE MEETS NRC REQUIREMENT

OPERATIONS STAFF HAVE GAINED PREOPERATIONAL EXPERIENCE ON UNIT II

PREOPERATIONAL HFT

INTEGRATED SAFEGUARDS TEST

UNIT I EXPERIENCE

OPERATIONS PERSONNEL ARE UNIT SPECIFIC

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EDWIN E. VAN BRUNT, JR. - ANPP EXECUTIVE VICE PRESIDENT

EDUCATION:

BS MECHANICAL ENGINEERING - LEHIGH UNIVERSITY -
1954

MS ENGINEERING SCIENCE, MAJOR IN NUCLEAR
ENGINEERING - RENSSELAER POLYTECHNIC INSTITUTE -
1961

EXPERIENCE:

30 YEARS OF WORK AND MILITARY EXPERIENCE

28 YEARS NUCLEAR ENGINEERING, ENGINEERING AND
CONSTRUCTION

PREVIOUSLY EMPLOYED BY EBASCO SERVICES, INC.

CAME TO ARIZONA PUBLIC SERVICE COMPANY IN MARCH,
1972, AND HAS BEEN RESPONSIBLE FOR ALL ENGINEERING
AND CONSTRUCTION FOR PALO VERDE SINCE ITS
INCEPTION.

03/06/86

JERRY G. HAYNES - VICE PRESIDENT, NUCLEAR ENGINEERING

EDUCATION:

BS MECHANICAL ENGINEERING - UNIVERSITY OF SOUTHERN
CALIFORNIA - 1959

VARIOUS POST GRADUATE ENGINEERING AND MANAGEMENT
COURSES

EXPERIENCE:

26 YEARS OF POWER PLANT ENGINEERING AND OPERATION
EXPERIENCE.

21 YEARS OF NUCLEAR POWER PLANT ENGINEERING AND
OPERATION EXPERIENCE.

PREVIOUSLY EMPLOYED BY SOUTHERN CALIFORNIA EDISON
COMPANY AS STATION MANAGER AT SONGS.

CAME TO ARIZONA PUBLIC SERVICE COMPANY IN JULY,
1985 AND HAS BEEN RESPONSIBLE FOR ALL THE
ENGINEERING, DESIGN, SAFETY, CONSTRUCTION,
START-UP AND OPERATIONS, AND MAINTENANCE OF PVNGS.

03/06/86