VIRGINIA ELECTRIC AND POWER COMPANY RICHMOND, VIRGINIA 23261

April 29, 1998

U.S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Serial No. 98-187A

NLOS/ETS:R1

Docket Nos. 50-338

50-339

License Nos. NPF-4

NPF-7

Gentlemen:

VIRGINIA ELECTRIC AND POWER COMPANY
NORTH ANNA POWER STATION UNITS 1 AND 2
CLARIFICATION OF NRC SER FOR EXAMINATION REQUIREMENTS FOR
PART-LENGTH CONTROL ROD DRIVE MECHANISM HOUSING REPAIR

The purpose of this letter is to clarify two items in the NRC SER and to document the results of a conference call with the NRC staff. In a letter dated April 8, 1998 (Serial No. 98-187), Virginia Electric and Power Company requested the use of an alternate examination technique for the seal welds after the part-length control rod drive mechanism housings were removed and capped. In a letter dated April 20, 1998, the NRC provided a Safety Evaluation Report (SER) that approved the use of the alternate examination technique.

The staff's SER states that "a final examination of the weld surface using a camera and a VT-2 (visual) examination of the weld and cap for leakage would be performed during the post-outage hydrostatic test." During a subsequent discussion, the NRC staff clarified that this statement was intended to specify a post-outage "leakage" test rather than a Code-defined hydrostatic test. In addition, the NRC staff agreed that a VT-2 (visual) inspection during the leakage test of the "reactor head area" instead of "the weld and the cap" was acceptable and was intended in the SER.

Based on a telephone conversation with Dr. G. E. Edison and Mr. E. J. Sullivan, Jr. on April 28, 1998, the staff confirmed that the inspection requirement to permit a final visual examination of the weld surface using a camera and a VT-2 (visual) inspection of the reactor head area in accordance with IWA-5241(b) during the start-up leakage test of the Reactor Coolant System would provide an acceptable level of quality and safety consistent with the approved relief.

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9805080211 980429 PDR ADOCK 05000338 G PDR If you have any questions or require additional information concerning this matter, please contact us.

Very truly yours,

R. F. Saunders

Vice President - Nuclear Engineering and Services

Commitments made in this letter:

R& Saunders

1. None

cc: U. S. Nuclear Regulatory Commission Region II Atlanta Federal Center 61 Forsyth St., SW, Suite 23T85 Atlanta, Georgia 30303

> Mr. M. J. Morgan NRC Senior Resident Inspector North Anna Power Station