

L. K. COMSTOCK & COMPANY, INC.
NONCONFORMANCE REPORT

Braidwood 4.11.1

SYSTEM N/A

Sht 1 of 1
DOCKETED
USNRC

NONCONFORMANCE REPORT NO. 3145

DATE 8-24-84

INSPECTION CRITERIA:

DWG. N/A

REV. N/A SPEC 1-7790
87 APR 1 1985

PROCEDURE: 4-3-14 09/17/80 OTHER N/A

ITEM(S) DESCRIPTION WELD PROCEDURE

LOCATION N/A
OFFICE OF THE ADJ. GEN.
ARMY
ROCKETING
BRANCH

DESCRIPTION OF NONCONFORMANCE: L.K.C WELD PROCEDURE 4.3.14 IS QUALIFIED IN ONLY THE 5G POSITION D.I.I. REQUIRES THAT A PROCEDURE BE QUALIFIED IN ALL THE POSITIONS IT IS TO BE USED IN. REF. D.I.I 5.2 THE PROCEDURE WAS QUALIFIED PIPE TO PIPE SA 312 TO SA 312 BIMETALLIC WELDS SA 240 TO CARBON STEEL ARE BEING MADE IN THE FIELD. ALL THE WELDERS THAT HAVE QUALIFIED TO L.K.C. 4.3.14 QUALIFIED IN ONLY THE 5G POSITION. D.I.I. REQUIRES 268 5G TO QUALIFY ALL POSITIONS. REF. D.I.I TABLE 5.23.

NUMBER OF HOLD TAGS APPLIED N/A QC INSPECTOR John A. Miner DATE 8-24-84

10 CFR 21

PROCEDURE 3.1.3

YES ☐

NO ☒

REPORTABLE ITEM CONCURRENCE BY Q.C. MANAGER SA B. W. W.

RECOMMENDED DISPOSITION: ☐ USE-AS-IS ☐ REWORK ☐ REJECT ☐ OTHER
EXPLAIN JUSTIFICATION:

FOR REFERENCE ONLY

COMSTOCK PROJ. MGR/DESIGNEE _____ DATE _____

ACTION TO PRECLUDE REPETITION:

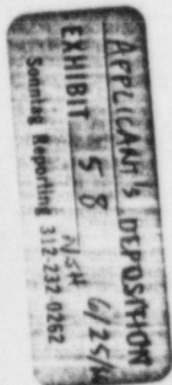
COMSTOCK PROJECT MANAGER (OR DESIGNEE) _____ DATE _____

CLIENT CONCURRENCE WITH DISPOSITION: (COMMENTS)

CECO PROJECT SUPT. DATE _____ CECO QA SUPV. DATE _____ CECO FIELD ENG. DATE _____

PREPARED	APPROVED	REVISED	TITLE	ORIG. DATE	REV. DATE	FORM NBR.
ROM	AJT	IFD	PROCEDURE	5/18/79	E 03/01/84	14

8705220311 860625
PDR ADCK 05000456
G PDR



50-456/457-06
A-58
6/25/86

LKC PROCEDURE 4.3.14 IS QUALIFIED FOR A MAXIMUM THICKNESS
EQUAL TO OR LESS THAN THE THICKNESS OF THE TEST COUPON
WELDERS QUALIFICATION TEST RECORD REFLECT THAT THE WELDER
IS QUALIFIED UNLIMITED THICKNESS.

FOR REFERENCE ONLY